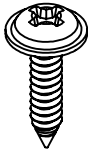


M6 X 15 PHILIPS HEAD



52855 X39



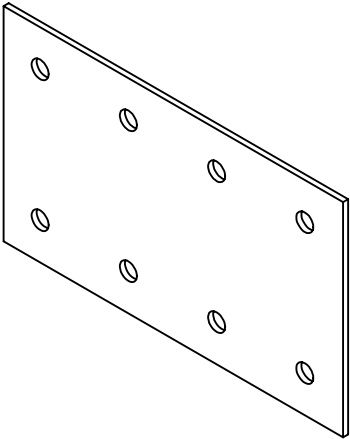
54062 X5

M6 NUT

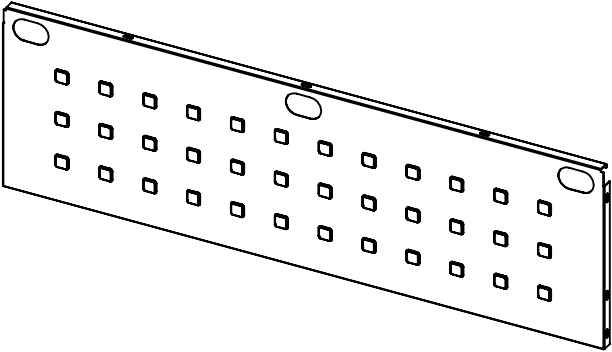


53111 X3

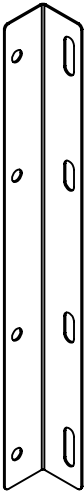
JOINT BRACKET X2



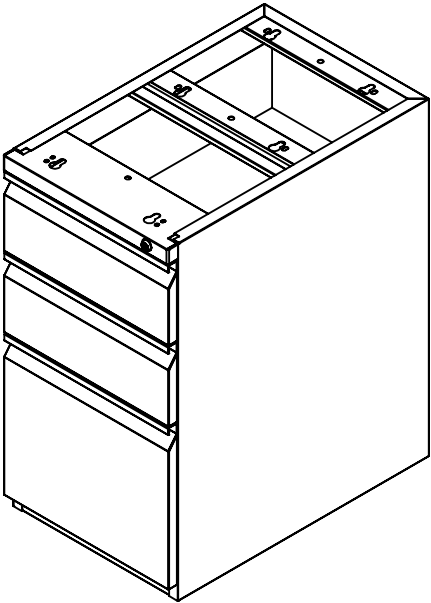
60" MODESTY PANEL



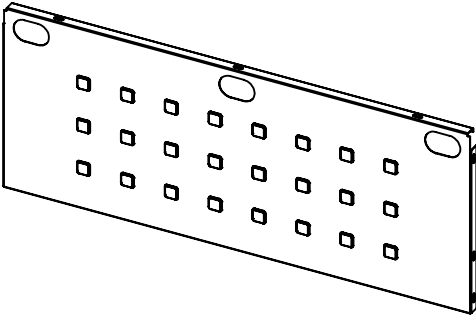
802274 MODESTY BRACKET



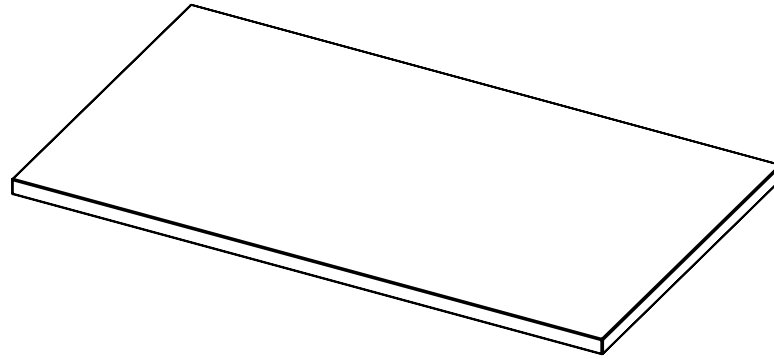
2 PEDESTALS



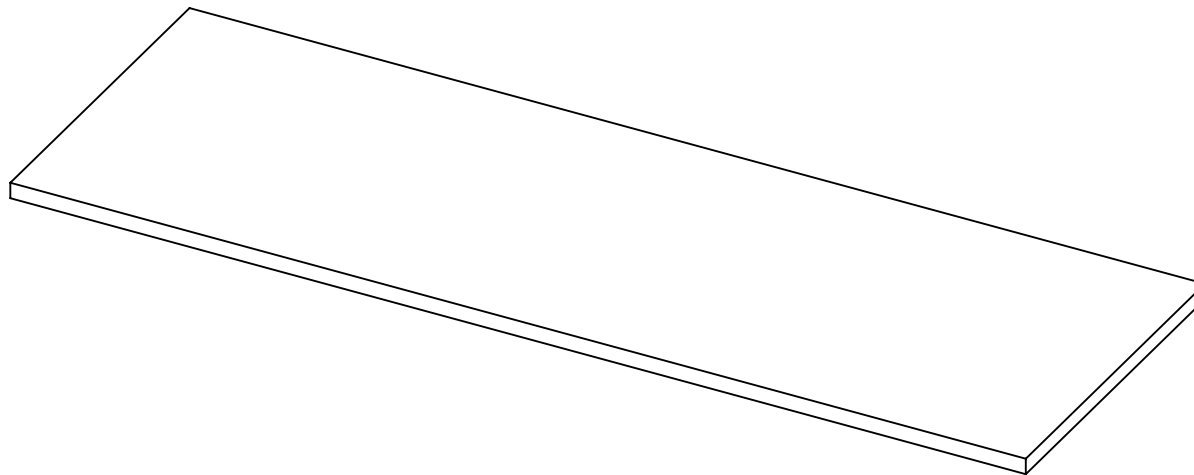
48" MODESTY PANEL



