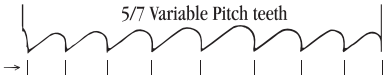
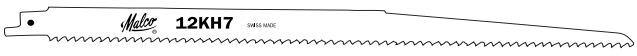
Malco® Reciprocating Saw Blades

Limited Lifetime Warranty

Reciprocating Saw Blades with BiMetal stack up better! For wood with nails, metal pipe, angles, and a variety of specialty applications from drywall to drain pipe, BiMetal by Malco stacks up best against the rest. These shatter proof blades are formulated from a premium metal composition consisting of a High Speed Steel cutting edge micro welded to a flexible High Carbon Steel back. Wood Cutting BiMetal blades are available in a wide variety of profiles and tooth combinations to match cutting speed, plus control and maneuverability needed for the job. Wide 3/4 in. (19.1 mm) profiles on Metal Cutting BiMetal combine with superior manufacturing processes to outperform and outlast all other similar blades in head to head comparisons.

Catalog Number	Nominal L x W x Thickness in. (mm)	Teeth per inch (25.4 mm)	Tooth Set	Tooth Form	Cutting Edge	Description / Application
WOOD CUTTING BiMetal By Malco™						
						***DELUXE CONTOUR***
4DL6	6 x 5/8 x .050 (152 x 15.9 x 1.27)	6	Alternate	Standard	Milled	*4DL6 used for rough-in, contours in wood with nails.*
						***KEYHOLE PROFILE -- VARIABLE PITCH***
4KH6	6 x 3/4 x .059 (152 x 19.1 x 1.50)	5/7	Alternate	Variable / Standard	Milled	*Varied tooth sizes permit an overall coarser pitch for aggressive cutting in wood with nails.*
						
8KH7	9 x 3/4 x .049 (229 x 19.1 x 1.24)	5/7	Alternate	Variable / Standard	Milled	
						*4KH6, 8KH7, 12KH8 used for rough-in, mild contours in wood with nails.*
12KH8	12 x 3/4 x .049 (305 x 19.1 x 1.24)	5/7	Alternate	Variable / Standard	Milled	
						***KEYHOLE PROFILE***
4KH8	6 x 3/4 x .049 (152 x 19.1 x 1.24)	8	Alternate	Standard	Milled	*4KH8 produces less vibration, smoother, cleaner cuts in wood with nails, composition board.*
						***STRAIGHT PROFILE***
4GT7	6 x 5/8 x .031 (152 x 15.9 x 0.79)	6	Alternate	Standard	Milled	*4GT7 used for smooth cutting in hard and soft wood, composition board.*
WOOD CUTTING HCS (High Carbon Steel)						
						* Also available in Bulk 25 pack as catalog No. B4S6
4S6*	6 x 5/8 x .050 (152 x 15.9 x 1.27)	6	Alternate	Standard	Milled	***SUPREME CONTOUR - FLEAM SHARPENED***  *Teeth are fleam sharpened (alternate ground set) for fast feeding, clean shearing action. 4S6 is fastest cutting blade for rough-in, contours in nail free wood. 4S8 used for rough-in, contours in wood with nails.* * Blades available in standard 5 packs except where noted.
						* Also available in Bulk 25 pack as catalog No. B4KH7
4KH7	6 x 3/4 x .049 (152 x 19.1 x 1.24)	6	Alternate	Standard	Ground	***KEYHOLE PROFILE - FLEAM SHARPENED***  *Teeth are fleam sharpened (alternate ground set) for fast feeding, clean shearing action. 4KH7 used for rough-in, mild contours in nail free wood.*
						***KEYHOLE PROFILE***
12KH7	12 x 3/4 x .049 (305 x 19.1 x 1.24)	6	Alternate	Standard	Ground	*12KH7 used for rough-in, mild contours in nail free wood.*
						***PLUNGE CUT TIP - PROGRESSIVE PITCH***
8PWB	8 x 3/4 x .050 (203 x 19.1 x 1.27)	Progr.	Alternate	Variable / Progressive	Ground	*Smaller teeth near blade shank and larger teeth at tip for faster cuts / longer life. 8PWB is a High Carbon Steel, PROGRESSIVE PITCH blade used for making fast, clean cuts in wood and composite material.*
PLASTER BiMetal By Malco™						
						***STRAIGHT PROFILE - "V" TOOTH***
4P6	6 x 3/4 x .049 (152 x 19.1 x 1.24)	6	Alternate	"V"	Milled	*60° angle "V" tooth cuts on both forward and backward stroke. 4P6 used for continuous cutting in plaster, sheetrock, and metal lath.*

