



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS
which includes the amended Hazardous Products Act (HPA) and the Hazardous Products
Regulation (HPR)

Revision Date 23-Mar-2026

Version 2

1. Identification

Product identifier

Product Name ULTRA BLACK GASKET MAKER 8.75OZ AE

Other means of identification

Product Code 82080

UN number or ID number UN1950

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Sealant

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address mail@permatex.com

Emergency telephone number

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

24-hour emergency phone number No information available

2. Hazard(s) identification

Classification

Aerosols	Category 3
Skin sensitization	Category 1
Carcinogenicity	Category 1B

Label elements

Contains CARBON BLACK; 2-BUTANONE OXIME



Danger

Hazard statements

Pressurized container: May burst if heated.
May cause an allergic skin reaction.
May cause cancer.

Precautionary Statements - Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves, protective clothing, eye protection and face protection.
Avoid breathing dust, fume, gas, mist, vapors and spray.
Contaminated work clothing should not be allowed out of the workplace.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Do not spray on an open flame or other ignition source.
Do not pierce or burn, even after use.

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention.
Specific treatment (see supplemental first aid instructions on this label).

Skin

IF ON SKIN: Wash with plenty of water and soap.
If skin irritation or rash occurs: Get medical advice and attention.
Take off contaminated clothing and wash it before reuse.

Precautionary Statements - Storage

Store locked up.
Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

27.559 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.
28.459 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.
69.629 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).
69.629 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).
69.629 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Other Information

Harmful to aquatic life.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

The product contains no substances which at their given concentration, are considered to be hazardous to health.

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number	Date HMIRA filed and date exemption granted (if applicable)
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			(HMIRA registry #)	
CALCIUM CARBONATE	471-34-1	10-30%	-	-
CALCIUM CARBONATE	1317-65-3	10-30%	-	-
SYNTHETIC ISOPARAFFINIC HYDROCARBON	64742-47-8	3-7%	-	-
STEARIC ACID	57-11-4	1-5%	-	-
CARBON BLACK	1333-86-4	0.1-1%	-	-
2-BUTANONE OXIME	96-29-7	0.1-1%	-	-

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
Ingestion	Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms	Itching. Rashes. Hives.
Effects of Exposure	May cause cancer.

Indication of any immediate medical attention and special treatment needed

Note to physicians	May cause sensitization in susceptible persons. Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Product is or contains a sensitizer. May cause sensitization by skin contact.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
CALCIUM CARBONATE 471-34-1	-	-	TWA: 10 mg/m ³ ; total dust TWA: 5 mg/m ³ ; respirable dust
CALCIUM CARBONATE 1317-65-3	-	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ ; total dust TWA: 5 mg/m ³ ; respirable dust
STEARIC ACID 57-11-4	TWA: 10 mg/m ³ inhalable particulate matter TWA: 3 mg/m ³ respirable particulate matter	-	-
CARBON BLACK 1333-86-4	TWA: 3 mg/m ³ inhalable particulate matter	TWA: 3.5 mg/m ³ (vacated) TWA: 3.5 mg/m ³	TWA: 3.5 mg/m ³ ; TWA: 0.1 mg/m ³ ; Carbon black in presence of Polycyclic aromatic hydrocarbons PAH IDLH: 1750 mg/m ³

Chemical name	Alberta	British Columbia	Ontario	Quebec
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CALCIUM CARBONATE 471-34-1	TWA: 10 mg/m ³ ;	-	-	TWAEV: 10 mg/m ³ ; total dust
CALCIUM CARBONATE 1317-65-3	TWA: 10 mg/m ³ ;	TWA: 10 mg/m ³ ; total dust TWA: 3 mg/m ³ ; respirable fraction STEL: 20 mg/m ³ ;	-	TWAEV: 10 mg/m ³ ; total dust
STEARIC ACID 57-11-4	-	TWA: 10 mg/m ³ ; inhalable TWA: 3 mg/m ³ ; respirable	TWA: 10 mg/m ³ ; inhalable particulate matter TWA: 3 mg/m ³ ; respirable particulate matter	TWAEV: 10 mg/m ³ ; inhalable aerosol fraction TWAEV: 3 mg/m ³ ; respirable aerosol fraction
CARBON BLACK 1333-86-4	TWA: 3.5 mg/m ³ ;	TWA: 3 mg/m ³ ; inhalable	TWA: 3 mg/m ³ ; inhalable particulate matter	TWAEV: 3 mg/m ³ ; inhalable dust

