



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS
which includes the amended Hazardous Products Act (HPA) and the Hazardous Products
Regulation (HPR)

Revision Date 08-Apr-2026

Version 2

1. Identification

Product identifier

Product Name GLASS WELD URETHANE ADHESIVE

Other means of identification

Product Code 81100

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Automotive Adhesive

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address mail@permatex.com

Emergency telephone number

Company Phone Number 866-732-9502

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

24-hour emergency phone number No information available

2. Hazard(s) identification

Classification

Respiratory sensitization	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 2

Label elements

Contains CARBON BLACK; DIPHENYLMETHANEDIISOCYANATE

**Danger****Hazard statements**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 May cause an allergic skin reaction.
 Suspected of causing cancer.

Precautionary Statements - Prevention

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Wear protective gloves, protective clothing, eye protection and face protection.
 Avoid breathing dust, fume, gas, mist, vapors and spray.
 In case of inadequate ventilation wear respiratory protection.
 Contaminated work clothing must not be allowed out of the workplace.

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention.
 Specific treatment (see supplemental first aid instructions on this label).

Skin

IF ON SKIN: Wash with plenty of water and soap.
 If skin irritation or rash occurs: Get medical advice and attention.
 Take off contaminated clothing and wash it before reuse.

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

Precautionary Statements - Storage

Store locked up.

Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

49.05 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.
 44.25 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.
 74.05 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).
 74.05 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).
 69.25 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Other Information

May be harmful if inhaled. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
CARBON BLACK	1333-86-4	10-30%	-	-

DIPHENYLMETHANEDIISOCYANATE	101-68-8	0.1-1%	-	-
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4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
Inhalation	May cause allergic respiratory reaction. If breathing has stopped, give artificial respiration. Get medical attention immediately. Remove to fresh air. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
Ingestion	May produce an allergic reaction. Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms	May cause allergy or asthma symptoms or breathing difficulties if inhaled. Coughing and/ or wheezing. Itching. Rashes. Hives. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain, or flushing.
Effects of Exposure	Suspected of causing cancer.

Indication of any immediate medical attention and special treatment needed

Note to physicians	May cause sensitization in susceptible persons. Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Small Fire	In case of fire, use water spray, foam, dry chemical, or CO2.
Large Fire	In case of fire, use water spray, foam, dry chemical, or CO2.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Product is or contains a sensitizer. May cause sensitization by inhalation. May cause sensitization by skin contact.
Hazardous combustion products	No information available.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

precautions for fire-fighters Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
CARBON BLACK 1333-86-4	TWA: 3 mg/m ³ inhalable particulate matter	TWA: 3.5 mg/m ³ (vacated) TWA: 3.5 mg/m ³	TWA: 3.5 mg/m ³ ; TWA: 0.1 mg/m ³ ; Carbon black in presence of Polycyclic aromatic hydrocarbons PAH IDLH: 1750 mg/m ³
DIPHENYLMETHANEDIISOCYANATE 101-68-8	TWA: 0.005 ppm	Ceiling: 0.02 ppm Ceiling: 0.2 mg/m ³ (vacated) Ceiling: 0.02 ppm regulated under Methylene bisphenyl isocyanate (vacated) Ceiling: 0.2 mg/m ³ regulated under Methylene bisphenyl isocyanate	TWA: 0.005 ppm; TWA: 0.05 mg/m ³ ; Ceiling: 0.020 ppm 10 min Ceiling: 0.2 mg/m ³ 10 min IDLH: 75 mg/m ³

Chemical name	Alberta	British Columbia	Ontario	Quebec
CARBON BLACK	TWA: 3.5 mg/m ³ ;	TWA: 3 mg/m ³ ;	TWA: 3 mg/m ³ ;	TWAEV: 3 mg/m ³ ;

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	Insoluble in water
Melting point / freezing point	No data available	
Boiling point / boiling range	270 °C / 518 °F	
Flash point	No data available	
Evaporation rate	Not applicable	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	
Vapor density	No data available	
Relative density	1.20-1.24	Method:ISO 1183-1A
Water solubility	No Data Available	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	> 300	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Particle characteristics		
Particle Size	No data available	
Particle Size Distribution	No data available	
<u>Other information</u>		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight	No information available	
VOC content	No information available	
Density	No information available	
Bulk density	No information available	

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	No information available.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause sensitization in susceptible persons. (based on components). May be harmful if inhaled.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). May cause sensitization by skin contact.

