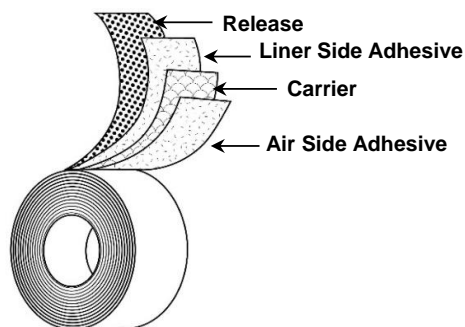


Tissue-Supported LSE & Low VOC Double-Coated Tape



| | |
|------------------------|---------------------------|
| Liner: | 12PT Board |
| Adhesive: | Acrylic (I626) |
| Carrier: | Tissue |
| Specifications: | Meets numerous Auto Specs |

Applications

- | | |
|--|---|
| <ul style="list-style-type: none"> Automotive interior applications Insulation Foam-to-foam or foam-to-plastic bonding LSE and Low VOC | <ul style="list-style-type: none"> Headliners Panel electronics Substrates including ABS, TPO, powder coated paints, PE, PP, and foams |
|--|---|

Features

Benefits

| | |
|--|---|
| <ul style="list-style-type: none"> Acrylic Adhesive | <ul style="list-style-type: none"> Quick initial tack Low fogging, low flammability High peel and shear properties Excellent high and low temperature performance |
| <ul style="list-style-type: none"> Tissue Supported | <ul style="list-style-type: none"> Facilitates clean die-cuts Conformable |
| <ul style="list-style-type: none"> 12pt Board Liner | <ul style="list-style-type: none"> Rigid liner facilitates processing and application Suitable for die-cutting and kiss cutting |

Typical Test Values

| | Standard UOM | Metric UOM | Test Method |
|---|---------------|---------------|-------------------------------|
| Thickness (Carrier & Adhesive) | 5.0 mils | 0.127 mm | PSTC 133 |
| Liner Thickness | 12.0 mils | 0.305 mm | PSTC 133 |
| Adhesion to Steel (Air Side) | 80 oz/in | 8.75 N/cm | PSTC 101 Mod - 1 mil PET |
| Adhesion to Steel (Liner Side) | 95 oz/in | 10.39 N/cm | PSTC 101 Mod - 1 mil PET |
| Adhesion to Steel (Air Side) | 160 oz/in | 17.50 N/cm | PSTC 101 Mod - 2 mil Alu Foil |
| Adhesion to Steel (Liner Side) | 165 oz/in | 18.05 N/cm | PSTC 101 Mod - 2 mil Alu Foil |
| Shear Strength | >7 Days | | PSTC 107 Mod |
| Laminating Temperature | 68 to 100 °F | 20 to 38 °C | |
| Service Temperature | -30 to 375 °F | -34 to 191 °C | |

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment