

# **Tintable Caulk.** *Just Add Paint.*













eXact Color® is the easiest and fastest way to create a custom color caulk. This 100% water-based acrylic sealant requires no special tools. Simply mix in any water-based paint or stain to get an exact match. Forget about needing to have 50+ colors on hand. You only need this one to match your job.

# Features and Benefits

- ✓ A seamless match, every time
- Match stains or even metallics! †
- ✓ No special tools required
- ✓ Easy to use water cleanup
- ✓ Super elastic
- ✓ Permanently flexible
- ✓ Powerful adhesion
- ✓ Dripless plunger
- ✓ Interior or exterior
- ✓ Nationally VOC compliant



## Where to Use

# eXact Color is excellent for use in a variety of areas, including:

Siding Metals †
Cabinets Plastics

Countertops Walls & wallpaper Stained woodwork Windows & doors

Trim Moulding
Backsplashes Baseboards

# Where NOT to Use

- Areas of water submersion or frequent, prolonged puddling
- · Areas with high foot and/or vehicle traffic (driveways, sidewalks, decks, patios, etc.)
- Roofs exposed to prolonged dampness (use Sashco's Through the Roof!<sup>®</sup> instead)
- Will not adhere to or is incompatible with Kynar®\*, Polypropylene, Waxes, Polyethylene, and Silicone.
- · † May discolor copper

\* Kynar<sup>®</sup> is a registered trademark of its respective owner.

# **Applications Basics**

### **Dry Time**

Tack free: 30 minutes. Full cure: 4-5 days (depending on temperature and humidity)

#### Paintable:

Um? Feels like you're missing something here. You mix the paint in, so you shouldn't need to paint it! But, like all Sashco products, you can paint over it.

## Clean up / Removal

Soap and water

## **Application Range**

40° to 120°F (4° to 49°C)

## **Service Range**

-30° to 250°F (-34° to 93°C)

## **How to Use**









### Before you start:

- · Ensure surface is clean
- Application range: 40°F to 120°F
- Protect from water for 48 hours after application
   eXact Color will match paint once it has skinned over in about 4 hours
- · Cure time: 4-5 days

**Step 1:** Cut off the tip of the cartridge above the threading and discard.

**Step 2:** Using the syringe, draw up 20-30 mL of paint (or 10 mL of stain) and inject into the top of the cartridge.

**Step 3:** Screw on cap and shake the cartridge for at least 60 seconds — by hand or in a paint shaker/mixer.

**Step 4:** Open the thickener, remove the cap from the

cartridge, and squeeze the entire contents of the thickener into the cartridge.

**Step 5:** Replace the cap and vigorously shake the cartridge for at least 60 seconds.

**Step 6:** Wait at least 30 minutes for the caulk to fully thicken.

**Step 7:** Remove cap, attach the nozzle, cut it to desired bead size, and apply.

For detailed application instructions and for physical properties, check the eXact Color technical data sheet located at Sashco.com.



#### **TYPICAL PROPERTIES:**

| PROPERTY               | VALUE  |                    |
|------------------------|--|--------------------|
| Joint Size             | Maximum 1/2"   |                    |
| Tensile Properties     | Recovery at 50% stretch:<br>100% in 3 minutes<br>Recovery at 100% stretch:<br>96% in 5 minutes |                    |
| voc                    | 36.1 g/L, <1.6% by weight<br>(once the thickener is added to<br>the caulk base)                |                    |
| Viscosity              | < 50,000 cps. (caulk base<br>before thickened)   |                    |
| Density of caulk base  | 8.6 lbs./gal.  |                    |
| Shelf Life             | 3 years (1 year after mixed)   |                    |
| TEST DATA:<br>PROPERTY | RESULTS  | TEST METHOD        |
| Durability             | 12.5% movement<br>(10 cycles @ -15°F (-2   | ASTM C719<br>6°C)) |
| Hardness, Shore A      | 33 (21-day cure)   | ASTM C661          |
| Slump                  | < 1/8"   | ASTM D2202         |
| Solids                 | 56.4% by weight<br>(of caulk base)<br>54.6% by volume  | ASTM C1250         |
| Extrusion Rate         | 750 g/min<br>(1/8" orifice at 40 psi   | )<br>ASTM C603     |
| Freeze-Thaw Stability  | 3 cycles max at 0°F.<br>No freeze/thaw<br>stability at -15°F.<br>Keep from freezing            | ASTM C731          |
| Low Temp. Flexibility  | Pass (not artificially weathered) ASTM C734  |                    |
| Tack-free              | Less than 30 minute  | es ASTM C679       |
| Cured                  | 4-5 days<br>(dependent on temperature,<br>humidity and bead size)<br>ASTM C717                 |                    |



#### Adhesion-in-peel Passing Substrates

Most building materials, including:
Aluminum, Brass, Steel, Anodized
windows, ABS, Lexan®\*, Acrylic Sheet,
Plexiglass, PVC, Fiberglass, Urethane,
Vinyl, Polycarbonate, Polystyrene,
Nylon, Drywall, Tile, Cinder Block,
Corian®\*, Wood, Formica®\*, Glass,
Mortar, Fiber Cement, Stucco, Brick,
Concrete, Stone ASTM C794

#### **SPECIFICATIONS:**

- · Meets FHA requirements.
- · Meets the performance requirements of ASTM C834
- · Meets or exceeds Federal Specification TT-S-00230 C

The data reported here are believed to be reliable. No warranty is made concerning the accuracy of or the results obtained from their use.

**CAUTION:** Avoid contact with eyes and skin. Do not swallow. In case of eye or skin contact, flush thoroughly with water. If irritation persists contact a physician. If swallowed administer two glasses of water and contact a physician immediately.

#### KEEP OUT OF REACH OF CHILDREN.

LIMITED LIFETIME WARRANTY: Sashco warrants this product will substantially meet published specifications on the date of sale. If it fails to do so, return unused portion with original sales receipt for replacement or refund, at Sashco's sole option. These are purchaser's sole and exclusive remedies for any breach of warranty. Purchaser must determine suitability of product for purchaser's specific needs and assumes all risk associated with its use. Sashco will not be liable for direct or indirect damages.

For a detailed description of the warranty & exclusions, visit www.sashco.com.



| Description            | ltem# |
|------------------------|-------|
| <b>Contractor Pack</b> | 12005 |
| DIY Kit                | 12030 |







