



Revision Date 19-Nov-2025

# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS  
which includes the amended Hazardous Products Act (HPA) and the Hazardous Products  
Regulation (HPR)

Version 2

## 1. Identification

### Product identifier

**Product Name** 1 Minute Gel Epoxy Resin

### Other means of identification

**Product Code** 84160

**UN number or ID number** UN3082

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended Use** Epoxy resin

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### Manufacturer Address

ITW Permatex, Inc.  
6875 Parkland Blvd.  
Solon, Ohio 44139 USA  
Telephone: 1-87-Permatex  
(866) 732-9502

#### May Also Be Distributed by:

ITW Permatex Canada  
101-2360 Bristol Circle  
Oakville, ON Canada L6H 6M5  
Telephone: (800) 924-6994

**E-mail address** mail@permatex.com

### Emergency telephone number

**Company Phone Number** 866-732-9502

**24 Hour Emergency Phone Number** Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**24-hour emergency phone number** No information available

## 2. Hazard(s) identification

### Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1

### Label elements

Contains BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN



#### Warning

##### Hazard statements

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

##### Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling.

Avoid breathing dust, fume, gas, mist, vapors and spray.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves, protective clothing, eye protection and face protection.

##### Precautionary Statements - Response

Specific treatment (see supplemental first aid instructions on this label).

##### Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice and attention.

##### Skin

IF ON SKIN: Wash with plenty of water and soap.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice and attention.

##### Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

20 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.

100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

##### Other Information

Toxic to aquatic life with long lasting effects.

### 3. Composition/information on ingredients

#### Substance

Not applicable.

#### Mixture

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN	25068-38-6	65-85%	-	-

## 4. First-aid measures

### Description of first aid measures

<b>General advice</b>	Show this safety data sheet to the doctor in attendance.
<b>Inhalation</b>	Remove to fresh air. Get medical attention immediately if symptoms occur.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
<b>Skin contact</b>	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
<b>Ingestion</b>	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
<b>Self-protection of the first aider</b>	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

### Most important symptoms and effects, both acute and delayed

<b>Symptoms</b>	Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation.
<b>Effects of Exposure</b>	No information available.

### Indication of any immediate medical attention and special treatment needed

<b>Note to physicians</b>	May cause sensitization in susceptible persons. Treat symptomatically.
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## 5. Fire-fighting measures

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Small Fire</b>	In case of fire, use water spray, foam, dry chemical, or CO2.
<b>Large Fire</b>	In case of fire, use water spray, foam, dry chemical, or CO2.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	Product is or contains a sensitizer. May cause sensitization by skin contact.
<b>Hazardous combustion products</b>	No information available.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

<b>Personal precautions</b>	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
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**Other information** Refer to protective measures listed in Sections 7 and 8.

#### **Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

### **7. Handling and storage**

#### **Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

#### **Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

### **8. Exposure controls/personal protection**

#### **Control Parameters**

**Exposure Limits** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

#### **Appropriate engineering controls**

**Engineering controls** Showers  
Eyewash stations  
Ventilation systems.

#### **Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Hand protection** Wear suitable gloves.

**Skin and body protection** Wear suitable protective clothing. Long sleeved clothing.

**Respiratory protection** No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. Use appropriate respiratory protection.

**General hygiene considerations** Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Color	Clear
Odor	No information available
Odor threshold	No information available

Property	Values	Remarks • Method
pH	No data available	
Melting point / freezing point	No data available	
Boiling point / boiling range	245 °C / 473.0 °F	Estimated
Flash point	129.4 °C / 264.92 °F	Estimated
Evaporation rate	Not applicable	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	
Vapor density	No data available	
Relative density	1.16	Estimated
Water solubility	No Data Available	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Particle characteristics		
Particle Size	No data available	
Particle Size Distribution	No data available	

### Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Density	No information available
Bulk density	No information available

## 10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	No information available.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

**Product Information**

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
<b>Skin contact</b>	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Symptoms** Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

**Acute toxicity****Numerical measures of toxicity****The following ATE values have been calculated for the mixture**

<b>ATEmix (oral)</b>	11,400.00 mg/kg
<b>ATEmix (dermal)</b>	99,999.00 mg/kg
<b>ATEmix (inhalation-gas)</b>	99,999.00 ppm
<b>ATEmix (inhalation-vapor)</b>	99,999.00 mg/l
<b>ATEmix (inhalation-dust/mist)</b>	99,999.00 mg/l

20 % of the mixture consists of ingredient(s) of unknown acute oral toxicity  
100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity  
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)  
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)  
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN 25068-38-6	= 11400 mg/kg ( Rat )	-	-

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Classification based on data available for ingredients. Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Classification based on data available for ingredients. Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

## 12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Other adverse effects No information available.

## 13. Disposal considerations

### Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

US EPA Waste Number Waste designations and classifications should be determined by the end user based on the application for which the product was used.

