SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR)

Revision Date 08-Jun-2026 **Version** 4

1. Identification

Product identifier

Product Name 1 Minute Gel Epoxy Resin

Other means of identification

Product Code 84160

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy resin

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address
ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:
ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address mail@permatex.com

Emergency telephone number

Company Phone Number 866-732-9502

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

24-hour emergency phone number No information available

2. Hazard(s) identification

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1

Label elements

Contains BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN



Warning

Hazard statements
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling.
Wear protective gloves.
Wear eye and face protection.
Avoid breathing dust, fume, gas, mist, vapors and spray.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves, protective clothing, eye protection and face protection.
Precautionary Statements - Response
Specific treatment (see supplemental first aid instructions on this label).
Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice and attention.
Skin
If skin irritation occurs: Get medical advice and attention.
Take off contaminated clothing and wash it before reuse.
IF ON SKIN: Wash with plenty of water and soap.
If skin irritation or rash occurs: Get medical advice and attention.

Precautionary Statements - Disposal
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

20 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.
100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Other Information
Toxic to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN	25068-38-6	65-85%	-	-

4. First-aid measures

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.

Skin contact May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.

Ingestion Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. Erythema (skin redness). May cause redness and tearing of the eyes. Burning sensation.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Small Fire In case of fire, use water spray, foam, dry chemical, or CO2.
Large Fire In case of fire, use water spray, foam, dry chemical, or CO2.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical Product is or contains a sensitizer. May cause sensitization by skin contact.

Hazardous combustion products No information available.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protective equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal

protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection Use appropriate respiratory protection. Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Color	Clear
Odor	No information available
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No data available	
Melting point / freezing point	No data available	
Boiling point / boiling range	245 °C / 473.0 °F	Estimated
Flash point	129.4 °C / 264.92 °F	Estimated
Evaporation rate	Not applicable	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	
Vapor density	No data available	
Relative density	1.16	Estimated
Water solubility	No Data Available	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Particle characteristics		
Particle Size	No data available	
Particle Size Distribution	No data available	

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	No information available.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

Acute toxicity .

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	11,400.00 mg/kg
ATEmix (dermal)	99,999.00 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-vapor)	99,999.00 mg/L
ATEmix (inhalation-dust/mist)	99,999.00 mg/L

20 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN 25068-38-6	= 11400 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Persistence and degradability No information available.

Bioaccumulative potential There is no data for this product.

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

US EPA Waste Number Waste designations and classifications should be determined by the end user based on the application for which the product was used.

14. Transport information

DOT Not regulated

TDG Not regulated

MEX Not regulated

ICAO (air) Not regulated
Special Provisions A197

IATA Not regulated
Special Provisions A197

IMDG Not regulated
Special Provisions 375

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Not determined
ENCS	Complies
IECSC	Complies
KECI	Complies
PICCS	Complies
AICS	Complies
NZIoC	Not Determined

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations
This product does not contain any substances regulated under applicable state right-to-know regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	**Health hazards** 2	**Flammability** 1	**Instability** 0	**Special hazards** -
HMIS	**Health hazards** 2	**Flammability** 1	**Physical hazards** 0	**Personal protection** X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS
U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
U.S. EPA Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision Date 08-Jun-2026

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR)

Revision Date 04-Jun-2026 **Version** 3

1. Identification

Product identifier

Product Name 1 Minute Gel Epoxy Hardener

Other means of identification

Product Code 84160V

UN number or ID number UN3267

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Hardener

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address
ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:
ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address mail@permatex.com

Emergency telephone number

Company Phone Number 866-732-9502

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

24-hour emergency phone number No information available

2. Hazard(s) identification

Classification

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 1

Emergency Response Guide Number 153

Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1

Label elements

Contains 1,8-DIAZABICYCLO(5.4.0)UNDEC-7-ENE; 2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)



