SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR)

Revision Date 21-Aug-2026 **Version** 3

1. Identification

Product identifier

Product Name HIGH STRENGTH REMOVABLE THREADLOCKER ORANGE GEL 5 GR

Other means of identification

Product Code 25005

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Adhesive

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address
ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:
ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address mail@permatex.com

Emergency telephone number

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

24-hour emergency phone number No information available

2. Hazard(s) identification

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 1B
Specific target organ toxicity (repeated exposure)	Category 2

Label elements

Contains HYDROXYALKYL METHACRYLATE; CUMENE HYDROPEROXIDE; 1-Acetyl-2-phenylhydrazine; CUMENE



Danger

Hazard statements
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause cancer.
May cause damage to organs through prolonged or repeated exposure.

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves, protective clothing, eye protection and face protection.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe dust, fume, gas, mist, vapors and spray.
Precautionary Statements - Response
Specific treatment (see supplemental first aid instructions on this label).
IF exposed or concerned: Get medical advice and attention.
Get medical advice and attention if you feel unwell.
Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice and attention.
Skin
If skin irritation occurs: Get medical advice and attention.
Take off contaminated clothing and wash it before reuse.
IF ON SKIN: Wash with plenty of water and soap.
If skin irritation or rash occurs: Get medical advice and attention.

Precautionary Statements - Storage
Store locked up.
Precautionary Statements - Disposal
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

13.083 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.
17.94 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.
47.6375 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).
47.6375 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).
44.99 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Other Information
Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
HYDROXYALKYL METHACRYLATE	27813-02-1	10-30%	-	-
CUMENE HYDROPEROXIDE	80-15-9	1-5%	-	-
1-Acetyl-2-phenylhydrazine	114-83-0	0.1-1%	-	-
CUMENE	98-82-8	0.1-1%	-	-

4. First-aid measures

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice and attention.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.

Skin contact May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.

Ingestion Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. Erythema (skin redness). May cause redness and tearing of the eyes. Burning sensation.

Effects of Exposure May cause cancer. May cause damage to organs through prolonged or repeated exposure.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Small Fire In case of fire, use water spray, foam, dry chemical, or CO2.
Large Fire In case of fire, use water spray, foam, dry chemical, or CO2.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical Product is or contains a sensitizer. May cause sensitization by skin contact.

Hazardous combustion products No information available.

Explosion data
Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protective equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
CUMENE 98-82-8	TWA: 5 ppm	TWA: 50 ppm TWA: 245 mg/m^3 (vacated) TWA: 50 ppm (vacated) TWA: 245 mg/m^3 dSk Sdv	TWA: 50 ppm; TWA: 245 mg/m^3; IDLH: 900 ppm

Chemical name	Alberta	British Columbia	Ontario	Quebec
CUMENE 98-82-8	TWA: 50 ppm; TWA: 246 mg/m^3;	TWA: 5 ppm; STEL: 75 ppm;	TWA: 50 ppm;	TWAEV: 5 ppm;

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia
CUMENE	TWA: 5 ppm;	TWA: 50 ppm;	TWA: 5 ppm;	TWA: 5 ppm;

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
CUMENE	TWA: 50 ppm; STEL: 74 ppm;	TWA: 5 ppm;	TWA: 50 ppm; STEL: 74 ppm;	TWA: 50 ppm; TWA: 245 mg/m^3; STEL: 75 ppm; STEL: 365 mg/m^3; Sk

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection Use appropriate respiratory protection. Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product. Wear protective gloves, eye protection and face protection. Avoid contact with skin, eyes or clothing.

Thermal hazards No information available.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Paste / Gel Liquid
Appearance	No information available
Color	Orange
Odor	No information available
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No data available	
Melting point / freezing point	No data available	
Initial boiling point and boiling range	> 150 °C / 302 °F	
Flash point	> 95 °C / 203 °F	
Evaporation rate	Not applicable	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	
Vapor density	No data available	

Relative density	1.11-1.15
Water solubility	Insoluble
Solubility(ies)	No data available
Partition coefficient	No data available
Autoignition temperature	No data available
Decomposition temperature	No data available
Kinematic viscosity	
Dynamic viscosity	No data available
Particle characteristics	
Particle Size	No data available
Particle Size Distribution	No data available

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	<4%
Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Hazardous polymerization No information available.