24 X 48 X 24  
WORKSURFACE -- 1 PIECE

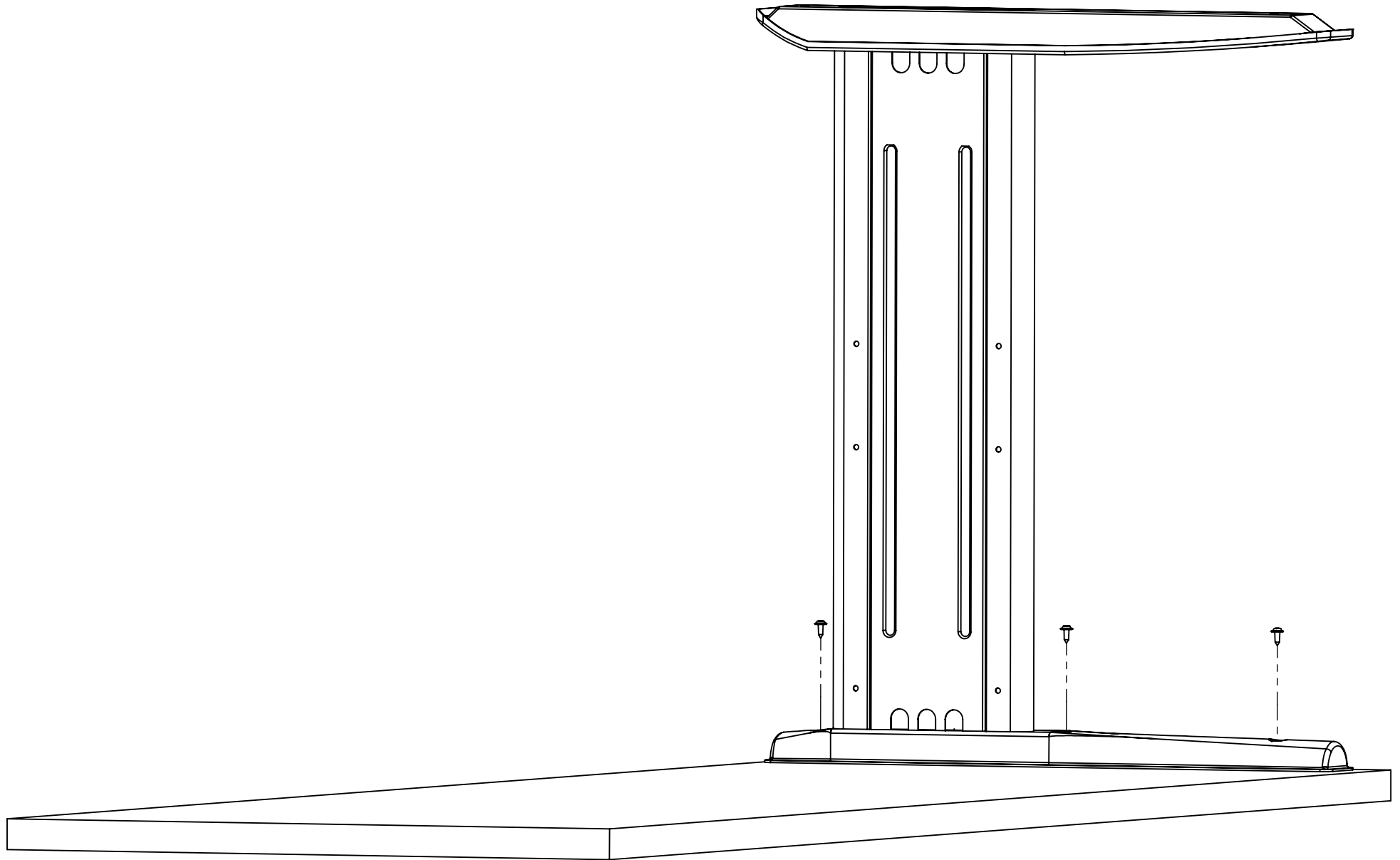


24 X 72 X 24  
WORKSURFACE -- 1 PIECE



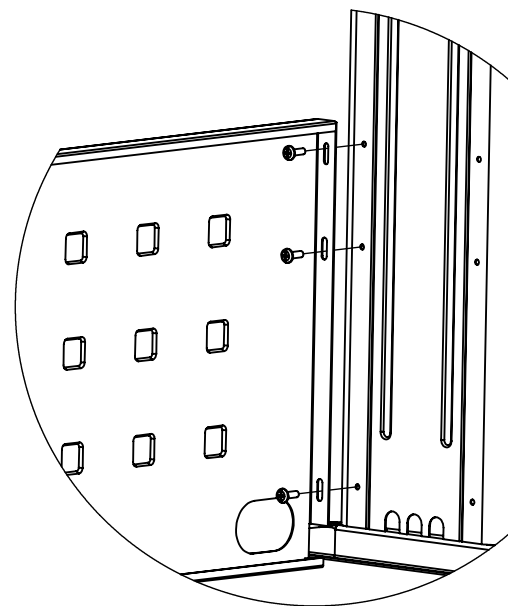
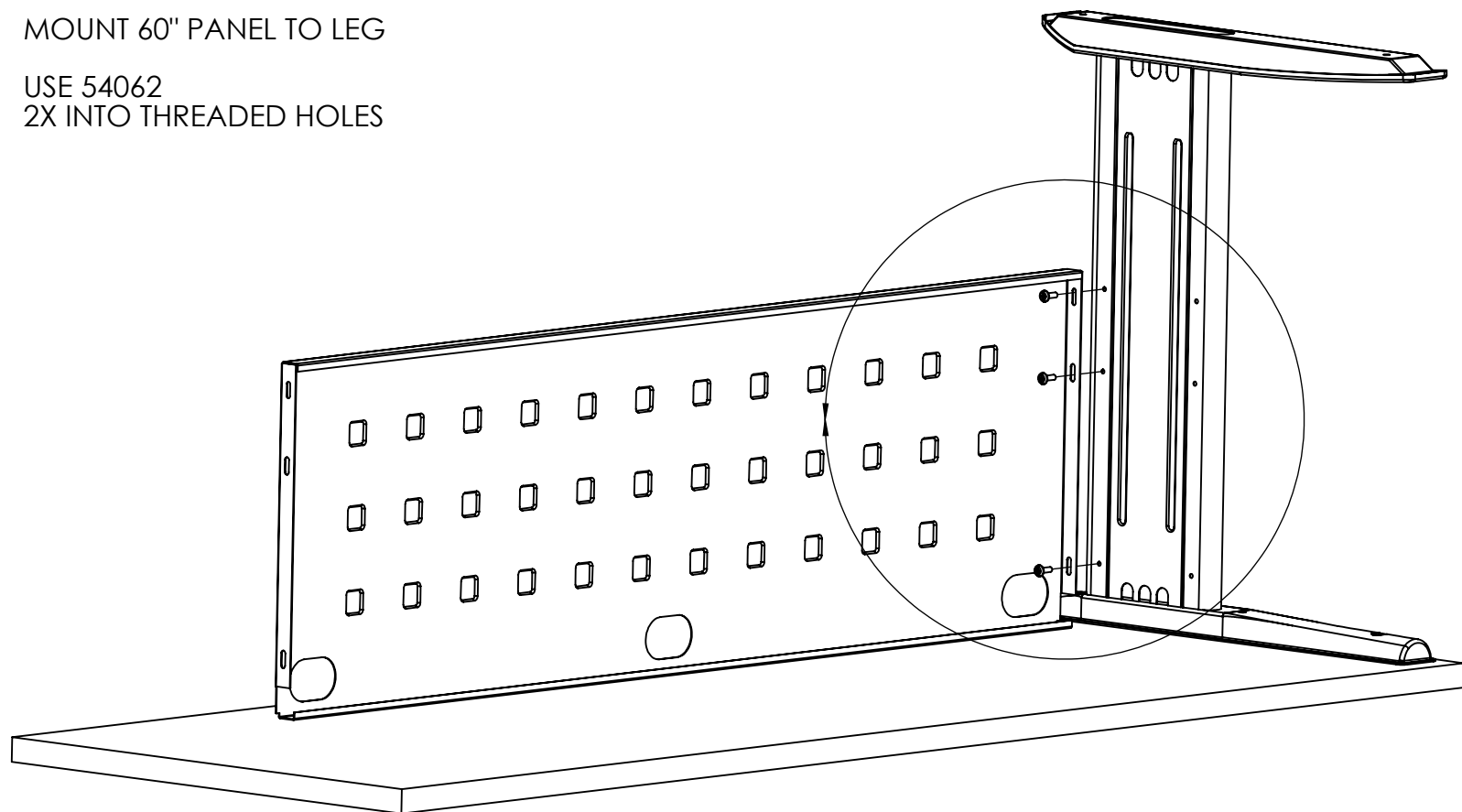
ADD 3 SCREWS (52855) MOUNTING LEG INTO PILOT HOLES

