



## Big Rig Professional Coatings

Big Rig enamels offer superior high solids coverage for fleet maintenance applications where maximum performance is required. Will not blister, flake, or crack. Prevents rust and corrosion while resisting heat, oil, gas, and abrasion. Available in many popular colors. For maximum protection, prime bare or rusted metal surfaces with Big Rig Red Oxide (#20-1607) or Light Gray Primer (#20-1631).

### Suggested Uses:

- school buses
- vehicle frames
- engine blocks
- restore parts

### Packaging:

Cans per case	6
Shipping weight per case	9 lbs.
Container	20 fluid ounce can
Label weight	16 ounces (454 grams)
Shipping Classification	limited quantity, UN 1950
Hazard Class	2.1

### Properties:

Coverage	Up to 18 square feet
Cleanup	Lacquer thinner/paint thinner
Flash point	-4F
Specific Gravity	0.86
Solids Content	33%
MIR value high gloss colors:	0.77, cannot exceed 0.95
MIR value Gray bumper:	1.37, cannot exceed 1.70
MIR value Cast Blast:	1.19, cannot exceed 1.25
MIR value Aluminum:	1.09, cannot exceed 1.25
Storage Temperature	40-100F
Application Temperature	50-90F
Abrasion Resistance	Excellent
Gasoline Resistance	Yes (Cast Blast is not)
Heat Resistance	300F
Resin System	Enamels—alkyd Cast Blast—acrylic
Shelf life	Guaranteed for 2 years

### Dry Time\*:

To touch	30 minutes
To topcoat	Before 1 hour or after 48 hours
Hard Cure	2-3 days

\*At 72F, 50% humidity,  
1.5 mil thickness

\*\*Recoat/Cure time is extended with  
multiple coats and excessively  
warm/humid drying conditions\*\*

**Gloss\*:** High Gloss, >80  
Flat, <10

\*as measured on a 60 degree gloss  
meter

### Available Colors:

Part #	Description	UPC Code
20-1611	Aluminum	043281006576
20-1613	Fleet White	043281006910
20-1615	Gloss Frame Black	043281006552
20-1623	Fleet Red	043281006569
201633	Flat Black	043281008785
20-1635	Medium Gray Bumper	043281006903
20-1642	Apex Red	043281009201

### Available Colors:

Part #	Description	UPC Code
20-1643	New Equipment Yellow	043281006620
20-1648	Cast Blast	043281006644
20-1647	Cummins Beige	043281006613
20-1660	Stainless Steel	043281006606
20-1661	Alpine Green	043281009188
20-1686	School Bus Yellow	043281006583