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia
STEARIC ACID	TWA: 10 mg/m ³ ; inhalable particulate matter TWA: 3 mg/m ³ ; respirable particulate matter		TWA: 10 mg/m ³ ; inhalable particulate matter TWA: 3 mg/m ³ ; respirable particulate matter	TWA: 10 mg/m ³ ; inhalable particulate matter TWA: 3 mg/m ³ ; respirable particulate matter
CARBON BLACK	TWA: 3 mg/m ³ ; inhalable particulate matter	TWA: 3 mg/m ³ ; inhalable fraction	TWA: 3 mg/m ³ ; inhalable particulate matter	TWA: 3 mg/m ³ ; inhalable particulate matter

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
CALCIUM CARBONATE	TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;		TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;	TWA: 30 mppcf; TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;
CALCIUM CARBONATE	TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;		TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;	TWA: 30 mppcf; TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;
STEARIC ACID		TWA: 10 mg/m ³ ; inhalable particulate matter TWA: 3 mg/m ³ ; respirable particulate matter		
CARBON BLACK	TWA: 3.5 mg/m ³ ; STEL: 7 mg/m ³ ;	TWA: 3 mg/m ³ ; inhalable particulate matter	TWA: 3.5 mg/m ³ ; STEL: 7 mg/m ³ ;	TWA: 3.5 mg/m ³ ; STEL: 7 mg/m ³ ;

Appropriate engineering controls

Engineering controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Hand protection

Wear suitable gloves.

Skin and body protection	Wear suitable protective clothing.
Respiratory protection	Use appropriate respiratory protection.
General hygiene considerations	Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Paste / Gel Liquid
Appearance	No information available
Color	Black
Odor	No information available
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	
Melting point / freezing point	No data available	
Boiling point / boiling range	No data available	Polymerization
Flash point	> 93 °C / 199.4 °F	
Evaporation rate	Not applicable	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	<5 mmHg	
Vapor density	>1	Air = 1
Relative density	1.44	
Water solubility	Not applicable	Polymerization
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Particle characteristics		
Particle Size	No data available	
Particle Size Distribution	No data available	

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.

Incompatible materials None known based on information supplied.

Hazardous decomposition products Carbon oxides. Nitrogen oxides (NOx). Formaldehyde. May release 2-butanone oxime (ethyl methyl ketoxime) at elevated temperature.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components).

Ingestion Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives.

Acute toxicity

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral) 13,172.40 mg/kg
ATEmix (dermal) 9,648.20 mg/kg
ATEmix (inhalation-gas) 99,999.00 ppm
ATEmix (inhalation-vapor) 99,999.00 mg/l
ATEmix (inhalation-dust/mist) 99,999.00 mg/l

27.559 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
28.459 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
69.629 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
69.629 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
69.629 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
CALCIUM CARBONATE 471-34-1	= 6450 mg/kg (Rat)	> 2000 mg/kg (Rat)	> 3 mg/L (Rat) 4 h
SYNTHETIC ISOPARAFFINIC HYDROCARBON 64742-47-8	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 5.2 mg/L (Rat) 4 h
STEARIC ACID 57-11-4	= 4600 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	-
CARBON BLACK 1333-86-4	> 10000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 4.6 mg/m ³ (Rat) 4 h
2-BUTANONE OXIME 96-29-7	= 930 mg/kg (Rat)	1000 - 1800 mg/kg (Rabbit)	> 4.83 mg/L (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

Chemical name	ACGIH	IARC	NTP	OSHA
CARBON BLACK 1333-86-4	A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans	Group 2B - Possibly carcinogenic to humans	-	Present

