



PBE 1K CLEAR ACRYLIC #20-1690

Seymour PBE 1K Clear Acrylic is formulated to be incredibly resistant to corrosion and impervious to most oils and solvents. Spray like a professional without the equipment, prep time, cleanup, or waste using the unique fan pattern sprayhead. Excellent performance in direct-to-metal applications. Rusted metal surfaces should first be primed with our PBE sandable primers.

Suggested Uses:

body panels
 engine parts
 metal structures
 aviation parts
 heavy machinery

Packaging:

Cans per case	6
Shipping weight per case	9 lbs.
Container	20 fluid ounce can
Label weight	16 ounces (454 grams)
Shipping Classification	limited quantity, UN 1950
Hazard Class	2.1

Properties:

Coverage	Up to 18 square feet
Cleanup	Paint or lacquer thinner
Flammability	Extremely Flammable
Flash point	-4F
Specific Gravity	0.78
Heat Resistance	250F
Solids Content	12%
HAPs content	15%
Storage Temperature	40-100F
Application Temperature	50-90F
MIR value	0.78, cannot exceed 0.85
Resin System	Acrylic
Shelf life	Guaranteed for 2 years

Dry Time*:

To touch	10 minutes
Tack Free	30 minutes
Full Cure	2 hours (direct to metal)

*At 72F, 50% humidity,
 1.5 mil thickness

**Curing/Recoat time is extended with
 multiple coats and excessively thick coats**

Gloss*: High Gloss, 87-91

*as measured on a 60 degree gloss meter

Specific Instructions:

- Do not use this product to topcoat alkyd enamels.
- Flow and gloss are increased with multiple coats. For maximum gloss---apply 4 passes, wait 10-15 minutes, then apply 4 more passes.

Chemical Resistance:

<u>Gasoline</u>	<u>Motor Oil</u>	<u>Brake fluid</u>	<u>Mineral Spirits</u>	<u>Acetone</u>	<u>VMP Naphtha</u>
Pass	Pass	Pass	Pass	Fail	Pass