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## Technical Data Sheet

### Permatex® Rearview Mirror Adhesive

AAM Revised 03/14

#### PRODUCT DESCRIPTION

Permatex® Rearview Mirror Adhesive is a two part adhesive that permanently bonds metal mirror buttons to windshields. Achieves handling strength in seconds and mirror mounting strength in 30 minutes. ODC free. OEM approved.

**Note: Permatex® Rearview Mirror Adhesive is not intended for bonding plastic buttons.**

#### PRODUCT BENEFITS

- Quick and Easy to use
- Everything required for repair is included
- Easy to follow step by step instructions
- Achieves usable strength in 30 minutes
- OEM factory service specified

#### TYPICAL APPLICATIONS

- All foreign and domestic metal rearview mirror mounting buttons

#### DIRECTIONS FOR USE

Read all directions before beginning repair. Repairs can be made ideally at temperatures from 50°F to 75°F. Repairs made at lower temperatures will take longer to cure.

1. Remove the mounting button from the mirror bracket.
2. On the outside of the windshield, mark the spot where the button was mounted with a felt-tip marker or crayon.
3. Scrape all old adhesive off windshield and the button with the safety razor provided. (Be careful not to gouge button with razor.)
4. Using the provided sandpaper, put the button on a flat, hard surface and gently sand the mounting surface using a circular motion. Clean both the windshield and the button with the provided alcohol prep pad.
5. Open the Activator towelette by pulling both sides of the protective packet at a point at the top sides of the package. Fold the packet back to use. The towelette is attached to the foil packet. **Do Not Remove.**
6. Apply the activator to the inside of the windshield where the spot has been marked by the felt-tip marker. Use a circular motion and make sure that the activator overlaps the mark by at least ½ inch. Allow the activator to dry for at least 2 minutes. DO NOT TOUCH the glass after the activator has been applied.
7. Cut the cap off the adhesive tube and apply one drop to the center of the button. (Remember, more is not better.)
8. Immediately apply the button to the windshield, ensuring that the correct side is up (usually the rounded side). Hold firmly against the windshield for at least 1 minute. Do not move the button during this time. Allow to set for at least 30 minutes.

#### S.I.N.: 834-300

9. Mount the mirror bracket onto the button. Clean marking on the outside of the windshield with the alcohol prep pad.

NOTE: If button is mounted incorrectly, purchase a new button and, using the same procedure, mount the new button directly over the top of the incorrectly mounted button. **DO NOT attempt to remove the incorrectly mounted button as this may cause the windshield to break or personal injury.**

#### For Cleanup

1. Wipe off any excess uncured resin with a cloth.
2. Any remaining uncured resin may be cleaned up with a cloth saturated with alcohol.
3. Clean hands with Fast Orange® hand cleaner.

#### PHYSICAL PROPERTIES

	Typical Value
Chemical Type	Methacrylate Ester
Appearance	Adhesive-yellow/Activator-blue-green
Odor	Mild
Specific Gravity	1.13
Flash Point, COC	>200°F
Temperature range	-60°F to 200°F

#### GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected for use with chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

#### ORDERING INFORMATION

Part Number	Container Size
09102	1 Complete Kit

#### STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46° to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

NOT FOR PRODUCT SPECIFICATIONS.

THE TECHNICAL DATA CONTAINED HEREIN ARE INTENDED AS REFERENCE ONLY.  
PLEASE CONTACT PERMATEX, INC., TECHNICAL SERVICE DEPARTMENT FOR ASSISTANCE AND RECOMMENDATIONS FOR YOUR SPECIFIC APPLICATION.  
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