

TECHNICAL DATA SHEET



SPRUCE ENGINE ENAMELS

This is a fast dry spray paint that restores engines to their original factory color. Protects engines, transmissions, and other O.E.M. Equipment. Resists heat to 250°F and does not crack or peel. For maximum protection, rusted metal surfaces should be wire brushed and primed with the Spruce primers. See separate product information sheet for 98-41 and 98-50.

Suggested Uses:

Engine blocks Valve covers Water pumps Cylinder heads Oil pans Railings

Packaging:

Hazard Class

Cans per case 12
Shipping weight per case 15 lbs.
Container 16 fluid ounce can

Label weight 12 ounces (340 grams) Shipping Classification limited quantity, UN 1950

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Properties:

Coverage Up to 15 square feet
Cleanup Paint or lacquer thinner
Flammability Extremely Flammable
Specific Gravity 0.86
Solids Content 15%
MIR value 0.88, cannot exceed 0.95

HAPs content 13%
Storage Temperature 40-100F
Application Temperature 50-90F
Gasoline Resistance No
Heat Resistance 250F
Resin System Alkyd

Shelf life Guaranteed for 2 years

Dry Time*:

To touch 5 minutes To recoat 30 minutes

*At 72F, 50% humidity, 1.5 mil thickness

Curing/Recoat time is extended with multiple coats and excessively thick coats

Gloss*: High Gloss, >85

*as measured on a 60 degree gloss meter

Available Colors:

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Part #	<u>Description</u>	<u>UPC Code</u>
98- 4 2	Universal Black	043281002660
98- 4 3	Ford Gray	043281002677
98-44	Ford/Chrysler Red	043281002684
98- 4 6	Ford Blue	043281002707
98- 4 8	Chevy Orange	043281002714
98-53	Cadillac Blue	043281002738
98-56	Ford/Mustang Blue	043281002745
98-67	G.M. Blue	043281002776

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