USE 24 X 72 X 24 WORKSURFACE

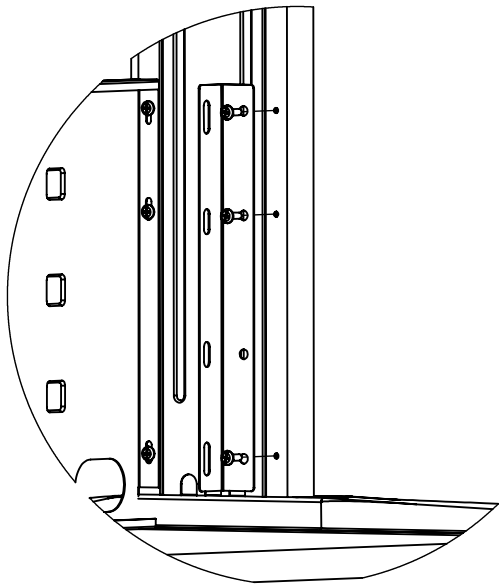
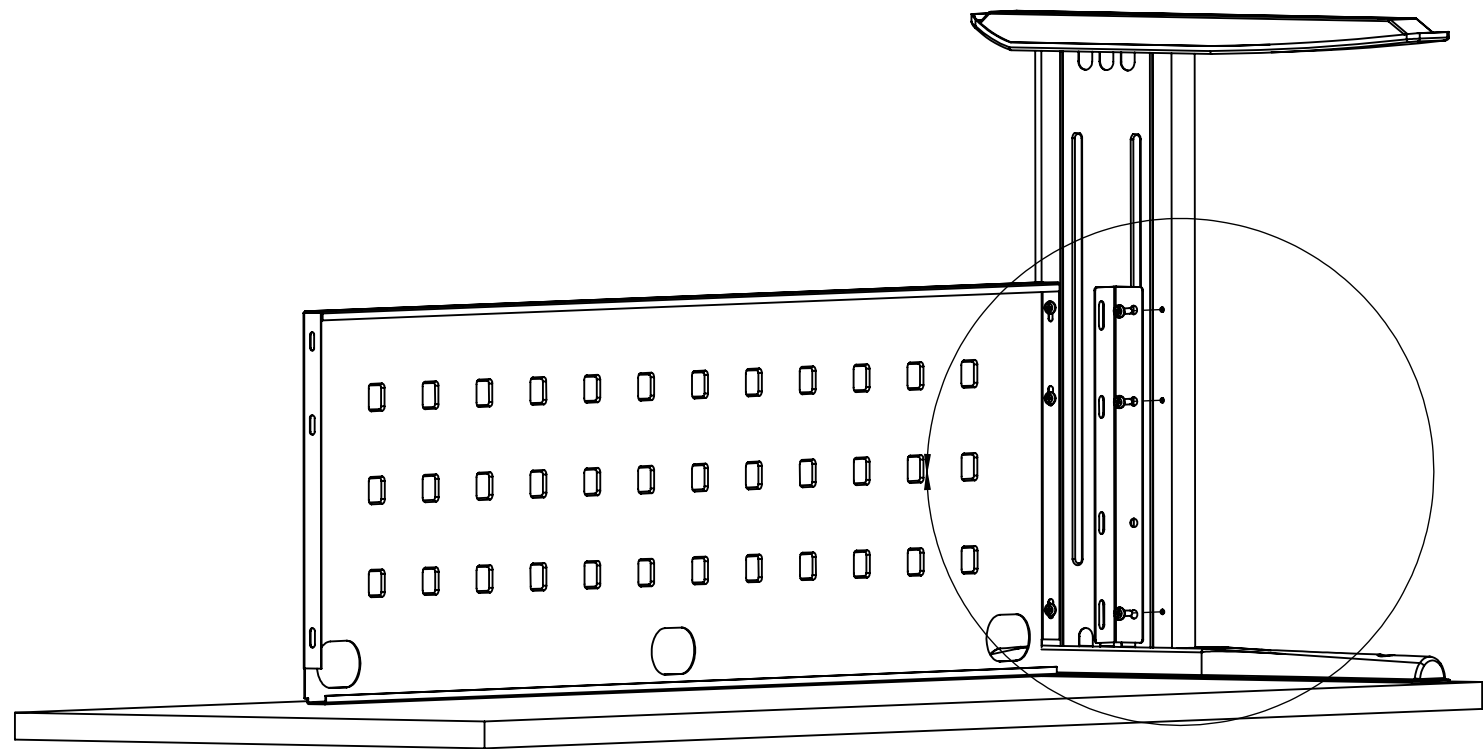


