



# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS  
which includes the amended Hazardous Products Act (HPA) and the Hazardous Products  
Regulation (HPR)

Revision Date 14-Jan-2026

Version 3

## 1. Identification

### Product identifier

**Product Name** 5 MINUTE EPOXY GEL (RESIN)

### Other means of identification

**Product Code** 84101R

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended Use** Epoxy resin

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### Manufacturer Address

ITW Permatex, Inc.  
6875 Parkland Blvd.  
Solon, Ohio 44139 USA  
Telephone: 1-87-Permatex  
(866) 732-9502

#### May Also Be Distributed by:

ITW Permatex Canada  
101-2360 Bristol Circle  
Oakville, ON Canada L6H 6M5  
Telephone: (800) 924-6994

**E-mail address** mail@permatex.com

### Emergency telephone number

**Company Phone Number** 866-732-9502

**24 Hour Emergency Phone Number** Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**24-hour emergency phone number** No information available

## 2. Hazard(s) identification

### Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1

### Label elements

**Contains BISPENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN**

**Warning****Hazard statements**

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling.

Avoid breathing dust, fume, gas, mist, vapors and spray.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves, protective clothing, eye protection and face protection.

**Precautionary Statements - Response**

Specific treatment (see supplemental first aid instructions on this label).

**Eyes**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice and attention.

**Skin**

IF ON SKIN: Wash with plenty of water and soap.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice and attention.

**Precautionary Statements - Disposal**

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

20 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.

100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

**Other Information**

Toxic to aquatic life with long lasting effects.

### 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN	25068-38-6	65-85%	-	-

## 4. First-aid measures

### Description of first aid measures

<b>General advice</b>	Show this safety data sheet to the doctor in attendance.
<b>Inhalation</b>	Remove to fresh air. Get medical attention immediately if symptoms occur.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
<b>Skin contact</b>	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
<b>Ingestion</b>	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
<b>Self-protection of the first aider</b>	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

### Most important symptoms and effects, both acute and delayed

<b>Symptoms</b>	Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation.
<b>Effects of Exposure</b>	No information available.

### Indication of any immediate medical attention and special treatment needed

<b>Note to physicians</b>	May cause sensitization in susceptible persons. Treat symptomatically.
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## 5. Fire-fighting measures

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Small Fire</b>	In case of fire, use water spray, foam, dry chemical, or CO <sub>2</sub> .
<b>Large Fire</b>	In case of fire, use water spray, foam, dry chemical, or CO <sub>2</sub> .
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	Product is or contains a sensitizer. May cause sensitization by skin contact.
<b>Hazardous combustion products</b>	No information available.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

<b>Personal precautions</b>	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
<b>Other information</b>	Refer to protective measures listed in Sections 7 and 8.

**Methods and material for containment and cleaning up**

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Pick up and transfer to properly labeled containers.
<b>Prevention of secondary hazards</b>	Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. Handling and storage****Precautions for safe handling**

<b>Advice on safe handling</b>	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.
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**Conditions for safe storage, including any incompatibilities**

<b>Storage Conditions</b>	Keep containers tightly closed in a dry, cool and well-ventilated place.
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**8. Exposure controls/personal protection****Control Parameters**

<b>Exposure Limits</b>	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies
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**Appropriate engineering controls**

<b>Engineering controls</b>	Showers Eyewash stations Ventilation systems.
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**Individual protection measures, such as personal protective equipment**

<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Hand protection</b>	Wear suitable gloves.
<b>Skin and body protection</b>	Wear suitable protective clothing. Long sleeved clothing.
<b>Respiratory protection</b>	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. Use appropriate respiratory protection.
<b>General hygiene considerations</b>	Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Color	Clear
Odor	No information available
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	
Melting point / freezing point	No data available	
Boiling point / boiling range	245 °C / 473.0 °F	Estimated
Flash point	129.4 °C / 264.92 °F	Estimated
Evaporation rate	Not applicable	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	
Vapor density	No data available	
Relative density	1.16	Estimated
Water solubility	No Data Available	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Particle characteristics		
Particle Size	No data available	
Particle Size Distribution	No data available	
<u>Other information</u>		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight	No information available	
VOC Content	No information available	
Density	No information available	
Bulk density	No information available	

## 10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	No information available.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

#### Product Information

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
<b>Skin contact</b>	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

#### Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

#### Acute toxicity

#### Numerical measures of toxicity

#### The following ATE values have been calculated for the mixture

<b>ATEmix (oral)</b>	11,400.00 mg/kg
<b>ATEmix (dermal)</b>	99,999.00 mg/kg
<b>ATEmix (inhalation-gas)</b>	99,999.00 ppm
<b>ATEmix (inhalation-vapor)</b>	99,999.00 mg/l
<b>ATEmix (inhalation-dust/mist)</b>	99,999.00 mg/l

- 20 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
- 100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
- 100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
- 100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
- 100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

#### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN 25068-38-6	= 11400 mg/kg ( Rat )	-	-

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

<b>Skin corrosion/irritation</b>	Classification based on data available for ingredients. Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Classification based on data available for ingredients. Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	No information available.

