

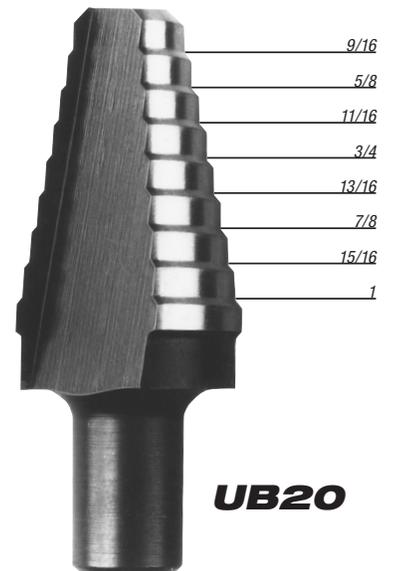
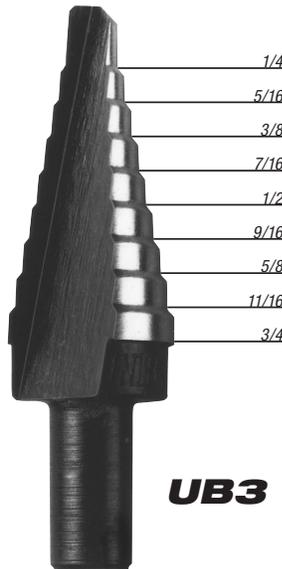
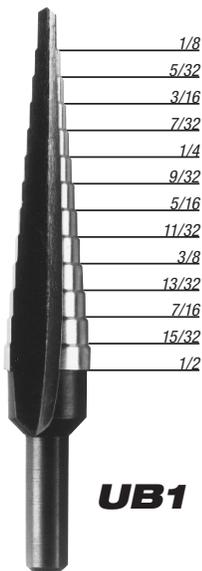
Step Drills



Work. Perform. Outlast.
Limited Lifetime Warranty

Drill hole sizes from 1/8 to 1 in. through sheet metal without burring, deforming stock or threading drill bit. A unique double flute design assures the penetration of soft or thin materials at the proper speed.

Malco Step Drills actually deburr as they drill. Perfect for use as a “hole-opening” reamer. They can also be used for making round holes from slots or intersecting holes. Made of industrial grade high speed steel. Malco Step Drills are heat treated and tempered to ensure maximum strength for long wearing rugged use. (Note: All sizes listed in inches).



Catalog Number	Description	Depth Each Step (in.)	Elect. Drill Size (in.)	Pilot Hole Required (in.)
UB1	Drills 13 hole sizes from 1/8 to 1/2 in. diameter in 1/32 in. (0.79) increments.	1/8	3/8	No
UB3	Drills 9 hole sizes from 1/4 to 3/4 in. diameter in 1/16 in. increments.	1/8	3/8	No
UB11	Drills 11 hole sizes from 1/4 to 7/8 in. diameter for creating 1/2 in. knock outs.	N/A	3/8	No
UB20	Drills 8 hole sizes from 9/16 to 1 in. diameter in 1/16 in. increments.	1/8	3/8	1/2