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## 1. Identification

### Product Identifier

**Product Name** 1470 Fast Set 90 Adhesive - **Resin**

### Other means of identification

**SDS #** 1470 Fast Set 90 Adhesive - **Resin**

### Recommended use of the chemical and restrictions on use

**Recommended Use** Plastic bonding adhesive.

### Details of the supplier of the safety data sheet

#### Supplier Address

Seymour of Sycamore  
917 Crosby Avenue  
Sycamore, IL 60178 USA

Seymour of Sycamore  
3041 Dougall Avenue, Suite 503  
Windsor, ONT N9E 1S3 CANADA

### Emergency Telephone Number

**Company Phone Number** 815-895-9101 | 800-435-4482 (Canada)

**Emergency Telephone (24 hr)** 1-800-255-3924

## 2. Hazards Identification

### Classification

Acute toxicity - Inhalation (Dust/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Respiratory sensitization	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2

### Signal Word

**Danger**

### Hazard Statements

Harmful if inhaled  
Causes skin irritation  
Causes serious eye irritation  
May cause allergy or asthma symptoms or breathing difficulties if inhaled  
May cause an allergic skin reaction  
Suspected of causing cancer  
May cause damage to organs through prolonged or repeated exposure  
May cause respiratory irritation. May cause drowsiness or dizziness



### Precautionary Statements - Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood  
Use personal protective equipment as required. Use only outdoors or in a well-ventilated area. Wash face, hands and any exposed skin thoroughly after handling. In case of inadequate ventilation wear respiratory protection  
Contaminated work clothing must not be allowed out of the workplace. Do not breathe dust/fume/gas/mist/vapors/spray. Wear protective gloves/protective clothing/eye protection/face protection

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**Precautionary Statements - Response**

If exposed or concerned: Get medical advice/attention  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention  
IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse  
If skin irritation or rash occurs: Get medical advice/attention  
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician  
Store locked up. Store in a well-ventilated place. Keep container tightly closed

**Precautionary Statements - Storage**

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**3. Composition/Information On Ingredients**

Chemical Name	CAS No	Weight-%
4,4' Diphenylmethane Diisocyanate	101-68-8	90-100

\*\*If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.\*\*

**4. First-Aid Measures**

**First Aid Measures**

**General Advice**

If exposed or concerned: Get medical advice/attention.

**Eye Contact**

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

**Skin Contact**

Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical advice/attention.

**Inhalation**

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call Poison Control or doctor/physician.

**Ingestion**

Clean mouth with water and drink afterwards plenty of water.

**Most important symptoms and effects**

**Symptoms**

Harmful if inhaled. Causes skin irritation. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure. May cause respiratory irritation. May cause drowsiness or dizziness.

**Indication of any immediate medical attention and special treatment needed**

**Notes to Physician**

Treat symptomatically.

**5. Fire-Fighting Measures**

**Suitable Extinguishing Media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable Extinguishing Media**

Not determined.

**Specific Hazards Arising from the Chemical**

Not determined.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

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## 6. Accidental Release Measures

### Personal precautions, protective equipment and emergency procedures

**Personal Precautions** Use personal protective equipment as required.

### Environmental Precautions

### Methods and material for containment and cleaning up

**Methods for Containment** Prevent further leakage or spillage if safe to do so.

**Methods for Clean-Up** Keep in suitable, closed containers for disposal..

## 7. Handling And Storage

### Precautions for safe handling

**Advice on Safe Handling** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling. In case of inadequate ventilation wear respiratory protection. Contaminated work clothing must not be allowed out of the workplace. Do not breathe dust/fume/gas/mist/vapors/spray. Wear protective gloves/protective clothing and eye/face protection.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Store locked up. Store in a well-ventilated place. Keep container tightly closed.

