



ø3.25/.10 RADIAL GROOVE UNDERCUT APPROX.

B	3.36	F	.50 REF.	J	2.84
C	1.54 *	G	4.00 AS CAST	S	3 3/8"-12 UN-2A THD *
D	1.28 *	H	(2.36 AS CAST PLUS DRAFT)	T	2 1/2"-8 NPT THREAD*
E	2.82				

* INDICATES CRITICAL INSPECTION DIMENSIONS



REV.	DATE	CHANGE
A	8-30-99	REDRAWN USING CADD 6
B	8/8/00	ADDED CHAMFER & UNDERCUT
C	10/4/01	DELETED DIMENSION "A"
D	10/9/01	ADDED UN-2A TO "S" THREAD

UNLESS OTHERWISE SPECIFIED
 3-PLC. DIM. +/-.005
 2-PLC. DIM. +/-.010
 1-PLC. DIM. +/-.015
 FRACTIONAL +/1/64
 ANGULAR +/°1

SCALE: APPROX FULL
 MATERIAL: ALMAG ALUM CASTING M-700
 FINISH: NATURAL/MACHINED
 PART NAME: BODY STRAIGHT
 PART NUMBER: RSR-700-B
 DRAWING DATE: 840302