



DIMENSIONS

- A REF. 1.090
- B REF. 1.245
- C REF. .437
- D REF. .450 (TAPER THREADS THIS DISTANCE)
- \* E REF. 9° AS CAST
- F REF. .156
- G REF. 1.000 HEX
- \* H .45" CORE DIAMETER THRU ENTIRE PART
- J REF. .675ø
- M REF. ø.550/ø.570 PARTIAL CLEANUP PERMISSABLE
- \* N THD. 3/4-20 UNEF-2A

\* NOTES:

NO SHARP CORNERS, PARTICULARLY @ BORE H AND DIA. "M". ALL CHAMFERS ARE 45°

\* INDICATES CRITICAL INSPECTION DIMENSIONS

REV.	DATE	CHANGE	
A	7/27/00	DRAWING RELEASED	UNLESS OTHERWISE SPECIFIED 3-PLC. DIM. +/- .005 2-PLC. DIM. +/- .010 1-PLC. DIM. +/- .015 FRACTIONAL +/- 1/64 ANGULAR +/- 1°
B	10/27/00	H DIM. .450 WAS .470	
C	1/25/10	"H" CORE DIA. IS NOW THRU ENTIRE PART & ANGLE "E" IS NOW 9 DEG. WAS 12 DEG.	

**REMKE INDUSTRIES**

Wheeling, Illinois 60090

SCALE: APPROX. FULL

MATERIAL: ALLOY 380.1

FINISH: NATURAL/MACHINED

PART NAME: BODY 90 DEGREE

PART NUMBER: RSR-9000-B

DRAWING DATE: 7/27/00 C.V.