



NOTES:

- 1.) NO FLASH OR SHARP CORNERS PERMITTED, PARTICULARLY @ DIA. .813"
- 2.) MAKE FROM BLANK CASTING M-9200 713 ALUM OR ALUMINUM ALLOY B380.1

*** INSPECTION NOTES**

- 1.) CHECK MAJOR DIA. OF NPT THREAD USING FUNCTIONAL RING GAGE (.135" THK. X 1.010" I.D.) PLACE GAGE OVER NPT THREAD. GAGE SHOULD FIT APPROX FLUSH WITH END OF PART BUT NOT BEYOND
- 2.) THE FIT FOR 3/4-14 NPT RING GAGE IS +/- 1/2 TURN
- 3.) * INDICATES CRITICAL INSPECTION DIMENSIONS

REV.	DATE	CHANGE	UNLESS OTHERWISE SPECIFIED
A	1/14/93	REDRAWN USING CAD6	3-PLC. DIM. +/- .005
B	3/17/04	REDRAWN AND REDIMENSIONED	2-PLC. DIM. +/- .010
C	3/22/04	DIM. .560" WAS .546 & .999" WAS .995	1-PLC. DIM. +/- .015
D	8/24/04	MACHINE NPT TH'D WITHIN .050 "OF HEX	FRACTIONAL +/- 1/64 ANGULAR +/- 1°

REMKE INDUSTRIES
Wheeling, Illinois 60090

SCALE: APPROX FULL
 MATERIAL: SEE NOTE (2)
 FINISH: CAST/MACHINED
 PART NAME: BODY 90 DEGREE
 PART NUMBER: RSR-9200-B
 DRAWING DATE: 5/22/90