Ingestion

Specific test data for the substance or mixture is not available. May cause additional effects as listed under "Inhalation".

Symptoms related to the physical, chemical and toxicological characteristics**Symptoms**

Coughing and/ or wheezing. Difficulty in breathing. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain, or flushing. Itching. Rashes. Hives.

Acute toxicity**Numerical measures of toxicity****The following ATE values have been calculated for the mixture**

ATEmix (oral)	20,380.00 mg/kg
ATEmix (dermal)	5,406.60 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-vapor)	99,999.00 mg/L
ATEmix (inhalation-dust/mist)	29.60 mg/L

49.05 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

44.25 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

74.05 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

74.05 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

69.25 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
CARBON BLACK 1333-86-4	> 10000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 4.6 mg/m ³ (Rat) 4 h
DIPHENYLMETHANEDIISOCYANATE 101-68-8	= 31600 mg/kg (Rat)	-	= 369 mg/m ³ (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Skin corrosion/irritation**

No information available.

Serious eye damage/eye irritation

No information available.

Respiratory or skin sensitization

May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Germ cell mutagenicity

No information available.

Carcinogenicity

Contains a known or suspected carcinogen. Classification based on data available for ingredients. Suspected of causing cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
CARBON BLACK 1333-86-4	A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans	Group 2B - Possibly carcinogenic to humans	-	Present
DIPHENYLMETHANEDIISOCYANATE 101-68-8	-	Group 3 - Unclassifiable as to carcinogenicity in humans	-	-

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 2B - Possibly carcinogenic to humans

Group 3 - Not classifiable as to carcinogenicity in humans

Occupational Safety and Health Administration of the US Department of Labor

X - Present

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Persistence and degradability No information available.

Bioaccumulative potential

Component Information

Chemical name	Partition coefficient
DIPHENYLMETHANEDIISOCYANATE 101-68-8	4.51

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

US EPA Waste Number Waste designations and classifications should be determined by the end user based on the application for which the product was used.

14. Transport information

DOT Not regulated

TDG Not regulated

MEX Not regulated

ICAO (air) Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECI	Not determined
PICCS	Complies
AICS	Complies
NZIoC	Not Determined

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing Chemicals Inventory

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
DIISONONYL PHTHALATES - 28553-12-0	1.0

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
DIPHENYLMETHANEDIISOCYANATE 101-68-8	5000 lb / kg (final RQ)	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
CARBON BLACK - 1333-86-4	*Carcinogen (airborne, unbound particles of respirable size)
DIISONONYL PHTHALATES - 28553-12-0	Carcinogen

*The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
CARBON BLACK 1333-86-4	X	X	X
DIISONONYL PHTHALATES 28553-12-0	-	-	X
DIPHENYLMETHANEDIISOCYANATE 101-68-8	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA Health hazards 3 Flammability 0 Instability 0 Special hazards -
HMIS Health hazards 2* Flammability 0 Physical hazards 0 Personal protection X
 Chronic Hazard Star Legend * = Chronic Health Hazard

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend**

SVHC: Substances of Very High Concern for Authorization:
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
 STOT: Specific Target Organ Toxicity
 ATE: Acute Toxicity Estimate
 LC50: 50% Lethal Concentration
 LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)
 Ceiling Maximum limit value * Skin designation
 + Sensitizers

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 U.S. Environmental Protection Agency
 Acute Exposure Guideline Level(s) (AEGl(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision Date 08-Apr-2026

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.