MOUNT 60" PANEL TO LEG

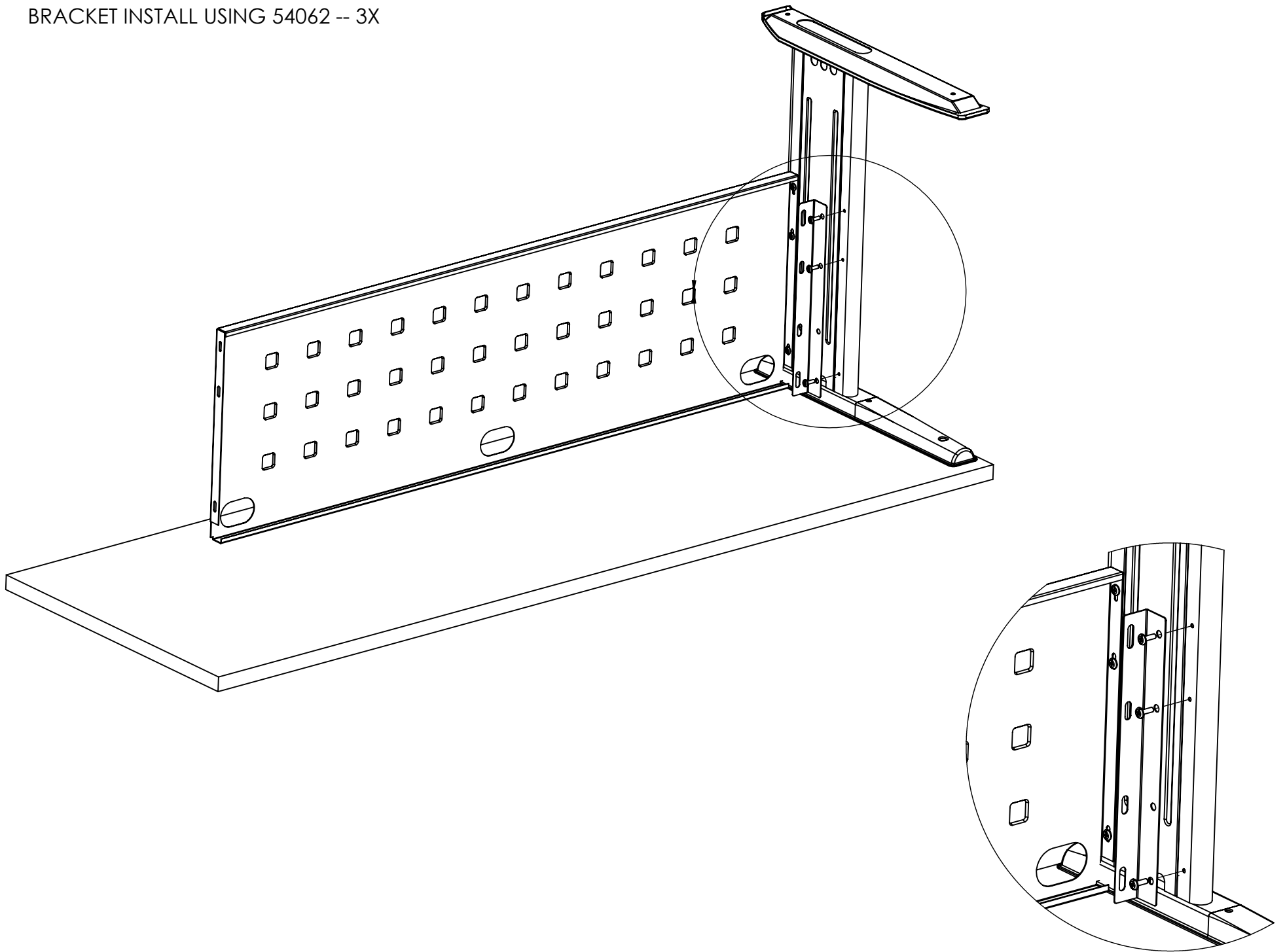
USE 54062  
