



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS
which includes the amended Hazardous Products Act (HPA) and the Hazardous Products
Regulation (HPR)

Revision Date 24-Sep-2025

Version 2

1. Identification

Product identifier

Product Name Optimum Red 13 oz Cartridge

Other means of identification

Product Code 27238

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Sealant

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address mail@permatex.com

Emergency telephone number

Company Phone Number 866-732-9502

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

24-hour emergency phone number No information available

2. Hazard(s) identification

Classification

This product is not considered hazardous by either the US OSHA Hazard Communication Standard 2024, or Canada Hazardous Products Act (HPA) and Hazardous Products Regulation (HPR), as amended.

Label elements

Hazard statements

This product is not considered hazardous by either the US OSHA Hazard Communication Standard 2024, or Canada Hazardous Products Act (HPA) and Hazardous Products Regulation (HPR), as amended.

6.9725 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.
23.1 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.
30.0725 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).
30.0725 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).
30.0725 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Other Information

No information available.

3. Composition/information on ingredients**Substance**

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
IRON OXIDE	1309-37-1	10-30%	-	-

4. First-aid measures**Description of first aid measures**

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water.
Ingestion	Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
Effects of Exposure	No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
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Small Fire	In case of fire, use water spray, foam, dry chemical, or CO2.
Large Fire	In case of fire, use water spray, foam, dry chemical, or CO2.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	No information available.
Hazardous combustion products	No information available.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
IRON OXIDE 1309-37-1	TWA: 5 mg/m ³ respirable particulate matter	TWA: 10 mg/m ³ fume TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ fume and total dust Iron oxide (vacated) TWA: 5 mg/m ³ respirable fraction regulated under Rouge	TWA: 5 mg/m ³ ; Fe dust and fume IDLH: 2500 mg/m ³ Fe dust and fume

Chemical name	Alberta	British Columbia	Ontario	Quebec
IRON OXIDE 1309-37-1	TWA: 5 mg/m ³ ; respirable	TWA: 10 mg/m ³ ; total particulate TWA: 3 mg/m ³ ; respirable particulate TWA: 5 mg/m ³ ; dust and fume STEL: 10 mg/m ³ ; fume	TWA: 5 mg/m ³ ; respirable particulate matter	TWAEV: 5 mg/m ³ ; dust and fume

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia
IRON OXIDE	TWA: 5 mg/m ³ ; respirable particulate matter	TWA: 5 mg/m ³ ; respirable fraction	TWA: 5 mg/m ³ ; respirable particulate matter	TWA: 5 mg/m ³ ; respirable particulate matter

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
IRON OXIDE	TWA: 5 mg/m ³ ; dust and fume TWA: 10 mg/m ³ ; STEL: 10 mg/m ³ ; dust and fume STEL: 20 mg/m ³ ;	TWA: 5 mg/m ³ ; respirable particulate matter	TWA: 5 mg/m ³ ; dust and fume TWA: 10 mg/m ³ ; STEL: 10 mg/m ³ ; dust and fume STEL: 20 mg/m ³ ;	TWA: 5 mg/m ³ ; fume TWA: 30 mppcf; TWA: 10 mg/m ³ ; STEL: 10 mg/m ³ ; fume STEL: 20 mg/m ³ ;

Appropriate engineering controls**Engineering controls**

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Appropriate eye/face protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.

Hand protection

Appropriate hand protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.

Skin and body protection

Appropriate skin and body protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.

Respiratory protection

Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice.

Thermal hazards

No information available.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state Paste / Gel Liquid
Appearance Paste
Color Red

Odor	Mild
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	
Melting point / freezing point	No data available	
Boiling point / boiling range	No data available	
Flash point	No data available	
Evaporation rate	Not applicable	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	
Vapor density	No data available	
Relative density	1.16	
Water solubility	No Data Available	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Particle characteristics		
Particle Size	No data available	
Particle Size Distribution	No data available	

<u>Other information</u>	
Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	< 1%
Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	No information available.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.

Ingestion

Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics**Symptoms**

No information available.

Acute toxicity

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Numerical measures of toxicity**The following ATE values have been calculated for the mixture**

ATEmix (oral)	32,051.30 mg/kg
ATEmix (dermal)	22,157.30 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-vapor)	99,999.00 mg/l
ATEmix (inhalation-dust/mist)	99,999.00 mg/l

6.9725 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

23.1 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

30.0725 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

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Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
IRON OXIDE 1309-37-1	> 10000 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Skin corrosion/irritation**

No information available.

Serious eye damage/eye irritation

No information available.

Respiratory or skin sensitization

No information available.

Germ cell mutagenicity

No information available.

Carcinogenicity

Based on available data, the classification criteria are not met.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
IRON OXIDE 1309-37-1	A4 - Not Classifiable as a Human Carcinogen	Group 3 - Unclassifiable as to carcinogenicity in humans	-	-

Legend**IARC (International Agency for Research on Cancer)**

Group 3 - Not classifiable as to carcinogenicity in humans

Reproductive toxicity

No information available.

STOT - single exposure

No information available.

STOT - repeated exposure

No information available.

Aspiration hazard

No information available.

Other adverse effects No information available.

Neurological effects No information available.

12. Ecological information

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
IRON OXIDE 1309-37-1	-	LC50: =100000mg/L (96h, Danio rerio)	-	-

Persistence and degradability No information available.

Bioaccumulation

Component Information

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

US EPA Waste Number Waste designations and classifications should be determined by the end user based on the application for which the product was used.

14. Transport information

DOT Not regulated

TDG Not regulated

MEX Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Complies
KECI	Does not comply
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing Chemicals Inventory

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
IRON OXIDE 1309-37-1	X	-	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 0	Flammability 0	Instability 0	Special hazards -
HMIS	Health hazards 0	Flammability 0	Physical hazards 0	Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AELG(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision Date 24-Sep-2025

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.