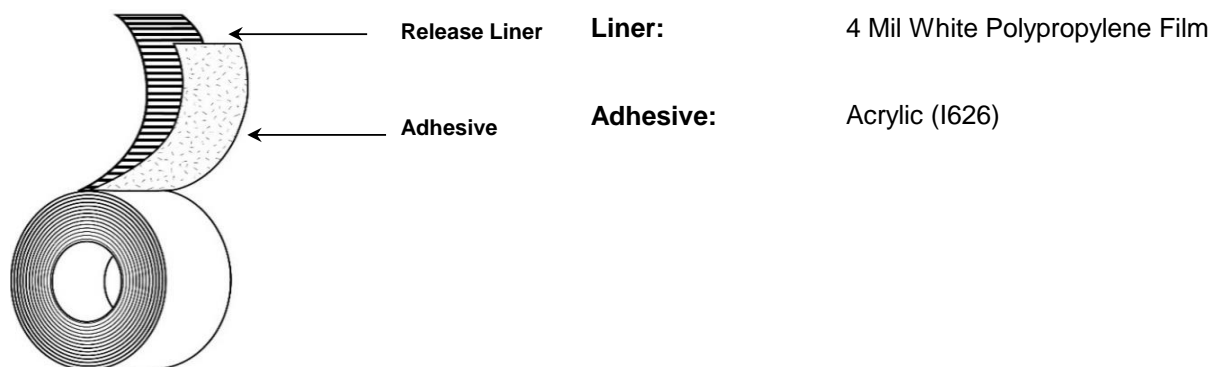


654U-WPP

LSE & Low VOC Acrylic Transfer Tape



Applications

- Bonding foam to rigid and flexible plastics
- Laminating and mounting to ABS, powder-coated paints, TPO, PE, PP, PET, and many low-surface energy materials
- Excellent foam bonding properties
- Low VOC bonding applications

Features

- Acrylic Adhesive
- Polypropylene Liner

Benefits

- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance
- Lends itself to die-cutting and kiss cuts
- Moisture resistant and tear resistant

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	4.0 mils	0.102 mm	PSTC 133
Liner Thickness	4.0 mils	0.102 mm	PSTC 133
Adhesion to Steel (Air Side)	71 oz/in	7.77 N/cm	PSTC 101 Mod - 1 mil PET
Shear Strength (1" x 1" x 1Kg @ 72 °F)	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

The information presented herein was prepared at BERRY GLOBAL, INC. (25 Forge Parkway Franklin, MA 02038) by qualified technical personnel. To BERRY's knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which BERRY assumes any legal responsibility.