



Revision Date 08-Oct-2024

SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS
which includes the amended Hazardous Products Act (HPA) and the Hazardous Products
Regulation (HPR)

Version 1

1. Identification

Product identifier

Product Name PX 14600 2 PART EPOXY COLD WELD (RESIN)

Other means of identification

Product Code 0175B

Synonyms CAN Item Number 81374

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy resin

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address mail@permatex.com

Emergency telephone number

Company Phone Number 866-732-9502

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

24-hour emergency phone number No information available

2. Hazard(s) identification

Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 1A

Label elements

Contains BIS[4-(2,3-EPOXYPROPOXY)PHENYL]PROPANE; BENZYL ALCOHOL; CRYSTALLINE SILICA



Danger

Hazard statements

Harmful if inhaled.
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause cancer.

Precautionary Statements - Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves, protective clothing, eye protection and face protection.
Avoid breathing dust, fume, gas, mist, vapors and spray.
Use only outdoors or in a well-ventilated area.
Wash face, hands and any exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention.
Specific treatment (see supplemental first aid instructions on this label).

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice and attention.

Skin

IF ON SKIN: Wash with plenty of water and soap.
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice and attention.

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER or doctor if you feel unwell.

Precautionary Statements - Storage

Store locked up.

Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Unknown acute toxicity

47.4 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.
57.4 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.
99.9 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).
99.9 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).
92.4 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Other Information

No information available.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture**Synonyms**

CAN Item Number 81374.

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
LIMESTONE	1317-65-3	30-60%	-	-
BIS[4-(2,3-EPOXYPROPOXY)P HENYL]PROPANE	1675-54-3	15-40%	-	-
AMORPHOUS SILICA	7631-86-9	3-7%	-	-
SILICON	7440-21-3	1-5%	-	-
BENZYL ALCOHOL	100-51-6	1-5%	-	-
CRYSTALLINE SILICA	14808-60-7	0.1-1%	-	-

4. First-aid measures**Description of first aid measures****General advice**

Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.

Inhalation

Remove to fresh air. Get medical attention immediately if symptoms occur. If symptoms persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.

Eye contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.

Skin contact

May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.

Ingestion

Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get medical attention.

Self-protection of the first aider

Avoid contact with skin, eyes or clothing. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed**Symptoms**

Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation. Coughing and/ or wheezing. Difficulty in breathing.

Effects of Exposure

May cause cancer.

Indication of any immediate medical attention and special treatment needed**Note to physicians**

May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures**Suitable Extinguishing Media**

Use extinguishing measures that are appropriate to local circumstances and the

surrounding environment.

Large Fire

CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media

Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical

Product is or contains a sensitizer. May cause sensitization by skin contact.

Hazardous combustion products

No information available.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions

Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists.

Other information

Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Pick up and transfer to properly labeled containers.

Prevention of secondary hazards

Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Avoid breathing vapors or mists.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
LIMESTONE	-	TWA: 15 mg/m ³ total dust	TWA: 10 mg/m ³ ; total dust

1317-65-3		TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 5 mg/m ³ ; respirable dust
AMORPHOUS SILICA 7631-86-9	-	(vacated) TWA: 6 mg/m ³ <1% Crystalline silica TWA: 20 mppcf : (80)/(% SiO ₂) mg/m ³ TWA	TWA: 6 mg/m ³ ; IDLH: 3000 mg/m ³
SILICON 7440-21-3	-	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ ; total dust TWA: 5 mg/m ³ ; respirable dust
CRYSTALLINE SILICA 14808-60-7	TWA: 0.025 mg/m ³ respirable particulate matter	TWA: 50 µg/m ³ TWA: 50 µg/m ³ excludes construction work, agricultural operations, and exposures that result from the processing of sorptive clays (vacated) TWA: 0.1 mg/m ³ respirable dust : (250)/(%SiO ₂ + 5) mppcf TWA respirable fraction : (10)/(%SiO ₂ + 2) mg/m ³ TWA respirable fraction	TWA: 0.05 mg/m ³ ; respirable dust IDLH: 50 mg/m ³ respirable dust

Chemical name	Alberta	British Columbia	Ontario	Quebec
LIMESTONE 1317-65-3	TWA: 10 mg/m ³ ;	TWA: 10 mg/m ³ ; total dust TWA: 3 mg/m ³ ; respirable fraction STEL: 20 mg/m ³ ;	-	TWAEV: 10 mg/m ³ ; total dust
SILICON 7440-21-3	-	TWA: 10 mg/m ³ ; total dust TWA: 3 mg/m ³ ; respirable fraction	-	TWAEV: 10 mg/m ³ ; total dust
CRYSTALLINE SILICA 14808-60-7	TWA: 0.025 mg/m ³ ; respirable particulate	TWA: 0.025 mg/m ³ ; respirable	TWA: 0.10 mg/m ³ ; respirable fraction	TWAEV: 0.05 mg/m ³ ; respirable dust