**STOT - repeated exposure** No information available.

**Aspiration hazard** No information available.

## 12. Ecological information

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

**Persistence and degradability** No information available.

**Bioaccumulation** There is no data for this product.

**Other adverse effects** No information available.

## 13. Disposal considerations

### Waste treatment methods

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

**US EPA Waste Number** Waste designations and classifications should be determined by the end user based on the application for which the product was used.

## 14. Transport information

**DOT** Not regulated

**TDG** Not regulated

**MEX** Not regulated

**IATA** Not regulated

**IMDG** Not regulated

## 15. Regulatory information

### Safety, health and environmental regulations/legislation specific for the substance or mixture

#### International Regulations

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

**International Inventories**

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Does not comply for NDSL
<b>EINECS/ELINCS</b>	Does not comply
<b>ENCS</b>	Does not comply
<b>IECSC</b>	Complies
<b>KECI</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	Complies
<b>NZIoC</b>	Complies

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing Chemicals Inventory

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

**NZIoC** - New Zealand Inventory of Chemicals

**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations****California Proposition 65**

This product does not contain any Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

This product does not contain any substances regulated under applicable state right-to-know regulations

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

**16. Other information**

<b><u>NFPA</u></b>	<b>Health hazards</b> 2	<b>Flammability</b> 1	<b>Instability</b> 0	<b>Special hazards</b> -
<b><u>HMIS</u></b>	<b>Health hazards</b> 2	<b>Flammability</b> 1	<b>Physical hazards</b> 0	<b>Personal protection</b> X

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

SVHC: Substances of Very High Concern for Authorization:  
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
 STOT: Specific Target Organ Toxicity  
 ATE: Acute Toxicity Estimate  
 LC50: 50% Lethal Concentration  
 LD50: 50% Lethal Dose

**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

**Key literature references and sources for data used to compile the SDS**

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)  
 U.S. Environmental Protection Agency ChemView Database  
 European Food Safety Authority (EFSA)  
 U.S. Environmental Protection Agency  
 Acute Exposure Guideline Level(s) (AEGl(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal  
 Hazardous Substance Database  
 International Uniform Chemical Information Database (IUCLID)  
 Japan National Institute of Technology and Evaluation (NITE)  
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
 NIOSH (National Institute for Occupational Safety and Health)  
 National Library of Medicine's ChemID Plus (NLM CIP)  
 National Library of Medicine's PubMed database (NLM PUBMED)  
 U.S. National Toxicology Program (NTP)  
 New Zealand's Chemical Classification and Information Database (CCID)  
 International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications  
 International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program  
 International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set  
 United Nations World Health Organization (WHO)

**Revision Date** 14-Jan-2026

**Revision Note** No information available.

**Disclaimer**

**The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.**



# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS  
which includes the amended Hazardous Products Act (HPA) and the Hazardous Products  
Regulation (HPR)

Revision Date 25-Nov-2025

Version 2

## 1. Identification

### Product identifier

**Product Name** 5 MINUTE EPOXY GEL (HARDENER)

### Other means of identification

**Product Code** 84101H

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended Use** Epoxy curing agent

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### Manufacturer Address

ITW Permatex, Inc.  
6875 Parkland Blvd.  
Solon, Ohio 44139 USA  
Telephone: 1-87-Permatex  
(866) 732-9502

#### May Also Be Distributed by:

ITW Permatex Canada  
101-2360 Bristol Circle  
Oakville, ON Canada L6H 6M5  
Telephone: (800) 924-6994

**E-mail address** mail@permatex.com

### Emergency telephone number

**24 Hour Emergency Phone Number** Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**24-hour emergency phone number** No information available

## 2. Hazard(s) identification

### Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A

### Label elements

**Warning****Hazard statements**

Causes skin irritation.  
Causes serious eye irritation.

**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling.  
Wear protective gloves, protective clothing, eye protection and face protection.

**Precautionary Statements - Response**

Specific treatment (see supplemental first aid instructions on this label).

**Eyes**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice and attention.

**Skin**

IF ON SKIN: Wash with plenty of water and soap.  
If skin irritation occurs: Get medical advice and attention.  
Take off contaminated clothing and wash it before reuse.

80 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.  
80 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.  
90 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).  
90 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).  
90 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

**Other Information**

May be harmful if swallowed. May be harmful in contact with skin.

### 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL	90-72-2	7-13%	-	-

### 4. First-aid measures

**Description of first aid measures****General advice**

Show this safety data sheet to the doctor in attendance.

**Inhalation**

Remove to fresh air. Get medical attention immediately if symptoms occur.

<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
<b>Skin contact</b>	Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
<b>Self-protection of the first aider</b>	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

#### **Most important symptoms and effects, both acute and delayed**

<b>Symptoms</b>	May cause redness and tearing of the eyes. Burning sensation.
<b>Effects of Exposure</b>	No information available.