Danger

Hazard statements
Harmful if swallowed.
Harmful in contact with skin.
Harmful if inhaled.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Wear protective gloves, protective clothing, eye protection and face protection.
Avoid breathing dust, fume, gas, mist, vapors and spray.
Use only outdoors or in a well-ventilated area.
Do not breathe dust, fume, gas, mist, vapors and spray.
Wear eye and face protection.
Contaminated work clothing must not be allowed out of the workplace.
Precautionary Statements - Response
Specific treatment (see supplemental first aid instructions on this label).
Immediately call a POISON CENTER or doctor.
Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor.
Skin
Call a POISON CENTER or doctor if you feel unwell.
Take off contaminated clothing and wash it before reuse.
IF ON SKIN: Wash with plenty of water and soap.
Wash contaminated clothing before reuse.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
If skin irritation or rash occurs: Get medical advice and attention.
Inhalation
Call a POISON CENTER or doctor if you feel unwell.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Immediately call a POISON CENTER or doctor.
Ingestion
Rinse mouth.
IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Precautionary Statements - Storage
Store locked up.
Precautionary Statements - Disposal
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Unknown acute toxicity
87.5 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.
93.75 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Other Information
No information available.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)	3033-62-3	3-7%	-	-
1,8-DIAZABICYCLO(5.4.0)UNDEC-7-ENE	6674-22-2	3-7%	-	-

4. First-aid measures

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Inhalation Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical attention. May cause an allergic skin reaction.

Ingestion Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.

Self-protection of the first aider Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Redness. May cause blindness. Coughing and/ or wheezing. May cause redness and tearing of the eyes. Itching. Rashes. Hives. Difficulty in breathing.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Small Fire In case of fire, use water spray, foam, dry chemical, or CO2.
Large Fire In case of fire, use water spray, foam, dry chemical, or CO2.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors. Product is or contains a sensitizer. May cause sensitization by skin contact.

Hazardous combustion products No information available.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protective equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Attention! Corrosive material. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Avoid breathing vapors or mists.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up. Protect from moisture. Store away from other materials.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE) 3033-62-3	TWA: 0.05 ppm STEL: 0.15 ppm pSk	-	-

Chemical name	Alberta	British Columbia	Ontario	Quebec
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE) 3033-62-3	TWA: 0.05 ppm; TWA: 0.5 ppm; TWA: 0.3 mg/m³; STEL: 0.98 mg/m³; STEL: 0.15 ppm; STEL: 0.9 mg/m³; pSk	TWA: 0.05 ppm; STEL: 0.15 ppm; Sk	TWA: 0.05 ppm; STEL: 0.15 ppm; dSk	-

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)	TWA: 0.05 ppm; STEL: 0.15 ppm; pSk	TWA: 0.05 ppm; STEL: 0.15 ppm; pSk	TWA: 0.05 ppm; STEL: 0.15 ppm; pSk	TWA: 0.05 ppm; STEL: 0.15 ppm; pSk

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)	TWA: 0.05 ppm; STEL: 0.15 ppm; Sk	TWA: 0.05 ppm; STEL: 0.15 ppm;	TWA: 0.05 ppm; STEL: 0.15 ppm; pSd	

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Face protection shield. Tight sealing safety goggles.

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Chemical resistant apron.

Respiratory protection Use appropriate respiratory protection. Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing

and gloves, including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

Thermal hazards No information available.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Color	Amber
Odor	Mercaptan
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No data available	
Melting point / freezing point	No data available	
Boiling point / boiling range	No data available	
Flash point	200.1 °F (93.4°C)	Estimated
Evaporation rate	Not applicable	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	
Vapor density	No data available	
Relative density	1.12	Estimated
Water solubility	No Data Available	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Particle characteristics		
Particle Size	No data available	
Particle Size Distribution	No data available	

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Hazardous polymerization No information available.

Conditions to avoid Exposure to air or moisture over prolonged periods. Excessive heat.