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia
CRYSTALLINE SILICA	TWA: 0.025 mg/m ³ ; respirable particulate matter	TWA: 0.025 mg/m ³ ; respirable fraction	TWA: 0.025 mg/m ³ ; respirable particulate matter	TWA: 0.025 mg/m ³ ; respirable particulate matter

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
LIMESTONE	TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;		TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;	TWA: 30 mppcf; TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;
AMORPHOUS SILICA				TWA: 300 particle/mL; TWA: 20 mppcf; TWA: 2 mg/m ³ ; respirable mass
SILICON	TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;		TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;	TWA: 30 mppcf; TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
CRYSTALLINE SILICA	TWA: 0.05 mg/m ³ ; respirable fraction	TWA: 0.025 mg/m ³ ; respirable particulate matter	TWA: 0.05 mg/m ³ ; respirable fraction	TWA: 300 particle/mL;

Appropriate engineering controls

Engineering controls Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection Use appropriate respiratory protection. No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state Liquid
Appearance No information available
Color Black
Odor No information available
Odor threshold No information available

Property	Values	Remarks • Method
pH	No data available	
Melting point / freezing point	No data available	
Boiling point / boiling range	> 232 °C / 449.6 °F	
Flash point	> 95 °C / 203 °F	
Evaporation rate	< 1	Butyl acetate = 1
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	
Vapor density	>1	Air = 1
Relative density	1.62	
Water solubility	Negligible	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	

Particle characteristics

Particle Size	No data available
Particle Size Distribution	No data available

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC Content	No information available
Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	No information available.
Conditions to avoid	Excessive heat.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. Harmful by inhalation. (based on components).
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes. Coughing and/ or wheezing.
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<u>Acute toxicity</u>	Harmful by inhalation.
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Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	7,720.30 mg/kg
ATEmix (dermal)	10,650.00 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm

ATEmix (inhalation-vapor) 99,999.00 mg/l
ATEmix (inhalation-dust/mist) 4.76 mg/l

Unknown acute toxicity

47.4 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
57.4 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
99.9 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
99.9 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
92.4 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
BIS[4-(2,3-EPOXYPROPOXY)PHENYL]PROPANE 1675-54-3	= 11300 µL/kg (Rat)	= 20000 mg/kg (Rabbit)	-
AMORPHOUS SILICA 7631-86-9	= 7900 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	> 5.01 mg/L (Rat) 4 h
SILICON 7440-21-3	= 3160 mg/kg (Rat)	-	-
BENZYL ALCOHOL 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	> 4178 mg/m ³ (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
BIS[4-(2,3-EPOXYPROPOXY)PHENYL]PROPANE 1675-54-3	-	Group 3 - Unclassifiable as to carcinogenicity in humans	-	-
AMORPHOUS SILICA 7631-86-9	-	Group 3 - Unclassifiable as to carcinogenicity in humans	-	-
CRYSTALLINE SILICA 14808-60-7	A2 - Suspected Human Carcinogen	Group 1 - Carcinogenic to humans	Known Human Carcinogen	Present

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)

A2 - Suspected human carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to humans

Group 3 - Not classifiable as to carcinogenicity in humans

NTP (National Toxicology Program)

Known - Known Carcinogen

Occupational Safety and Health Administration of the US Department of Labor

X - Present

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. Ecological information

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
AMORPHOUS SILICA 7631-86-9	EC50: =440mg/L (72h, Pseudokirchneriella subcapitata)	LC50: =5000mg/L (96h, Brachydanio rerio)	-	EC50: =7600mg/L (48h, Ceriodaphnia dubia)
BENZYL ALCOHOL 100-51-6	-	LC50: =460mg/L (96h, Pimephales promelas) LC50: =10mg/L (96h, Lepomis macrochirus)	-	EC50: =23mg/L (48h, water flea)

Persistence and degradability	No information available.
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Bioaccumulation

Component Information

Chemical name	Partition coefficient
BIS[4-(2,3-EPOXYPROPOXY)PHENYL]PROPANE 1675-54-3	2.33
BENZYL ALCOHOL 100-51-6	1.05

Other adverse effects	No information available.
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13. Disposal considerations

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.
US EPA Waste Number	Waste designations and classifications should be determined by the end user based on the application for which the product was used.