Conditions to avoid None known based on information supplied.

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.

Skin contact May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. May cause redness and tearing of the eyes.

Acute toxicity .

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	8,562.50 mg/kg
ATEmix (dermal)	10,497.90 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-vapor)	99,999.00 mg/L
ATEmix (inhalation-dust/mist)	10.40 mg/L

13.083 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
17.94 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
47.6375 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
47.6375 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
44.99 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
HYDROXYALKYL METHACRYLATE 27813-02-1	= 11200 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	-
CUMENE HYDROPEROXIDE 80-15-9	= 382 mg/kg (Rat)	= 0.126 mL/kg (Rabbit)	= 220 ppm (Rat) 4 h
CUMENE 98-82-8	= 1400 mg/kg (Rat)	= 12300 µL/kg (Rabbit)	> 3577 ppm (Rat) 6 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
CUMENE 98-82-8	A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans	Group 2B - Possibly carcinogenic to humans	Reasonably Anticipated To Be A Human Carcinogen	Present

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)
A3 - Animal Carcinogen
IARC (International Agency for Research on Cancer)
Group 2B - Possibly carcinogenic to humans
NTP (National Toxicology Program)
Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen
Occupational Safety and Health Administration of the US Department of Labor
X - Present

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard No information available.

Neurological effects No information available.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
CUMENE HYDROPEROXIDE 80-15-9	-	LC50: =3.9mg/L (96h, Oncorhynchus mykiss)	-	-
CUMENE 98-82-8	EC50: =2.6mg/L (72h, Pseudokirchneriella subcapitata)	LC50: 6.04 - 6.61mg/L (96h, Pimephales promelas) LC50: =4.8mg/L (96h, Oncorhynchus mykiss) LC50: =2.7mg/L (96h, Oncorhynchus mykiss) LC50: =5.1mg/L (96h, Poecilia reticulata)	-	EC50: =0.6mg/L (48h, Daphnia magna) EC50: 7.9 - 14.1mg/L (48h, Daphnia magna)

Persistence and degradability No information available.

Bioaccumulative potential

Component Information

Chemical name	Partition coefficient
HYDROXYALKYL METHACRYLATE 27813-02-1	0.97
CUMENE HYDROPEROXIDE 80-15-9	1.6
CUMENE 98-82-8	3.55

Mobility No information available.

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

US EPA Waste Number Waste designations and classifications should be determined by the end user based on the application for which the product was used.

14. Transport information

DOT Not regulated

TDG Not regulated

MEX Not regulated

ICAO (air) Not regulated

IATA Not regulated

IMDG Not regulated

UN proper shipping name

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Complies
KECI	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
CUMENE HYDROPEROXIDE - 80-15-9	1.0
SACCHARIN - 81-07-2	1.0
CUMENE - 98-82-8	0.1
P-BENZOQUINONE - 106-51-4	1.0

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
CUMENE HYDROPEROXIDE 80-15-9	10 lb / kg (final RQ)	-	RQ 10 lb final RQ RQ 4.54 kg final RQ
CUMENE 98-82-8	5000 lb / kg (final RQ)	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
CUMENE - 98-82-8	Carcinogen

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
CUMENE HYDROPEROXIDE 80-15-9	X	X	X
SACCHARIN 81-07-2	X	X	X
PROPYLENE GLYCOL 57-55-6	X	-	X
CUMENE 98-82-8	X	X	X
P-BENZOQUINONE 106-51-4	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA **Health hazards** 2 **Flammability** 1 **Instability** 0 **Special hazards** -
HMIS **Health hazards** 2 * **Flammability** 1 **Physical hazards** 0 **Personal protection** X
Chronic Hazard Star Legend ** = Chronic Health Hazard*

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
U.S. EPA Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
U.S. Hazardous Substance Data Bank (HSDB)
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
U.S. National Institute for Occupational Safety and Health (NIOSH)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision Date 21-Aug-2026

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.