2X INTO THREADED HOLES



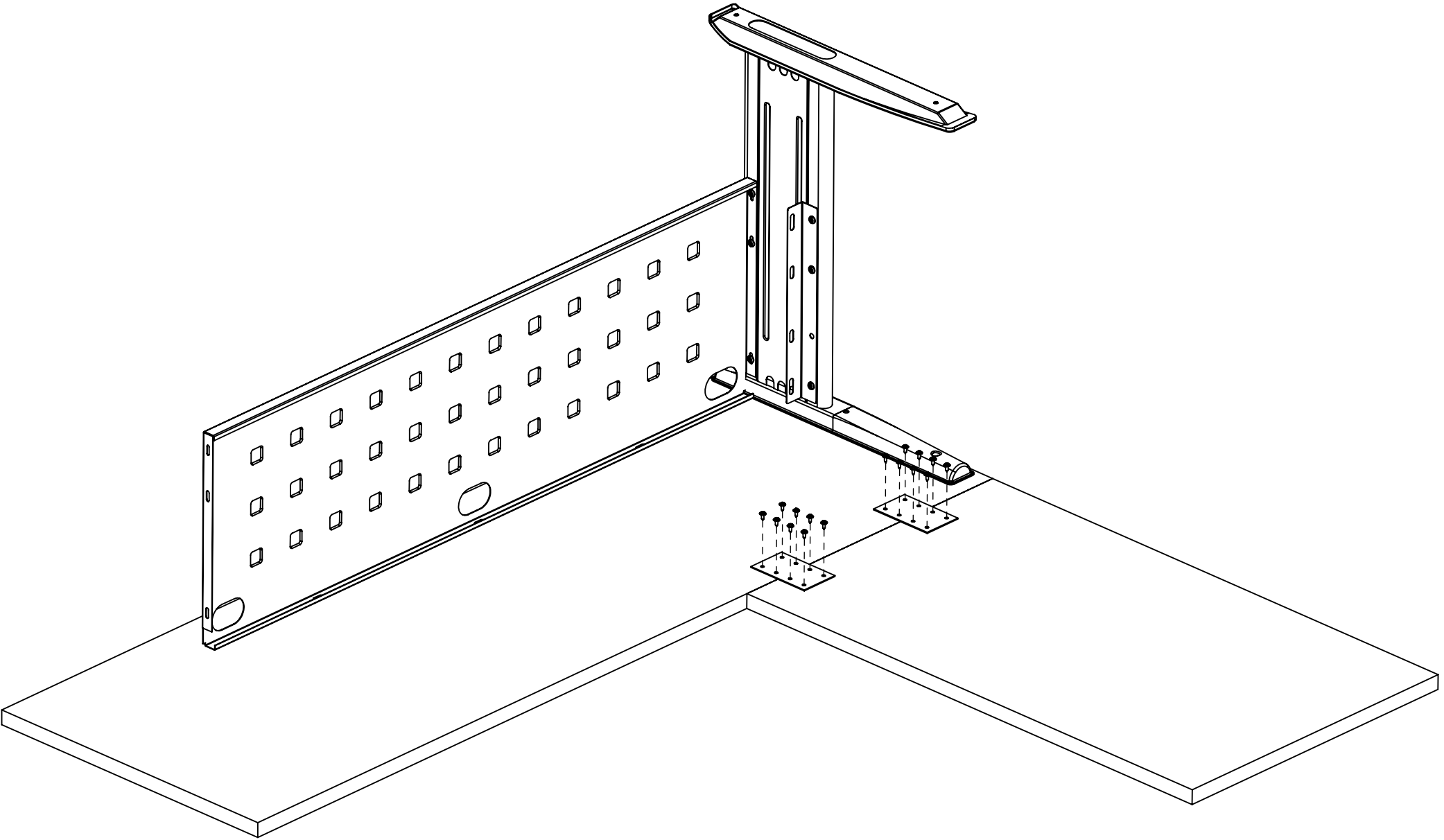
BRACKET INSTALL