14. Transport information

DOT	Not regulated
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<u>TDG</u>	Not regulated
<u>MEX</u>	Not regulated
<u>ICAO (air)</u>	Not regulated
<u>IATA</u>	Not regulated
<u>IMDG</u>	Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECI	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing Chemicals Inventory

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
AMORPHOUS SILICA - 7631-86-9	*Carcinogen
CRYSTALLINE SILICA - 14808-60-7	*Carcinogen

*The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
LIMESTONE 1317-65-3	X	X	X
AMORPHOUS SILICA 7631-86-9	-	X	X
BENZYL ALCOHOL 100-51-6	-	X	X
SILICON 7440-21-3	X	X	X
CRYSTALLINE SILICA 14808-60-7	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 2	Flammability 1	Instability 0	Special hazards -
HMIS	Health hazards 2 *	Flammability 1	Physical hazards 0	Personal protection X

Chronic Hazard Star Legend * = Chronic Health Hazard

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision Date 08-Oct-2024

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.



Revision Date 30-Jan-2025

SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS
which includes the amended Hazardous Products Act (HPA) and the Hazardous Products
Regulation (HPR)

Version 3

1. Identification

Product identifier

Product Name PX 14600 2 PART EPOXY COLD WELD (HARDENER)

Other means of identification

Product Code 0076B

Synonyms CAN Item Number 81374

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy curing agent

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address mail@permatex.com

Emergency telephone number

Company Phone Number 866-732-9502

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

24-hour emergency phone number No information available

2. Hazard(s) identification

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 1A

Label elements

Contains BENZYL ALCOHOL; CRYSTALLINE SILICA



Danger

Hazard statements

Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause cancer.

Precautionary Statements - Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves, protective clothing, eye protection and face protection.
Wash face, hands and any exposed skin thoroughly after handling.
Avoid breathing dust, fume, gas, mist, vapors and spray.
Contaminated work clothing should not be allowed out of the workplace.

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention.

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice and attention.

Skin

IF ON SKIN: Wash with plenty of water and soap.
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice and attention.

Precautionary Statements - Storage

Store locked up.

Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

0 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.
0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.
38.75 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).
38.75 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).
36.75 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Other Information

May be harmful if swallowed. May be harmful in contact with skin. May be harmful if inhaled. Harmful to aquatic life.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Synonyms

CAN Item Number 81374.

Chemical name	CAS No.	Weight-%	Hazardous Material	Date HMIRA filed and
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			Information Review Act registry number (HMIRA registry #)	date exemption granted (if applicable)
CALCIUM CARBONATE	471-34-1	30-60%	-	-
2,4,6-TRIS(DIMETHYLAMINOM ETHYL)PHENOL	90-72-2	15-40%	-	-
BENZYL ALCOHOL	100-51-6	1-5%	-	-
CRYSTALLINE SILICA	14808-60-7	0.1-1%	-	-

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
Skin contact	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
Ingestion	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms	Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation.
Effects of Exposure	May cause cancer.

Indication of any immediate medical attention and special treatment needed

Note to physicians	May cause sensitization in susceptible persons. Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Product is or contains a sensitizer. May cause sensitization by skin contact.
Hazardous combustion products	No information available.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

precautions for fire-fighters Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
CALCIUM CARBONATE 471-34-1	-	-	TWA: 10 mg/m ³ ; total dust TWA: 5 mg/m ³ ; respirable dust
CRYSTALLINE SILICA 14808-60-7	TWA: 0.025 mg/m ³ respirable particulate matter	TWA: 50 µg/m ³ TWA: 50 µg/m ³ excludes construction work, agricultural operations, and exposures that result from the processing of sorptive clays (vacated) TWA: 0.1 mg/m ³ respirable dust : (250)/(%SiO ₂ + 5) mppcf TWA respirable fraction : (10)/(%SiO ₂ + 2) mg/m ³ TWA respirable fraction	TWA: 0.05 mg/m ³ ; respirable dust IDLH: 50 mg/m ³ respirable dust

Chemical name	Alberta	British Columbia	Ontario	Quebec
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CALCIUM CARBONATE 471-34-1	TWA: 10 mg/m ³ ;	-	-	TWAEV: 10 mg/m ³ ; total dust
CRYSTALLINE SILICA 14808-60-7	TWA: 0.025 mg/m ³ ; respirable particulate	TWA: 0.025 mg/m ³ ; respirable	TWA: 0.10 mg/m ³ ; respirable fraction	TWAEV: 0.05 mg/m ³ ; respirable dust