## 14. Transport information

### DOT

UN number or ID number UN3082  
Proper shipping name Environmentally hazardous substance, liquid, n.o.s.  
Transport hazard class(es) 9  
Packing group III  
DOT Marine Pollutant I  
Marine pollutant BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN.  
Description UN3082, Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN), 9, III, Marine pollutant  
Special Provisions 8, 146, 173, 335, 441, IB3, T4, TP1, TP29

### TDG

UN number or ID number UN3082  
UN proper shipping name Environmentally hazardous substance, liquid, n.o.s.  
Transport hazard class(es) 9  
Packing group III  
Marine pollutant name BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN  
Description UN3082, Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN), 9, III

### MEX

UN number or ID number UN3082  
UN proper shipping name Environmentally hazardous substance, liquid, n.o.s.  
Transport hazard class(es) 9

<b>Packing group</b>	III
<b>Description</b>	UN3082, Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN), 9, III, Limited Quantity
<b>Special Provisions</b>	274, 331, 335, 375

**ICAO (air)**

<b>UN number or ID number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s.
<b>Transport hazard class(es)</b>	9
<b>Packing group</b>	III
<b>Description</b>	UN3082, Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN), 9, III
<b>Special Provisions</b>	A97, A158, A197, A215

**IATA**

<b>UN number or ID number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s.
<b>Transport hazard class(es)</b>	9
<b>Packing group</b>	III
<b>ERG Code</b>	9L
<b>Special Provisions</b>	A97, A158, A197, A215
<b>Description</b>	UN3082, Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN), 9, III

**IMDG**

<b>UN number or ID number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s.
<b>Transport hazard class(es)</b>	9
<b>Packing group</b>	III
<b>EmS-No.</b>	F-A, S-F
<b>Special Provisions</b>	274, 335, 375, 969
<b>Description</b>	UN3082, Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN), 9, III, Limited Quantity, Marine pollutant

## 15. Regulatory information

### Safety, health and environmental regulations/legislation specific for the substance or mixture

#### International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

#### International Inventories

<b>TSCA</b>	Complies
<b>DSL/NDL</b>	Does not comply for NDSL
<b>EINECS/ELINCS</b>	Does not comply
<b>ENCS</b>	Does not comply
<b>IECSC</b>	Complies
<b>KECI</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	Complies
<b>NZIoC</b>	Complies

#### **Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances



**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing Chemicals Inventory  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances  
**NZIoC** - New Zealand Inventory of Chemicals

### US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### **SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

#### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

#### **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

### US State Regulations

#### **California Proposition 65**

This product does not contain any Proposition 65 chemicals

#### **U.S. State Right-to-Know Regulations**

This product does not contain any substances regulated under applicable state right-to-know regulations

### U.S. EPA Label Information

**EPA Pesticide Registration Number** Not applicable

## 16. Other information

<b>NFPA</b>	<b>Health hazards</b> 2	<b>Flammability</b> 1	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 2	<b>Flammability</b> 1	<b>Physical hazards</b> 0	<b>Personal protection</b> X

### **Key or legend to abbreviations and acronyms used in the safety data sheet**

#### **Legend**

SVHC: Substances of Very High Concern for Authorization:  
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
 STOT: Specific Target Organ Toxicity  
 ATE: Acute Toxicity Estimate  
 LC50: 50% Lethal Concentration  
 LD50: 50% Lethal Dose

#### **Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

#### **Key literature references and sources for data used to compile the SDS**

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)  
 U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)  
U.S. Environmental Protection Agency  
Acute Exposure Guideline Level(s) (AEGL(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
Japan National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
U.S. National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications  
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program  
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set  
United Nations World Health Organization (WHO)