**Incompatible Materials** None known based on information supplied.

## 8. Exposure Controls/Personal Protection

### Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
4,4' Diphenylmethane Diisocyanate - 101-68-8	TWA: 0.005 ppm	(vacated) Ceiling: 0.02 ppm regulated under Methylene bisphenyl isocyanate (vacated) Ceiling: 0.2 mg/m <sup>3</sup> regulated under Methylene bisphenyl isocyanate Ceiling: 0.02 ppm - Ceiling: 0.2 mg/m <sup>3</sup>	IDLH: 75 mg/m <sup>3</sup> Ceiling: 0.020 ppm 10 min Ceiling: 0.2 mg/m <sup>3</sup> 10 min - TWA: 0.005 ppm TWA: 0.05 mg/m <sup>3</sup>

### Appropriate engineering controls

**Engineering Controls** Apply technical measures to comply with the occupational exposure limits.

### Individual protection measures, such as personal protective equipment

**Eye/Face Protection** Refer to 29 CFR 1910.133 for eye and face protection regulations.

**Skin and Body Protection** Refer to 29 CFR 1910.138 for appropriate skin and body protection.

**Respiratory Protection** Refer to 29 CFR 1910.134 for respiratory protection requirements.

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice.

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## 9. Physical And Chemical Properties

### Information on basic physical and chemical properties

**Physical State:** Not determined

**Appearance:** Not determined

**Color:** Not determined

**Odor:** Not determined

**Odor Threshold:** Not determined

Property	Values	Remarks • Method
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	Not determined	
Flash Point	Not determined	
Evaporation Rate	Not determined	
Flammability (Solid, Gas)	Not determined	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Specific Gravity	Not determined	
Water Solubility	Not determined	Slightly soluble
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

## 10. Stability And Reactivity

<b>Reactivity</b>	Not reactive under normal conditions.
<b>Chemical Stability</b>	Stable under recommended storage conditions.
<b>Possibility of Hazardous Reactions</b>	None under normal processing.
<b>Hazardous Polymerization</b>	Hazardous polymerization does not occur.
<b>Conditions to Avoid</b>	Keep out of reach of children..
<b>Incompatible Materials</b>	None known based on information supplied..
<b>Hazardous Decomposition Products</b>	None known based on information supplied.

## 11. Toxicological Information

### Information on likely routes of exposure

#### Product Information

<b>Eye Contact</b>	Causes serious eye irritation.
<b>Skin Contact</b>	Causes skin irritation.
<b>Inhalation</b>	Harmful if inhaled.
<b>Ingestion</b>	Do not ingest.

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## Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
4,4' Diphenylmethane Diisocyanate - 101-68-8	= 31600 mg/kg (Rat) = 9200 mg/kg (Rat)		= 369 mg/m3 (Rat)

## Information on physical, chemical and toxicological effects

**Symptoms** Please see section 4 of this SDS for symptoms.

## Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Sensitization** May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

**Carcinogenicity** Suspected of causing cancer.

Chemical Name	ACGIH	IARC	NTP	OSHA
4,4' Diphenylmethane Diisocyanate - 101-68-8		Group 3		

## Legend

### IARC (International Agency for Research on Cancer)

Group 3 IARC components are “not classifiable as human carcinogens”

**STOT - single exposure** May cause respiratory irritation. May cause drowsiness or dizziness.

**STOT - repeated exposure** Causes damage to organs through prolonged or repeated exposure

## Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document. ATEmix (inhalation-dust/mist) >1.0 mg/L

## 12. Ecological Information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence/Degradability** Not determined.

**Bioaccumulation** Not determined.

**Mobility** Not determined

**Other Adverse Effects** Not determined.

## 13. Disposal Considerations

### Waste Treatment Methods

**Disposal of Wastes** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated Packaging** Disposal should be in accordance with applicable regional, national and local laws and regulations.

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## 14. Transport Information

<b>Note</b>	Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.
<b>DOT</b>	Not regulated
<b>IATA</b>	Not regulated
<b>IMDG</b>	Not regulated

## 15. Regulatory Information

### International Inventories

Chemical Name	TSCA	DSL/NDSL	EINECS/ELINCS	ENCS	IECSC	KECL	PICCS	AIIC
4,4' Diphenylmethane Diisocyanate	X	X	X	Present	X	Present	X	X

### Legend:

- **TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- **DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- **EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- **ENCS** - Japan Existing and New Chemical Substances
- **IECSC** - China Inventory of Existing Chemical Substances
- **KECL** - Korean Existing and Evaluated Chemical Substances
- **PICCS** - Philippines Inventory of Chemicals and Chemical Substances

### US Federal Regulations

#### CERCLA

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
4,4' Diphenylmethane Diisocyanate -101-68-8	5000 lb		RQ 5000 lb final RQ - RQ 2270 kg final RQ

