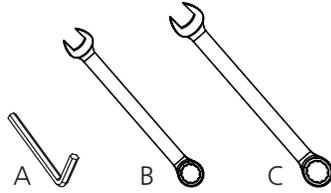


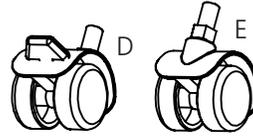
## Tools Required for Assembly

- A. 5mm Allen Wrench
- B. 10mm Wrench/Socket
- C. ½" Wrench/Socket



## Hardware included for Assembly

- D. Locking Caster Wheels x2
- E. Non-Locking Caster Wheels x2

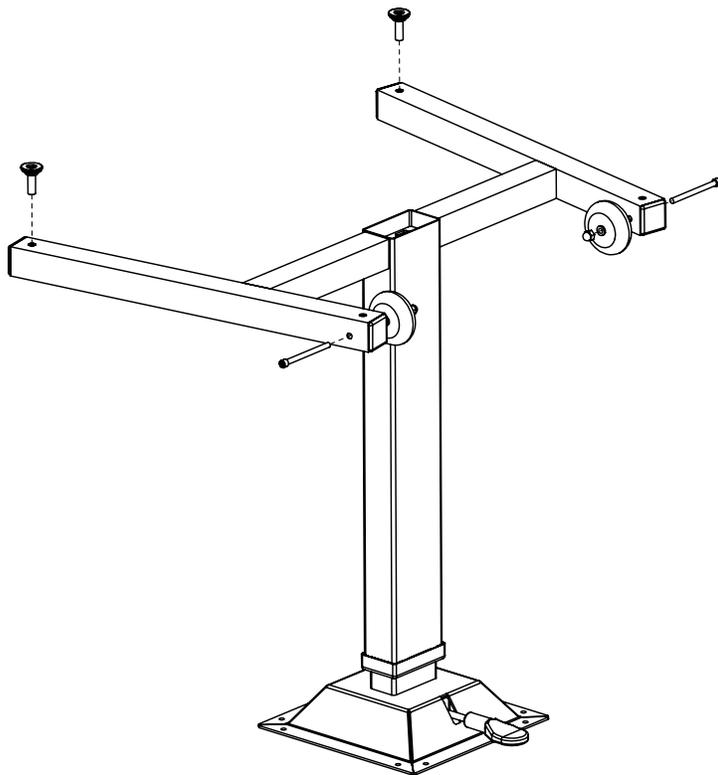


Adjustable Wrench (D) can be used in place of 10mm Wrench/Socket (B) and ½" Wrench/Socket (C)



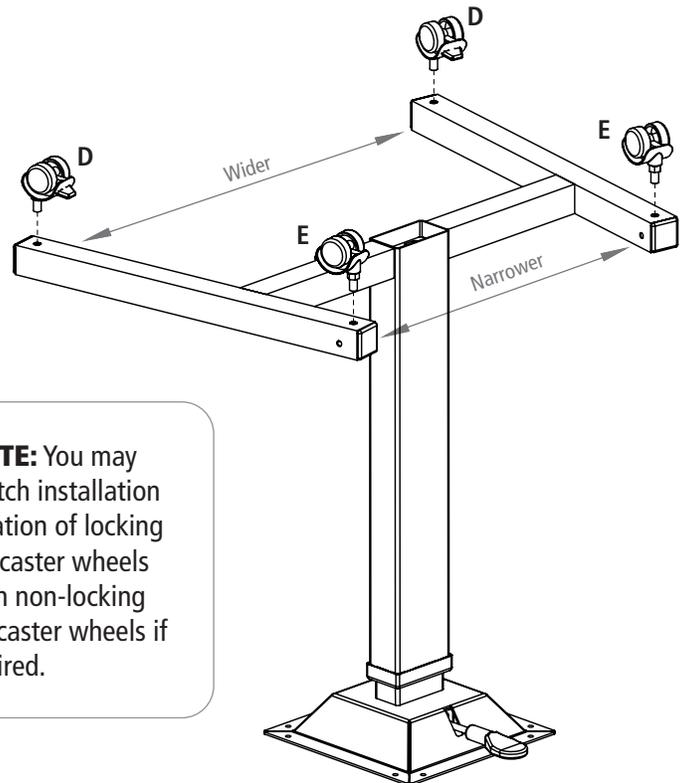
## Step 1

- Remove (2) skate wheels and bolt/nut with 5mm allen wrench (A) and 10mm wrench/socket (B).
- Remove (2) levelers by hand.



## Step 2

- Install (2) locking caster wheels (D) and (2) non-locking caster wheels (E) by threading into holes and tightening with ½" wrench/socket (C). Reference image below for recommended placement.



**NOTE:** You may switch installation location of locking (D) caster wheels with non-locking (E) caster wheels if desired.