**Revision Date** 19-Nov-2025

**Revision Note** No information available.

**Disclaimer**

**The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.**



Revision Date 19-Nov-2025

# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS  
which includes the amended Hazardous Products Act (HPA) and the Hazardous Products  
Regulation (HPR)

Version 2

## 1. Identification

### Product identifier

**Product Name** 1 Minute Gel Epoxy Hardener

### Other means of identification

**Product Code** 84160V

**UN number or ID number** UN3267

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended Use** Hardener

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### Manufacturer Address

ITW Permatex, Inc.  
6875 Parkland Blvd.  
Solon, Ohio 44139 USA  
Telephone: 1-87-Permatex  
(866) 732-9502

#### May Also Be Distributed by:

ITW Permatex Canada  
101-2360 Bristol Circle  
Oakville, ON Canada L6H 6M5  
Telephone: (800) 924-6994

**E-mail address** mail@permatex.com

### Emergency telephone number

**Company Phone Number** 866-732-9502

**24 Hour Emergency Phone Number** Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**24-hour emergency phone number** No information available

## 2. Hazard(s) identification

### Classification

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1

Skin sensitization

Category 1

**Label elements****Contains 1,8-DIAZABICYCLO(5.4.0)UNDEC-7-ENE; 2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)****Danger****Hazard statements**

Harmful if swallowed.

Harmful in contact with skin.

Harmful if inhaled.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling.

Do not eat, drink or smoke when using this product.

Wear protective gloves, protective clothing, eye protection and face protection.

Use only outdoors or in a well-ventilated area.

Do not breathe dust.

Contaminated work clothing should not be allowed out of the workplace.

**Precautionary Statements - Response**

Specific treatment (see supplemental first aid instructions on this label).

Immediately call a POISON CENTER or doctor.

**Eyes**

Immediately call a POISON CENTER or doctor.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**Skin**

IF ON SKIN: Wash with plenty of water and soap.

Call a POISON CENTER or doctor if you feel unwell.

Take off contaminated clothing and wash it before reuse.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

Wash contaminated clothing before reuse.

If skin irritation or rash occurs: Get medical advice and attention.

**Inhalation**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER or doctor if you feel unwell.

Immediately call a POISON CENTER or doctor.

**Ingestion**

IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.

Rinse mouth.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

**Precautionary Statements - Storage**

Store locked up.

**Precautionary Statements - Disposal**

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

**Unknown acute toxicity**

87.5 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.

93.75 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

**Other Information**

No information available.

**3. Composition/information on ingredients****Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)	3033-62-3	3-7%	-	-
1,8-DIAZABICYCLO(5.4.0)UND EC-7-ENE	6674-22-2	3-7%	-	-

**4. First-aid measures****Description of first aid measures****General advice**

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

**Inhalation**

Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur.

**Eye contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.

**Skin contact**

Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical attention. May cause an allergic skin reaction.

**Ingestion**

Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.

**Self-protection of the first aider**

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information.

**Most important symptoms and effects, both acute and delayed****Symptoms**

Burning sensation. Itching. Rashes. Hives. Coughing and/ or wheezing. Difficulty in breathing.

**Effects of Exposure**

No information available.

**Indication of any immediate medical attention and special treatment needed****Note to physicians**

Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give

chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. May cause sensitization in susceptible persons. Treat symptomatically.

## 5. Fire-fighting measures

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Small Fire</b>	In case of fire, use water spray, foam, dry chemical, or CO2.
<b>Large Fire</b>	In case of fire, use water spray, foam, dry chemical, or CO2.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors. Product is or contains a sensitizer. May cause sensitization by skin contact.
<b>Hazardous combustion products</b>	No information available.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

<b>Personal precautions</b>	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Attention! Corrosive material. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists.
<b>Other information</b>	Refer to protective measures listed in Sections 7 and 8.

