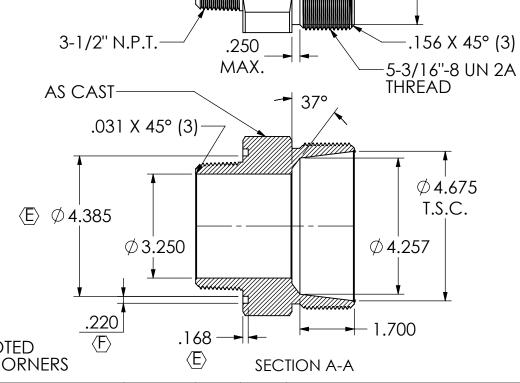




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2

4.959

- 1.950

Ø4.860

1.474 -

NOTES:
1. ALL AREAS ARE MACHINED, EXCEPT WHERE NOTED
2. PARTS ARE TO BE FREE OF BURRS AND SHARP CORNERS

			7						
REV.	DATE	CHANGE	UNLESS OTHERWISE SPECIFIED:		NAME	DATE		REMKE	
Α	5/30/13	RELEASED FOR TOOLING QUOTE	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL± 1/64	DRAWN	JCN	5/14		EMKE INDUS	
В	10/9/13	LIPDATED DIMENSIONS	ANGULAR: MACH±1° BEND ±1°	CHECKED			310 CHADDICK DR, WHEELING, I		NG, 1L. 00090
	10///10	OI DI (IED DIIVIEI (OI OI (O	ONE PLACE DECIMAL ±.015 TWO PLACE DECIMAL ±.010	ENG APPR.			TITLE:	_	
С	8/8/14	Changed "Break Sharp Corner" to 1/32" x 45°	THREE PLACE DECIMAL ±.005	MFG APPR.				$R \cap D Y$	/
D	11/20/14	CHANGED BODY BORE FROM 3.00" TO 3.25"	INTERPRET GEOMETRIC TOLERANCING PER:	Q.A. PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS			5051		
Е	8/29/17	GROOVE WIDTH .300" WAS .206", GROOVE DEPTH .168" WAS .160", GROOVE ID 4.385" WAS 4.392"					SIZE DWG.	NO.	
F	10/19/17	GROOVE WIDTH .220" WAS .300"	FINISH	DRAWING IS THE SOLE PROPERTY OF REMKE INDUSTRIES. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF REMKE INDUSTIRES IS PROHIBITED.		$ \mathbf{A} $ R	SR-113	50-B	
			DO NOT SCALE DRAWING			SCALE: .3:1		SHEET 1 OF 1	

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