



PBE Flexible Primer #20-1684 Light Gray

PBE flexible primer provides excellent adhesion to substrates such as hard plastic, metal, wood, urethane, and fiberglass. The fast dry time allows you to increase your film thickness quickly. This product is flexible, can be block sanded, and provides a rust resistant base for any number of topcoats.

Suggested Uses:

Bumpers
 dashboards
 Automotive body panels

Packaging:

UPC Code	043281009263
Cans per case	6
Shipping weight per case	7 lbs.
Container	20 fluid ounce can
Label weight	16 ounces (453 grams)
Shipping Classification	limited quantity, UN 1950
Hazard Class	2.1

Properties:

Coverage	Up to 18 square feet
Cleanup	Paint thinner or lacquer thinner
Flammability	Extremely Flammable
Flash point	-4F
Specific Gravity	0.91
Solids Content	20%
MIR value	0.68, cannot exceed 0.70
Storage Temperature	40-100F
Application Temperature	50-90F
Abrasion Resistance	Good
Heat Resistance	250F
Resin System	Acrylic
Shelf life	Guaranteed for 2 years
Food contact rating	No

Dry Time*:

To touch 10 minutes
 To topcoat 30 minutes

*At 72F, 50% humidity,
 1.5 mil thickness

**Curing/Recoat time is extended with
 multiple coats and excessively thick
 coats**

Gloss*: Semi-Flat, <20

*as measured on a 60 degree gloss
 meter

Additional Information:

For maximum adhesion on plastic and melamine, sand lightly with fine sandpaper or steel wool prior to application.

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