#### **Indication of any immediate medical attention and special treatment needed**

<b>Note to physicians</b>	Treat symptomatically.
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### **5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	No information available.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

### **6. Accidental release measures**

#### **Personal precautions, protective equipment and emergency procedures**

<b>Personal precautions</b>	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required.
<b>Other information</b>	Refer to protective measures listed in Sections 7 and 8.

#### **Methods and material for containment and cleaning up**

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Pick up and transfer to properly labeled containers.
<b>Prevention of secondary hazards</b>	Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. Handling and storage

### Precautions for safe handling

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

## 8. Exposure controls/personal protection

### Control Parameters

**Exposure Limits** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

### Appropriate engineering controls

**Engineering controls** Showers  
Eyewash stations  
Ventilation systems.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Hand protection** Wear suitable gloves.

**Skin and body protection** Wear suitable protective clothing. Long sleeved clothing.

**Respiratory protection** No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations** Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

**Physical state** Liquid  
**Appearance** Viscous  
**Color** Amber  
**Odor** Mercaptan  
**Odor threshold** No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	
Melting point / freezing point	No data available	
Boiling point / boiling range	No data available	
Flash point	93.3 °C / 199.94 °F	Estimated

Evaporation rate	Not applicable	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	0.000002	hPa (20 °C)
Vapor density	No data available	
Relative density	1.19	g/ml
Water solubility	No Data Available	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Particle characteristics		
Particle Size	No data available	
Particle Size Distribution	No data available	

**Other information**

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Density	No information available
Bulk density	No information available

**10. Stability and reactivity**

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None known based on information supplied.

**11. Toxicological information****Information on likely routes of exposure****Product Information**

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
<b>Skin contact</b>	Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components).
<b>Ingestion</b>	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

**Symptoms related to the physical, chemical and toxicological characteristics**

<b>Symptoms</b>	Redness. May cause redness and tearing of the eyes.
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**Acute toxicity****Numerical measures of toxicity****The following ATE values have been calculated for the mixture**

<b>ATEmix (oral)</b>	2,400.00 mg/kg
<b>ATEmix (dermal)</b>	2,560.00 mg/kg
<b>ATEmix (inhalation-gas)</b>	99,999.00 ppm
<b>ATEmix (inhalation-vapor)</b>	99,999.00 mg/l
<b>ATEmix (inhalation-dust/mist)</b>	99,999.00 mg/l

- 80 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
- 80 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
- 90 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
- 90 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
- 90 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL 90-72-2	= 1200 mg/kg ( Rat )	= 1280 mg/kg ( Rat )	-

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Classification based on data available for ingredients. Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Classification based on data available for ingredients. Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	No information available.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	No information available.
<b>STOT - repeated exposure</b>	No information available.
<b>Aspiration hazard</b>	No information available.

**12. Ecological information**

<b>Ecotoxicity</b>	The environmental impact of this product has not been fully investigated.
<b>Persistence and degradability</b>	No information available.
<b>Bioaccumulation</b>	There is no data for this product.

Other adverse effects No information available.

### 13. Disposal considerations

#### Waste treatment methods

<b>Waste from residues/unused products</b>	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
<b>Contaminated packaging</b>	Do not reuse empty containers.
<b>US EPA Waste Number</b>	Waste designations and classifications should be determined by the end user based on the application for which the product was used.

### 14. Transport information

DOT Not regulated

TDG Not regulated

MEX Not regulated

IATA Not regulated

IMDG Not regulated

### 15. Regulatory information

#### Safety, health and environmental regulations/legislation specific for the substance or mixture

#### International Regulations

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

#### International Inventories

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Not determined
<b>EINECS/ELINCS</b>	Does not comply
<b>ENCS</b>	Does not comply
<b>IECSC</b>	Complies
<b>KECI</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	Complies
<b>NZIoC</b>	Complies

#### **Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing Chemicals Inventory  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances  
**NZIoC** - New Zealand Inventory of Chemicals

### US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### **SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

#### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

#### **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

### US State Regulations

#### **California Proposition 65**

This product does not contain any Proposition 65 chemicals

#### **U.S. State Right-to-Know Regulations**

This product does not contain any substances regulated under applicable state right-to-know regulations

### U.S. EPA Label Information

**EPA Pesticide Registration Number** Not applicable

## 16. Other information

<b>NFPA</b>	<b>Health hazards</b> 2	<b>Flammability</b> 2	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 2	<b>Flammability</b> 2	<b>Physical hazards</b> 0	<b>Personal protection</b> X

### Key or legend to abbreviations and acronyms used in the safety data sheet

#### Legend

SVHC: Substances of Very High Concern for Authorization:  
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
STOT: Specific Target Organ Toxicity  
ATE: Acute Toxicity Estimate  
LC50: 50% Lethal Concentration  
LD50: 50% Lethal Dose

#### Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

#### Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)  
U.S. Environmental Protection Agency  
Acute Exposure Guideline Level(s) (AEGL(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
Japan National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
U.S. National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications  
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program  
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set  
United Nations World Health Organization (WHO)

**Revision Date** 25-Nov-2025

**Revision Note** No information available.

**Disclaimer**

**The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.**