Kitty Corral Cat Fence Corner Installation Instructions

## HARDWARE PARTS

| A <br> QTY: 4 <br> 1 3/8" Brace Cup Black SKU: DE8142-1 | B <br> QTY: 4 <br> $13 / 8^{\prime \prime}$ Brace Band Black <br> SKU: DE8078 | C <br> QTY: 4 <br> Carriage Bolt w/Washer \& Nut <br> Hot Dip Galvanized - 5/16" x $1 \text { 1/2" }$ <br> SKU: DE8042 | D QTY: 2 <br> Black Ground Sleeve for $13 / 8^{\prime \prime}$ Post |
| :---: | :---: | :---: | :---: |
| E <br> QTY: 2 <br> Overhang Cat Fence Extender No Plate <br> SKU: DE8162 | F <br> QTY: 8 <br> Self-Tapping Screw $3 / 4$ " <br> SKU: DE9978-1 | G <br> QTY: 2 <br> 17 Gauge Black Powder Coated Galvanized Pipe Swedge End (See below for measurements) | H <br> QTY: 4 <br> 17 Gauge Black Powder Coated Galvanized Pipe <br> (See below for measurements) |
| Recommended Tools (not included) <br> Power Drill with 5/16" Drill Bit <br> Socket Wrench $5 / 16^{\prime \prime}$ or Adjustable wrenches <br> Sledgehammer or Earth Auger/Digging Bar |  |  |  |

## Pipes Part List

|  | Corner for 7.5' Kitty Corral System |  |  | Corner for 6' Kitty Corral System |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Qty | Pipe Measurement | SKU | Qty | Pipe Measurement | SKU |
| Corner Posts <br> (G) | 2 | 17 Gauge Black Powder Coated Galvanized Pipe 1 3/8" x 92" Swedge End | $\begin{aligned} & \hline \text { DE9564- } \\ & \text { 092SE } \end{aligned}$ | 2 | 17 Gauge Black Powder Coated Galvanized Pipe 1 3/8" x 73" Swedge End | DE8400 |
| Brace Posts <br> (H) | 4 | 17 Gauge Black Powder Coated Galvanized Steel Pipe $13 / 8^{\prime \prime} \times 96^{\prime \prime}$ | $\begin{aligned} & \text { DE8353- } \\ & 096 \end{aligned}$ | 4 | 17 Gauge Black Powder Coated Galvanized Steel Pipe $13 / 8^{\prime \prime} \mathrm{x}$ 96" | $\begin{gathered} \text { DE8353- } \\ 096 \end{gathered}$ |

## Kitty Corral Cat Fence Corner Installation Instructions

1. Lay out your fence design, taking care to note where your corners are going to be placed within the system.

Note: Corners should be placed anywhere the fence is turning more than 45 -degrees.
1.
 Seperately; SKU: DE2810) and a sledgehammer, drive the GROUND SLEEVES (D) into the ground leaving $1 / 2^{\prime \prime}$ above ground to keep out debris and allow for securing the post. Care should be taken to ensure that the sleeves are as straight as possible.

Note: On hard ground it may be necessary to use an EARTH AUGER (Sold Separately; SKU: DE8188) or DIGGING BAR to make a hole before driving the ground sleeves in.
2.

3. Place each CORNER POST
(G) flat on the ground,
insert the EXTENDER (E),
and join the two with a
SELF-TAPPING SCREW
(F). Repeat with second
post.
5. Slip BRACE BAND (B) and BRACE CUP (A) under where the EXTENDER (E) was attached to the CORNER POST (G). When attaching the BRACE CUP (A) to the BRACE BAND (B), position the cup so that the BRACE POST ( H ) will be on the OUTSIDE of the fence line. Use CARRIAGE BOLT (C) to hold the BRACE BAND (B) and BRACE CUP
(A) in position. Do not fully tighten. After installing the first band, install the second band directly underneath first at a 90degree angle to the first brace cup.
6. After the bands are installed, place your BRACE POST (H) into the BRACE CUP (A) just outside the fence line. At the point where the post meets the ground, you will want to dig a hole approximately, 1' deep. Set the BRACE POST (H) into the hole and use a dead man brace to secure the post.

Note: A dead man brace is a brace put into the ground to hold the brace post in position. You can use a cinderblock or a large sturdy piece of wood as the dead man. Alternatively, you can cement the brace post if you choose.
5.

6.

7. Once the dead man is in place, adjust your BRACE POST (H) so it rests tightly against the dead man. Fill the hole back up with dirt and tamp down. Secure the BRACE POST (H) by drilling a SELF-TAPPING SCREW (F) through the BRACE CUP (A) and BRACE POST ( H ).
Repeat with your second BRACE POST (H) on the other side of your CORNER POST (G). Once both sides are secured, tighten the CARRIAGE BOLTS (C) on the brace bands.
7.


## Birds Eye View