#### SARA 313

Chemical Name	CAS No	Weight-%	SARA 313 - Threshold Values %
4,4' Diphenylmethane Diisocyanate -101-68-8	101-68-8	90-100	1.0

#### CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

### US State Regulations

#### California Proposition 65

This product does not contain any Proposition 65 chemicals

### U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
4,4' Diphenylmethane Diisocyanate -101-68-8	X	X	X

## 16. Other Information

<b>NFPA</b>	<b>Health Hazards</b> Not determined	<b>Flammability</b> Not determined	<b>Instability</b> Not determined	<b>Special Hazards</b> Not determined
<b>HMIS</b>	<b>Health Hazards</b> Not determined	<b>Flammability</b> Not determined	<b>Physical Hazards</b> Not determined	<b>Personal Protection</b> Not determined

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### Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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## 1. Identification

### Product Identifier

**Product Name** 1470 Fast Set 90 Adhesive - **Hardener**

### Other means of identification

**SDS #** 1470 Fast Set 90 Adhesive - **Hardener**

### Recommended use of the chemical and restrictions on use

**Recommended Use** Plastic bonding adhesive.

### Details of the supplier of the safety data sheet

#### Supplier Address

Seymour of Sycamore  
917 Crosby Avenue  
Sycamore, IL 60178 USA

Seymour of Sycamore  
3041 Dougall Avenue, Suite 503  
Windsor, ONT N9E 1S3 CANADA

### Emergency Telephone Number

**Company Phone Number** 815-895-9101 | 800-435-4482 (Canada)  
**Emergency Telephone (24 hr)** 1-800-255-3924

## 2. Hazards Identification

### Classification

This chemical does not meet the hazardous criteria set forth by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). However, this Safety Data Sheet (SDS) contains valuable information critical to the safe handling and proper use of this product. This SDS should be retained and available for employees and other users of this product.

### Other hazards

Harmful to aquatic life with long lasting effects

## 3. Composition/Information On Ingredients

The product contains no substances which, at their given concentration, are considered to be hazardous to health. However, additional component information is available in subsequent sections of this SDS.

## 4. First-Aid Measures

### First Aid Measures

**Eye Contact** Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

**Skin Contact** Wash off immediately with plenty of water for at least 15 minutes.

**Inhalation** Remove to fresh air.

**Ingestion** Clean mouth with water and drink afterwards plenty of water.

### Most important symptoms and effects, both acute and delayed

**Symptoms** Not determined.

### Indication of any immediate medical attention and special treatment needed

**Notes to Physician** Treat symptomatically.

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## 5. Fire-Fighting Measures

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Unsuitable Extinguishing Media</b>	Not determined.
<b>Specific Hazards Arising from the Chemical</b>	Not determined.
<b>Protective equipment and precautions for firefighters</b>	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

## 6. Accidental Release Measures

### Personal precautions, protective equipment and emergency procedures

<b>Personal Precautions</b>	Use personal protective equipment as required.
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### Environmental Precautions

### Methods and material for containment and cleaning up

<b>Methods for Containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for Clean-Up</b>	Keep in suitable, closed containers for disposal.

## 7. Handling And Storage

### Precautions for safe handling

<b>Advice on Safe Handling</b>	Handle in accordance with good industrial hygiene and safety practice.
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### Conditions for safe storage, including any incompatibilities

<b>Storage Conditions</b>	Keep container tightly closed and store in a cool, dry and well-ventilated place.
<b>Incompatible Materials</b>	None known based on information supplied.

## 8. Exposure Controls/Personal Protection

<b>Exposure Guidelines</b>	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies
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### Appropriate engineering controls

<b>Engineering Controls</b>	Apply technical measures to comply with the occupational exposure limits.
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### Individual protection measures, such as personal protective equipment

<b>Eye/Face Protection</b>	Refer to 29 CFR 1910.133 for eye and face protection regulations.
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<b>Skin and Body Protection</b>	Refer to 29 CFR 1910.138 for appropriate skin and body protection.
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<b>Respiratory Protection</b>	Refer to 29 CFR 1910.134 for respiratory protection requirements.
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<b>General Hygiene Considerations</b>	Handle in accordance with good industrial hygiene and safety practice.
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## 9. Physical And Chemical Properties