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia
CRYSTALLINE SILICA	TWA: 0.025 mg/m ³ ; respirable particulate matter	TWA: 0.025 mg/m ³ ; respirable fraction	TWA: 0.025 mg/m ³ ; respirable particulate matter	TWA: 0.025 mg/m ³ ; respirable particulate matter

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
CALCIUM CARBONATE	TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;		TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;	TWA: 30 mppcf; TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;
CRYSTALLINE SILICA	TWA: 0.05 mg/m ³ ; respirable fraction	TWA: 0.025 mg/m ³ ; respirable particulate matter	TWA: 0.05 mg/m ³ ; respirable fraction	TWA: 300 particle/mL;

Appropriate engineering controls

Engineering controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. Use appropriate respiratory protection.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state Liquid
Appearance Viscous
Color Amber
Odor No information available
Odor threshold No information available

Property	Values	Remarks • Method
pH	No data available	
Melting point / freezing point	No data available	

Boiling point / boiling range	No data available
Flash point	> 150 °C / 302 °F
Evaporation rate	Not applicable
Flammability (solid, gas)	No data available
Flammability Limit in Air	
Upper flammability limit:	No data available
Lower flammability limit:	No data available
Vapor pressure	<1
Vapor density	No data available
Relative density	1.13
Water solubility	No Data Available
Solubility(ies)	No data available
Partition coefficient	No data available
Autoignition temperature	No data available
Decomposition temperature	No data available
Kinematic viscosity	No data available
Dynamic viscosity	No data available
Particle characteristics	
Particle Size	No data available
Particle Size Distribution	No data available

<u>Other information</u>	
Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC Content	No information available
Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	No information available.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. May be harmful if inhaled.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion

Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

Acute toxicity**Numerical measures of toxicity****The following ATE values have been calculated for the mixture**

ATEmix (oral)	3,100.70 mg/kg
ATEmix (dermal)	3,365.80 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-vapor)	99,999.00 mg/l
ATEmix (inhalation-dust/mist)	132.10 mg/l

0 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

38.75 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

38.75 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

36.75 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
CALCIUM CARBONATE 471-34-1	= 6450 mg/kg (Rat)	> 2000 mg/kg (Rat)	> 3 mg/L (Rat) 4 h
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL 90-72-2	= 1200 mg/kg (Rat)	= 1280 mg/kg (Rat)	-
BENZYL ALCOHOL 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	> 4178 mg/m ³ (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
CRYSTALLINE SILICA 14808-60-7	A2 - Suspected Human Carcinogen	Group 1 - Carcinogenic to humans	Known Human Carcinogen	Present

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)

A2 - Suspected human carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to humans

NTP (National Toxicology Program)

Known - Known Carcinogen

Occupational Safety and Health Administration of the US Department of Labor

X - Present

Reproductive toxicity No information available.**STOT - single exposure** No information available.**STOT - repeated exposure** No information available.**Aspiration hazard** No information available.**12. Ecological information****Ecotoxicity** Harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
BENZYL ALCOHOL 100-51-6	-	LC50: =460mg/L (96h, Pimephales promelas) LC50: =10mg/L (96h, Lepomis macrochirus)	-	EC50: =23mg/L (48h, water flea)

Persistence and degradability No information available.**Bioaccumulation****Component Information**

Chemical name	Partition coefficient
BENZYL ALCOHOL 100-51-6	1.05

Other adverse effects No information available.**13. Disposal considerations****Waste treatment methods****Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.**Contaminated packaging** Do not reuse empty containers.**US EPA Waste Number** Waste designations and classifications should be determined by the end user based on the application for which the product was used.**14. Transport information****DOT** Not regulated**TDG** Not regulated

<u>MEX</u>	Not regulated
<u>ICAO (air)</u>	Not regulated
<u>IATA</u>	Not regulated
<u>IMDG</u>	Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Does not comply
ENCS	Complies
IECSC	Complies
KECI	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing Chemicals Inventory

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and

Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
CRYSTALLINE SILICA - 14808-60-7	*Carcinogen

*The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
BENZYL ALCOHOL 100-51-6	-	X	X
CRYSTALLINE SILICA 14808-60-7	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 2	Flammability 1	Instability 0	Special hazards -
HMIS	Health hazards 2 *	Flammability 1	Physical hazards 0	Personal protection X
Chronic Hazard Star Legend * = Chronic Health Hazard				

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)

U.S. National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications

International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program

International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set

United Nations World Health Organization (WHO)

Revision Date 30-Jan-2025

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.