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. Ecological information

Ecotoxicity Harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
SYNTHETIC ISOPARAFFINIC HYDROCARBON 64742-47-8	-	LC50: =45mg/L (96h, Pimephales promelas) LC50: =2.2mg/L (96h, Lepomis macrochirus) LC50: =2.4mg/L (96h, Oncorhynchus mykiss)	-	-
2-BUTANONE OXIME 96-29-7	EC50: =83mg/L (72h, Desmodesmus subspicatus)	LC50: 777 - 914mg/L (96h, Pimephales promelas) LC50: =760mg/L (96h, Poecilia reticulata)	-	EC50: =750mg/L (48h, Daphnia magna)

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Chemical name	Partition coefficient
2-BUTANONE OXIME 96-29-7	0.65

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.
US EPA Waste Number	Waste designations and classifications should be determined by the end user based on the application for which the product was used.

14. Transport information**DOT**

UN number or ID number	UN1950
Proper shipping name	Aerosols
Transport hazard class(es)	2.2
Description	UN1950, Aerosols, 2.2, Limited Quantity (LTD QTY)

TDG

UN number or ID number	UN1950
UN proper shipping name	Aerosols
Transport hazard class(es)	2.2
Description	UN1950, Aerosols, 2.2, Limited Quantity (LTD QTY)

MEX

UN number or ID number	UN1950
UN proper shipping name	Aerosols
Transport hazard class(es)	2.2
Description	UN1950, Aerosols, 2.2, Limited Quantity (LTD QTY)

IATA

UN number or ID number	ID 8000
UN proper shipping name	Consumer Commodity
Transport hazard class(es)	9
ERG Code	9L

IMDG

UN number or ID number	1950
UN proper shipping name	Aerosols, non-flammable
Transport hazard class(es)	2.2
EmS-No.	F-C, S-V
Description	UN1950, Aerosols, non-flammable, 2.2, Limited Quantity (LTD QTY)

15. Regulatory information**Safety, health and environmental regulations/legislation specific for the substance or mixture****International Regulations**

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Not determined
ENCS	Not determined
IECSC	Complies
KECI	Complies
PICCS	Complies
AICS	Complies
NZIoC	Not Determined

Legend:

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing Chemicals Inventory
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances
- NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
CARBON BLACK - 1333-86-4	*Carcinogen (airborne, unbound particles of respirable size)

*The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
CALCIUM CARBONATE 1317-65-3	X	X	X
NITROGEN 7727-37-9	X	X	X
ALUMINIUM POWDER 7429-90-5	X	X	X
CARBON BLACK	X	X	X

1333-86-4			
MINERAL OIL 8042-47-5	X	-	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 2	Flammability 2	Instability 0	Special hazards -
HMIS	Health hazards 2*	Flammability 2	Physical hazards 0	Personal protection X
Chronic Hazard Star Legend	* = Chronic Health Hazard			

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

- SVHC: Substances of Very High Concern for Authorization:
- PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
- vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
- STOT: Specific Target Organ Toxicity
- ATE: Acute Toxicity Estimate
- LC50: 50% Lethal Concentration
- LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS

- U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
- U.S. Environmental Protection Agency ChemView Database
- European Food Safety Authority (EFSA)
- U.S. Environmental Protection Agency
- Acute Exposure Guideline Level(s) (AEGL(s))
- U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
- U.S. Environmental Protection Agency High Production Volume Chemicals
- Food Research Journal
- Hazardous Substance Database
- International Uniform Chemical Information Database (IUCLID)
- Japan National Institute of Technology and Evaluation (NITE)
- Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
- NIOSH (National Institute for Occupational Safety and Health)
- National Library of Medicine's ChemID Plus (NLM CIP)
- National Library of Medicine's PubMed database (NLM PUBMED)
- U.S. National Toxicology Program (NTP)
- New Zealand's Chemical Classification and Information Database (CCID)
- International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
- International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
- International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
- United Nations World Health Organization (WHO)

Revision Date 23-Mar-2026

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.