



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS
2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous
Products Regulation (HPR)

Revision Date 13-Mar-2025

Version 1

1. Identification

Product identifier

Product Name FUEL TANK & RADIATOR REPAIR KIT PRS

Other means of identification

Product Code 09116

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy resin

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address mail@permatex.com

Emergency telephone number

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

24-hour emergency phone number No information available

2. Hazard(s) identification

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 1A

Label elements

Contains BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN; SILICA, QUARTZ; MAGNESIUM SILICATE;
CHLORINATED PARAFFIN; 3,6-DIAZA OCTANETHYLENEDIAMIN

**Danger****Hazard statements**

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

May cause cancer.

Precautionary Statements - Prevention

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Use personal protective equipment as required.

Wash face, hands and any exposed skin thoroughly after handling.

Avoid breathing dust, fume, gas, mist, vapors and spray.

Contaminated work clothing should not be allowed out of the workplace.

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention.

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice and attention.

Skin

IF ON SKIN: Wash with plenty of soap and water.

Take off contaminated clothing and wash before reuse.

If skin irritation or rash occurs: Get medical advice and attention.

Precautionary Statements - Storage

Store locked up.

Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

72.5 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.

97.5 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

97.5 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).

97.5 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).

97.5 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Other Information

Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number	Date HMIRA filed and date exemption granted (if applicable)

			(HMIRA registry #)	
MAGNESIUM SILICATE	14807-96-6	60-80%	-	-
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN	25068-38-6	10-30%	-	-
CHLORINATED PARAFFIN	63449-39-8	1-5%	-	-
SILICA, QUARTZ	14808-60-7	0.1-1%	-	-
3,6-DIAZAOCTANETHYLENED IAMIN	112-24-3	0.1-1%	-	-

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
Skin contact	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
Ingestion	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms	Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation.
Effects of Exposure	May cause cancer.

Indication of any immediate medical attention and special treatment needed

Note to physicians	May cause sensitization in susceptible persons. Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Product is or contains a sensitizer. May cause sensitization by skin contact.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
MAGNESIUM SILICATE 14807-96-6	TWA: 2 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	TWA: 20 mppcf if 1% Quartz or more, use Quartz limit (vacated) TWA: 2 mg/m ³ respirable dust <1% Crystalline silica, containing no Asbestos TWA: 20 mppcf if 1% Quartz or more, use Quartz limit	IDLH: 1000 mg/m ³ TWA: 2 mg/m ³ containing no Asbestos and <1% Quartz respirable dust
SILICA, QUARTZ 14808-60-7	TWA: 0.025 mg/m ³ respirable particulate matter	TWA: 50 µg/m ³ TWA: 50 µg/m ³ excludes construction work, agricultural operations, and exposures that result from the processing of sorptive clays	IDLH: 50 mg/m ³ respirable dust TWA: 0.05 mg/m ³ respirable dust

		(vacated) TWA: 0.1 mg/m ³ respirable dust : (250)/(%SiO ₂ + 5) mppcf TWA respirable fraction : (10)/(%SiO ₂ + 2) mg/m ³ TWA respirable fraction	
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Chemical name	Alberta	British Columbia	Ontario	Quebec
MAGNESIUM SILICATE 14807-96-6	TWA: 2 mg/m ³	TWA: 2 mg/m ³	TWA: 2 mg/m ³	TWA: 2 mg/m ³
SILICA, QUARTZ 14808-60-7	TWA: 0.025 mg/m ³	TWA: 0.025 mg/m ³	TWA: 0.10 mg/m ³	TWA: 0.1 mg/m ³
3,6-DIAZAOCTANETHYLENED IAMIN 112-24-3	-	-	TWA: 0.5 ppm TWA: 3 mg/m ³ Sk*	-

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia
MAGNESIUM SILICATE	TWA: 2 mg/m ³			
SILICA, QUARTZ	TWA: 0.025 mg/m ³			

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
MAGNESIUM SILICATE	TWA: 2 mg/m ³	TWA: 2 mg/m ³	TWA: 2 mg/m ³	TWA: 20 mppcf
CHLORINATED PARAFFIN	Designated substance		Designated Chemical Substance	
SILICA, QUARTZ	TWA: 0.05 mg/m ³	TWA: 0.025 mg/m ³	TWA: 0.05 mg/m ³	TWA: 300 particle/mL

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves. Impervious gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid
Appearance	No information available
Color	No information available
Odor	No information available
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	
Melting point / freezing point	No data available	
Boiling point / boiling range	No data available	
Flash point	> 95 °C / 203 °F	
Evaporation rate	Not applicable	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	-
Lower flammability limit:	No data available	-
Vapor pressure	No Data Available	
Vapor density	No data available	
Relative density	1.665	
Water solubility	No Data Available	
Solubility(ies)	No Data Available	
Partition coefficient	No Data Available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No Data Available	
Dynamic viscosity	No data available	

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Nitrogen oxides (NOx). Halogenated compounds. Metal oxides.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of
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respiratory tract.

Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	12,540.00 mg/kg
ATEmix (dermal)	99,999.00 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-vapor)	99,999.00 mg/l
ATEmix (inhalation-dust/mist)	99,999.00 mg/l

72.5 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
 97.5 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
 97.5 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
 97.5 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
 97.5 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN 25068-38-6	= 11400 mg/kg (Rat)	-	-
CHLORINATED PARAFFIN 63449-39-8	> 11700 mg/kg (Rat)	-	-
3,6-DIAZAOCTANETHYLENEDIAMIN 112-24-3	= 1716.2 mg/kg (Rat)	= 1720 mg/kg (Rabbit) = 1465.4 mg/kg (Rabbit)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Causes skin irritation.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes serious eye irritation.
Respiratory or skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No information available.
Carcinogenicity	Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
MAGNESIUM SILICATE 14807-96-6	-	Group 2A	-	X
CHLORINATED PARAFFIN 63449-39-8	-	Group 2B	-	X
SILICA, QUARTZ 14808-60-7	A2	Group 1	Known	X

Legend**ACGIH (American Conference of Governmental Industrial Hygienists)**

A2 - Suspected Human Carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Group 2A - Probably Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

NTP (National Toxicology Program)

Known - Known Carcinogen

Occupational Safety and Health Administration of the US Department of Labor

X - Present

Reproductive toxicity No information available.**STOT - single exposure** No information available.**STOT - repeated exposure** No information available.**Aspiration hazard** No information available.**12. Ecological information****Ecotoxicity** Very toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
MAGNESIUM SILICATE 14807-96-6	-	LC50: >100g/L (96h, Brachydanio rerio)	-	-
CHLORINATED PARAFFIN 63449-39-8	-	LC50: >300mg/L (96h, Lepomis macrochirus) LC50: >0.0109mg/L (96h, Oncorhynchus mykiss) LC50: 94.5 - 271mg/L (96h, Oncorhynchus mykiss) LC50: >0.1mg/L (96h, Lepomis macrochirus) LC50: >100mg/L (96h, Pimephales promelas)	-	-
3,6-DIAZAOCTANETHYLENEDIAMINE 112-24-3	EC50: =2.5mg/L (72h, Desmodesmus subspicatus) EC50: =20mg/L (72h, Pseudokirchneriella subcapitata) EC50: =3.7mg/L (96h, Pseudokirchneriella)	LC50: =570mg/L (96h, Poecilia reticulata) LC50: =495mg/L (96h, Pimephales promelas)	-	EC50: =31.1mg/L (48h, Daphnia magna)

	subcapitata)			
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Persistence and degradability No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
CHLORINATED PARAFFIN 63449-39-8	6.82
3,6-DIAZAOCTANETHYLENEDIAMIN 112-24-3	-1.4

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

US EPA Waste Number Waste designations and classifications should be determined by the end user based on the application for which the product was used.

14. Transport information

DOT Not regulated

TDG Not regulated

MEX Not regulated

ICAO (air) Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Not determined
ENCS	Not determined
IECSC	Not determined
KECI	Not determined
PICCS	Complies
AICS	Not determined
NZIoC	Complies

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
SILICA, QUARTZ - 14808-60-7	*Carcinogen (airborne particles of respirable size only)

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
MAGNESIUM SILICATE 14807-96-6	X	X	X
CHLORINATED PARAFFIN 63449-39-8	-	X	-
FERROSILICON 8049-17-0	X	-	-
SILICA, QUARTZ	X	X	X

14808-60-7			
3,6-DIAZAOCTANETHYLENEDIAMIN 112-24-3	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA Health hazards 2 Flammability 1 Instability 0 Special hazards -
HMIS Health hazards 2 * Flammability 1 Physical hazards 0 Personal protection X
 Chronic Hazard Star Legend * = Chronic Health Hazard

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend**

SVHC: Substances of Very High Concern for Authorization:
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
 STOT: Specific Target Organ Toxicity
 ATE: Acute Toxicity Estimate
 LC50: 50% Lethal Concentration
 LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)
 Ceiling Maximum limit value * Skin designation
 + Sensitizers

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 Environmental Protection Agency
 Acute Exposure Guideline Level(s) (AEGL(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 National Institute of Technology and Evaluation (NITE)
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 U.S. National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 World Health Organization

Revision Date 13-Mar-2025

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information

relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.