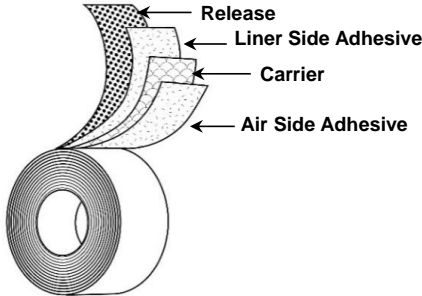


PRELIMINARY



4132M-74

Double-Coated Tape Polyester Film Tape



Liner: 74# Polycoated Kraft

Liner Side Adhesive: Rubber (I923)

Backing/Carrier: 0.5 mil PET Film

Air Side Adhesive: Rubber (I923)

Applications

- Bonding to a wide variety of foams, felt, cork, rubber, and sponge materials
- Splicing applications
- Weatherstripping
- General purpose bonding uses
- Gasket, insulation, light shielding, and sound damping uses

Features

- Rubber Adhesive System
- Polyester Film Carrier
- 74# Polycoated Kraft Liner

Benefits

- Offers exceptionally high tack and high peel
- Good shear strength
- Well-suited for general purpose bonding to medium and high energy substrates
- Air side designed for bonding to various foams, as well as rough and porous surfaces
- Exhibits moderate bond to LSE substrates
- Support for aid in processing and application
- Conformable and good dimensional stability
- Suitable for die-cutting and other slitting

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	9.2 mils	0.234 mm	PSTC 133
Air-Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Side Adhesive Thickness	1.2 mils	0.030 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	153 oz/in	16.74 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	148 oz/in	16.19 N/cm	PSTC 101 Mod - 1 mil PET
Loop Tack	272 oz/in	29.76 N/cm	PSTC 16 Method A
Shear Strength (1" x 1" x 1Kg)	> 7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	30 to 150 °F	-1 to 66 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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