### Information on basic physical and chemical properties

**Physical State** : Not determined

**Appearance**: Not determined

**Color**: Not determined

**Odor**: Not determined

**Odor Threshold**: Not determined

Property	Values	Remarks • Method
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	Not determined	
Flash Point	Not determined	
Evaporation Rate	Not determined	
Flammability (Solid, Gas)	Not determined	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Specific Gravity	Not determined	
Water Solubility	Not determined	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

## 10. Stability And Reactivity

<b>Reactivity</b>	Not reactive under normal conditions
<b>Chemical Stability</b>	Stable under recommended storage conditions.
<b>Possibility of Hazardous Reactions</b>	None under normal processing.
<b>Conditions to Avoid</b>	Keep out of reach of children.
<b>Incompatible Materials</b>	None known based on information supplied.
<b>Hazardous Decomposition Products</b>	None known based on information supplied.

## 11. Toxicological Information

### Information on likely routes of exposure

#### Product Information

<b>Eye Contact</b>	Avoid contact with eyes.
<b>Skin Contact</b>	Avoid contact with skin.
<b>Inhalation</b>	Do not inhale.
<b>Ingestion</b>	Do not ingest.

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Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Glycerol propylene oxide polymer - 25791-96-2	= 2830 µL/kg (Rat) > 64 mL/kg (Rat)	> 20 mL/kg (Rabbit)	
Ammonium Carbonate - 506-87-6	= 2150 mg/kg (Rat)		
Triethylenediamine - 280-57-9	= 1700 mg/kg (Rat)	= 3200 mg/kg (Rabbit)	

## Information on physical, chemical and toxicological effects

### Symptoms

Please see section 4 of this SDS for symptoms.

## Delayed and immediate effects as well as chronic effects from short and long-term exposure

### Carcinogenicity

Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

### Numerical measures of toxicity

Not determined

## 12. Ecological Information

### Ecotoxicity

Harmful to aquatic life with long lasting effects.

### Component Information

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Ammonium Carbonate - 506-87-6		37: 96 h Pimephales promelas mg/L LC50	
Triethylenediamine - 280-57-9		1510 - 1980: 96 h Pimephales promelas mg/L LC50 flow-through	

### Persistence/Degradability

Not determined.

### Bioaccumulation

Not determined.

### Mobility

Not determined.

### Other Adverse Effects

Not determined.

## 13. Disposal Considerations

### Waste Treatment Methods

#### Disposal of Wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

#### Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

## 14. Transport Information

### Note

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

### DOT

Not regulated

### IATA

Not regulated

### IMDG

Not regulated

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## 15. Regulatory Information

### International Inventories

Chemical Name	TSCA	DSL/NDSL	EINECS/ELINCS	ENCS	IECSC	KECL	PICCS	AIIC
Polyether Polyol	X	X	X		X	Present	X	X
Glycerol propylene oxide polymer	X	X	X	Present	X	Present	X	X
Polyetheramine	X	X	X	Present	X	Present	X	X
Ammonium Carbonate	X	X	X	Present	X	Present	X	X
Triethylenediamine	X	X	X	Present	X	Present	X	X

### Legend:

- **TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- **DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- **EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- **ENCS** - Japan Existing and New Chemical Substances
- **IECSC** - China Inventory of Existing Chemical Substances
- **KECL** - Korean Existing and Evaluated Chemical Substances
- **PICCS** - Philippines Inventory of Chemicals and Chemical Substances

### US Federal Regulations

#### CERCLA

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Ammonium Carbonate - 506-87-6	5000 lb		RQ 5000 lb final RQ - RQ 2270 kg final RQ

#### SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

#### CWA (Clean Water Act)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Ammonium Carbonate				X

### US State Regulations

#### California Proposition 65

This product does not contain any Proposition 65 chemicals.

### U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Ammonium Carbonate - 506-87-6	X	X	X

## 16. Other Information

NFPA	Health Hazards Not determined	Flammability Not determined	Instability Not determined	Special Hazards Not determined
HMIS	Health Hazards Not determined	Flammability Not determined	Physical Hazards Not determined	Personal Protection Not determined

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### Disclaimer

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### End of Safety Data Sheet