### Methods and material for containment and cleaning up

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Pick up and transfer to properly labeled containers.
<b>Prevention of secondary hazards</b>	Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. Handling and storage

### Precautions for safe handling

<b>Advice on safe handling</b>	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Avoid breathing vapors or mists.
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### Conditions for safe storage, including any incompatibilities

<b>Storage Conditions</b>	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up. Protect from moisture. Store away from other materials.
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## 8. Exposure controls/personal protection

### Control Parameters

#### Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE) 3033-62-3	TWA: 0.05 ppm STEL: 0.15 ppm pSk	-	-

Chemical name	Alberta	British Columbia	Ontario	Quebec
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE) 3033-62-3	TWA: 0.05 ppm; TWA: 0.5 ppm; TWA: 0.3 mg/m <sup>3</sup> ; STEL: 0.98 mg/m <sup>3</sup> ; STEL: 0.15 ppm; STEL: 0.9 mg/m <sup>3</sup> ; pSk	TWA: 0.05 ppm; STEL: 0.15 ppm; Sk	TWA: 0.05 ppm; STEL: 0.15 ppm; dSk	-

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)	TWA: 0.05 ppm; STEL: 0.15 ppm; pSk	TWA: 0.05 ppm; STEL: 0.15 ppm; pSk	TWA: 0.05 ppm; STEL: 0.15 ppm; pSk	TWA: 0.05 ppm; STEL: 0.15 ppm; pSk

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)	TWA: 0.05 ppm; STEL: 0.15 ppm; Sk	TWA: 0.05 ppm; STEL: 0.15 ppm;	TWA: 0.05 ppm; STEL: 0.15 ppm; pSd	

### Appropriate engineering controls

Engineering controls	Showers Eyewash stations Ventilation systems.
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### Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles). Face protection shield. Tight sealing safety goggles.
Hand protection	Wear suitable gloves.
Skin and body protection	Wear suitable protective clothing. Chemical resistant apron.
Respiratory protection	Use appropriate respiratory protection.

General hygiene considerations	Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.
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Thermal hazards No information available.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Color	Amber
Odor	Mercaptan
Odor threshold	No information available

Property	Values	Remarks • Method
pH	No data available	
Melting point / freezing point	No data available	
Boiling point / boiling range	No data available	
Flash point	200.1 °F (93.4°C)	Estimated
Evaporation rate	Not applicable	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	
Vapor density	No data available	
Relative density	1.12	Estimated
Water solubility	No Data Available	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Particle characteristics		
Particle Size	No data available	
Particle Size Distribution	No data available	

### Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Density	No information available
Bulk density	No information available

## 10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	No information available.
Conditions to avoid	Exposure to air or moisture over prolonged periods. Excessive heat.
Incompatible materials	Acids. Bases. Oxidizing agent.
Hazardous decomposition products	None known based on information supplied.

## 11. Toxicological information



**Information on likely routes of exposure****Product Information**

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. Corrosive by inhalation. (based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal. Harmful by inhalation.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May cause irreversible damage to eyes.
<b>Skin contact</b>	Specific test data for the substance or mixture is not available. Corrosive. (based on components). Causes burns. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. May be absorbed through the skin in harmful amounts. Harmful in contact with skin.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

**Symptoms related to the physical, chemical and toxicological characteristics**

<b>Symptoms</b>	Redness. Burning. May cause blindness. Coughing and/ or wheezing. Itching. Rashes. Hives.
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<b><u>Acute toxicity</u></b>	Harmful if swallowed. Harmful by skin contact. Harmful by inhalation.
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**Numerical measures of toxicity****The following ATE values have been calculated for the mixture**

<b>ATEmix (inhalation-gas)</b>	99,999.00 ppm
<b>ATEmix (inhalation-vapor)</b>	99,999.00 mg/l

**Unknown acute toxicity**

- 87.5 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
- 93.75 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
- 100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
- 100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
- 100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE) 3033-62-3	= 910 mg/kg ( Rat )	= 238 mg/kg ( Rabbit )	= 117 ppm ( Rat ) 6 h
1,8-DIAZABICYCLO(5.4.0)UNDEC-7-ENE 6674-22-2	300 - 2000 mg/kg ( Rat )	-	-

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Classification based on data available for ingredients. Causes severe skin burns and eye damage.
<b>Serious eye damage/eye irritation</b>	Classification based on data available for ingredients. Causes serious eye damage. Causes burns.

**Respiratory or skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** No information available.

**Reproductive toxicity** No information available.

**STOT - single exposure** No information available.

**STOT - repeated exposure** No information available.

**Aspiration hazard** No information available.

## 12. Ecological information

**Ecotoxicity** The environmental impact of this product has not been fully investigated.

**Persistence and degradability** No information available.

**Bioaccumulation**

### Component Information

Chemical name	Partition coefficient
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE) 3033-62-3	-0.339

**Other adverse effects** No information available.

## 13. Disposal considerations

### Waste treatment methods

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

**US EPA Waste Number** Waste designations and classifications should be determined by the end user based on the application for which the product was used.