Incompatible materials Acids. Bases. Oxidizing agent.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. Corrosive by inhalation. (based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal. Harmful by inhalation.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May result in permanent damage including blindness.

Skin contact Specific test data for the substance or mixture is not available. Corrosive. (based on components). Causes burns. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. May be absorbed through the skin in harmful amounts. Harmful in contact with skin.

Ingestion Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Coughing and/ or wheezing. Itching. Rashes. Hives.

Acute toxicity Harmful if swallowed. Harmful by skin contact. Harmful by inhalation.

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (inhalation-gas) 99,999.00 ppm
ATEmix (inhalation-vapor) 99,999.00 mg/L

Unknown acute toxicity

87.5 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
93.75 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE) 3033-62-3	= 910 mg/kg (Rat)	= 238 mg/kg (Rabbit)	= 117 ppm (Rat) 6 h
1,8-DIAZABICYCLO(5.4.0)UNDEC-7-ENE 6674-22-2	300 - 2000 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye damage. Causes burns.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. Ecological information

Ecotoxicity The environmental impact of this product has not been fully investigated.

Persistence and degradability No information available.

Bioaccumulative potential

Component Information

Chemical name	Partition coefficient
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE) 3033-62-3	-0.339

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

US EPA Waste Number Waste designations and classifications should be determined by the end user based on the application for which the product was used.

14. Transport information

DOT

UN number or ID number	UN3267
Proper shipping name	Corrosive liquid, basic, organic, n.o.s.
Transport hazard class(es)	8
Packing group	III
DOT Marine Pollutant	NP
Description	UN3267, Corrosive liquid, basic, organic, n.o.s.(2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)), 8, III, Limited Quantity
Special Provisions	IB3, T7, TP1, TP28
Emergency Response Guide Number	153

TDG

UN number or ID number	UN3267
UN proper shipping name	Corrosive liquid, basic, organic, n.o.s.
Transport hazard class(es)	8
Packing group	III
Description	UN3267, Corrosive liquid, basic, organic, n.o.s.(2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)), 8, III, Limited Quantity

MEX

UN number or ID number	UN3267
UN proper shipping name	Corrosive liquid, basic, organic, n.o.s.
Transport hazard class(es)	8
Packing group	III
Description	UN3267, Corrosive liquid, basic, organic, n.o.s.(2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)), 8, III, Limited Quantity
Special Provisions	223, 274

ICAO (air)

UN number or ID number	UN3267
UN proper shipping name	Corrosive liquid, basic, organic, n.o.s.
Transport hazard class(es)	8
Packing group	III
Description	UN3267, Corrosive liquid, basic, organic, n.o.s.(2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)), 8, III, Limited Quantity
Special Provisions	A3

IATA

UN number or ID number	UN3267
UN proper shipping name	Corrosive liquid, basic, organic, n.o.s.
Transport hazard class(es)	8
Packing group	III
ERG Code	8L
Special Provisions	A3, A803
Description	UN3267, Corrosive liquid, basic, organic, n.o.s.(2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)), 8, III, Limited Quantity

IMDG

UN number or ID number	UN3267
UN proper shipping name	Corrosive liquid, basic, organic, n.o.s.
Transport hazard class(es)	8
Packing group	III
EmS-No.	F-A, S-B
Special Provisions	223, 274
Description	UN3267, Corrosive liquid, basic, organic, n.o.s.(2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE)), 8, III, (0°C c.c.), Limited Quantity

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Not determined
ENCS	Not determined
IECSC	Complies
KECI	Complies
PICCS	Complies
AICS	Complies
NZIoC	Not Determined

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
2,2'-OXYBIS(N,N-DIMETHYLETHANAMINE) 3033-62-3	X	-	-

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	**Health hazards** 3	**Flammability** 0	**Instability** 0	**Special hazards** -
HMIS	**Health hazards** 3	**Flammability** 0	**Physical hazards** 0	**Personal protection** X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS
U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
U.S. EPA Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision Date 04-Jun-2026

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.