



## BIG RIG PROFESSIONAL COATING #20-1611 Aluminum

Big Rig aluminum can give your metal parts an instant facelift. This industrial coating is specifically formulated for fleet maintenance applications where maximum performance is expected. For maximum protection, prime bare or rusted metal surfaces with Big Rig Light Gray Primer (20-1631). Note: Because this is a leafing metallic finish, the product will burnish when rubbed.

### Suggested Uses:

Bumpers and trim pieces  
 Machinery  
 Engine parts  
 Primed wood/fiberglass/hard plastic

### Packaging:

|                          |                           |
|--------------------------|---------------------------|
| UPC Code                 | 043281006576              |
| Cans per case            | 6                         |
| Shipping weight per case | 9 lbs.                    |
| Container                | 20 fluid ounce can        |
| Label weight             | 15.5 ounces (440 grams)   |
| Shipping Classification  | limited quantity, UN 1950 |
| Hazard Class             | 2.1                       |

### Properties:

|                         |                                      |
|-------------------------|--------------------------------------|
| Coverage                | Up to 18 square feet                 |
| Cleanup                 | Lacquer thinner/paint thinner        |
| Flammability            | Extremely Flammable                  |
| Flash point             | -4F                                  |
| Solids Content          | 23%                                  |
| MIR value               | 1.09, cannot exceed 1.25             |
| Storage Temperature     | 40-100F                              |
| Application Temperature | 50-90F                               |
| Abrasion Resistance     | Poor ( <b>product will burnish</b> ) |
| Gasoline Resistance     | No                                   |
| Heat Resistance         | 250F                                 |
| Resin System            | Lacquer                              |
| Shelf life              | Guaranteed for 2 years               |

### Dry Time\*:

|            |             |
|------------|-------------|
| To touch   | 5 minutes   |
| To topcoat | 20 minutes  |
| Hard Cure  | 12-24 hours |

\*At 72F, 50% humidity,  
 1.5 mil thickness

\*\*Curing/Recoat time is extended with multiple coats and excessively thick coats\*\*

**Gloss:** Not applicable (leafing metallic)

11-20-2021