## 14. Transport information

### DOT

**UN number or ID number** UN3267  
**Proper shipping name** Corrosive liquid, basic, organic, n.o.s.  
**Transport hazard class(es)** 8

<b>Packing group</b>	III
<b>DOT Marine Pollutant</b>	NP
<b>Description</b>	UN3267, Corrosive liquid, basic, organic, n.o.s. (2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)), 8, III
<b>Special Provisions</b>	IB3, T7, TP1, TP28

**TDG**

<b>UN number or ID number</b>	UN3267
<b>UN proper shipping name</b>	Corrosive liquid, basic, organic, n.o.s.
<b>Transport hazard class(es)</b>	8
<b>Packing group</b>	III
<b>Description</b>	UN3267, Corrosive liquid, basic, organic, n.o.s. (2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)), 8, III

**MEX**

<b>UN number or ID number</b>	UN3267
<b>UN proper shipping name</b>	Corrosive liquid, basic, organic, n.o.s.
<b>Transport hazard class(es)</b>	8
<b>Packing group</b>	III
<b>Description</b>	UN3267, Corrosive liquid, basic, organic, n.o.s. (2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)), 8, III
<b>Special Provisions</b>	223, 274

**ICAO (air)**

<b>UN number or ID number</b>	UN3267
<b>UN proper shipping name</b>	Corrosive liquid, basic, organic, n.o.s.
<b>Transport hazard class(es)</b>	8
<b>Packing group</b>	III
<b>Description</b>	UN3267, Corrosive liquid, basic, organic, n.o.s. (2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)), 8, III
<b>Special Provisions</b>	A3

**IATA**

<b>UN number or ID number</b>	UN3267
<b>UN proper shipping name</b>	Corrosive liquid, basic, organic, n.o.s.
<b>Transport hazard class(es)</b>	8
<b>Packing group</b>	III
<b>ERG Code</b>	8L
<b>Special Provisions</b>	A3, A803
<b>Description</b>	UN3267, Corrosive liquid, basic, organic, n.o.s. (2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)), 8, III

**IMDG**

<b>UN number or ID number</b>	UN3267
<b>UN proper shipping name</b>	Corrosive liquid, basic, organic, n.o.s.
<b>Transport hazard class(es)</b>	8
<b>Packing group</b>	III
<b>EmS-No.</b>	F-A, S-B
<b>Special Provisions</b>	223, 274
<b>Description</b>	UN3267, Corrosive liquid, basic, organic, n.o.s. (2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)), 8, III, (0°C c.c.)

## 15. Regulatory information

### Safety, health and environmental regulations/legislation specific for the substance or mixture

#### International Regulations

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

**International Inventories**

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Does not comply for NDSL
<b>EINECS/ELINCS</b>	Does not comply
<b>ENCS</b>	Does not comply
<b>IECSC</b>	Complies
<b>KECI</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	Complies
<b>NZIoC</b>	Complies

**Legend:****TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS** - Japan Existing and New Chemical Substances**IECSC** - China Inventory of Existing Chemical Substances**KECL** - Korean Existing Chemicals Inventory**PICCS** - Philippines Inventory of Chemicals and Chemical Substances**AICS** - Australian Inventory of Chemical Substances**NZIoC** - New Zealand Inventory of Chemicals**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations****California Proposition 65**

This product does not contain any Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE) 3033-62-3	X	-	-

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

**16. Other information**

<b>NFPA</b>	<b>Health hazards</b> 3	<b>Flammability</b> 0	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 3	<b>Flammability</b> 0	<b>Physical hazards</b> 0	<b>Personal protection</b> X

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

SVHC: Substances of Very High Concern for Authorization:  
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
STOT: Specific Target Organ Toxicity  
ATE: Acute Toxicity Estimate  
LC50: 50% Lethal Concentration  
LD50: 50% Lethal Dose

**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

**Key literature references and sources for data used to compile the SDS**

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
U.S. Environmental Protection Agency  
Acute Exposure Guideline Level(s) (AEGL(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
Japan National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
U.S. National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications  
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program  
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set  
United Nations World Health Organization (WHO)

**Revision Date** 19-Nov-2025

**Revision Note** No information available.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.