Selecting the right blade for the job is critically important. Factors that should be considered are:

1. Type and hardness of material to be cut, which will determine the tooth form, thickness, and material composition of the blade to be used.
2. Size and variation in cross section of stock to be cut which dictates the pitch of the teeth (or teeth per inch) required, tooth set, and blade length.
3. Type of cut, whether straight, contour, or both will determine blade width.

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Catalog Number	Nominal L x W x Thickness in. (mm)	Teeth per inch (25.4 mm)	Tooth Set	Tooth Form	Cutting Edge	Description / Application
METAL CUTTING BiMetal By Malco™						
						***STRAIGHT PROFILE - HIGH SPEED CUTTING***
4TF14	6 x 3/4 x .031 (152 x 19.1 x 0.79)	14	Raker	Standard	Milled	*4TF14 used in metals, including stainless over 1/8 in. (3.2 mm)*
						*4TF18 used for 18 gauge (1.22 mm) to 1/8 in. (3.2 mm) metals.*
4TF18	6 x 3/4 x .031 (152 x 19.1 x 0.79)	18	Raker	Standard	Milled	*3MC24, 4MC24 used for metal sheet, pipe, profiles under 18 gauge (1.22 mm)*
						
3MC24	4 x 3/4 x .031 (102 x 19.1 x 0.79)	24	Wavy	Standard	Milled	
						
4MC24	6 x 3/4 x .031 (152 x 19.1 x 0.79)	24	Wavy	Standard	Milled	
						***STRAIGHT PROFILE - VARIABLE PITCH***
9MC10	9 x 3/4 x .050 (229 x 19.1 x 1.27)	10/14	Raker	Variable / Standard	Milled	*9MC10 used for pipe diameters to 4 in. (102 mm) O.D. Note: Do not use to cut waste slack.*
						***PLUNGE CUT TIP - PROGRESSIVE PITCH***
6PMC	6 x 3/4 x .037 (152 x 19.1 x 0.94)	—	Wavy	Milled	Vari / Stan / Progr.	*Smaller teeth near blade shank and larger teeth at tip for faster cuts / longer life. 6PMC is a BiMetal, PROGRESSIVE PITCH blade used for making fast, clean cuts in thick or thin material including non-ferrous metals, galvanized sheet metal, copper and steel pipe, and steel and aluminum profiles. This shatterproof blade offers maximum on-the-job performance and long service life.*
METAL CUTTING High Speed Steel						
						***STRAIGHT PROFILE - HIGH SPEED CUTTING***
4MC14	6 x 5/8 x .031 (152 x 15.9 x 0.79)	14	Raker	Standard	Milled	*4MC14 used for metals over 1/8 in. (3.2 mm).*
4MC18	6 x 5/8 x .031 (152 x 15.9 x 0.79)	18	Raker	Standard	Milled	*4MC18 used for 18 gauge (1.22 mm) to 1/8 in. (3.2 mm) metals.*
GENERAL PURPOSE BiMetal By Malco™						
						***PLUNGE CUT TIP - PROGRESSIVE PITCH*** *Smaller teeth near blade shank and larger teeth at tip for faster cuts / longer life. 8PAP is a BiMetal, PROGRESSIVE PITCH blade used for making fast cuts in wood, wood with nails, non-ferrous metals (including aluminum and brass), plastic and fiberglass. This durable blade offers outstanding performance in thick or thin materials.*
8PAP	8 x 3/4 x .051 (203 x 19.1 x 1.30)	Progressive	Wavy	Special Progressive	Milled	

Selecting the right blade for the job is critically important. Factors that should be considered are:

1. Type and hardness of material to be cut, which will determine the tooth form, thickness, and material composition of the blade to be used.
2. Size and variation in cross section of stock to be cut which dictates the pitch of the teeth (or teeth per inch) required, tooth set, and blade length.
3. Type of cut, whether straight, contour, or both will determine blade width.