USING 54062 -- 3X

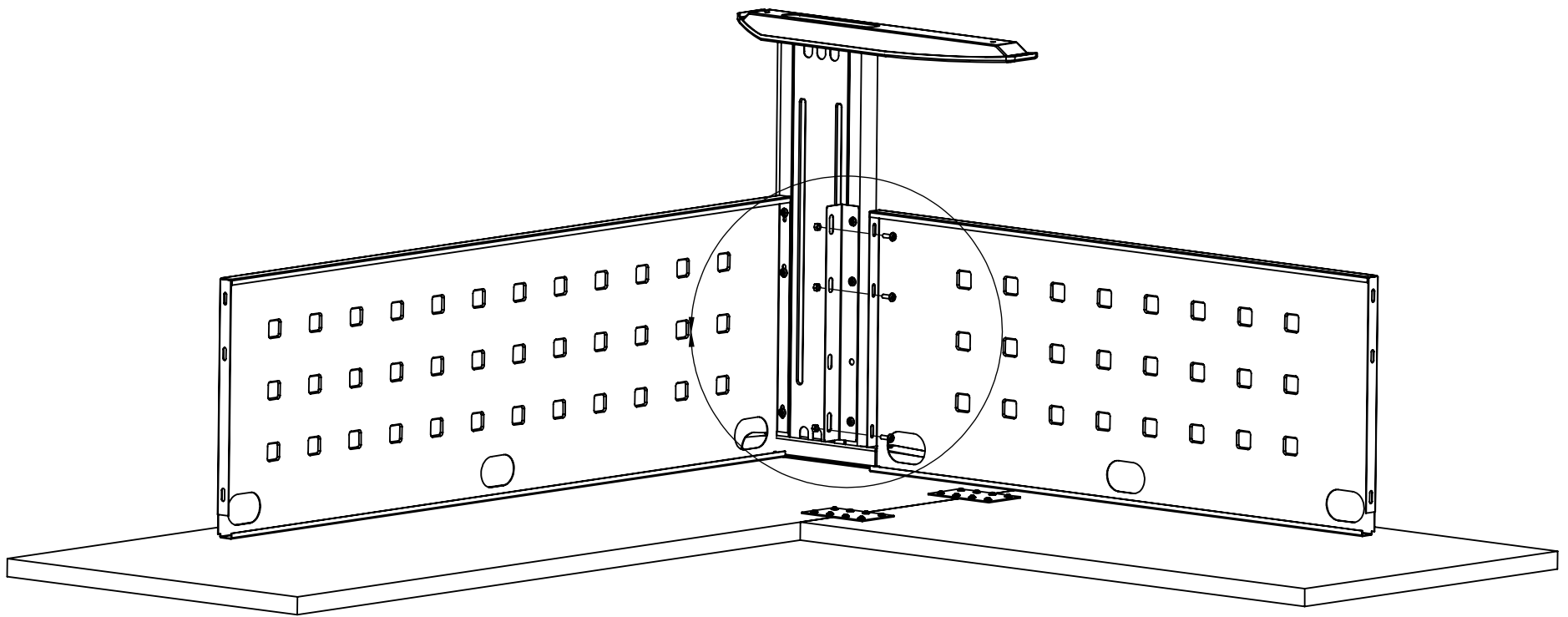


BRACKET INSTALL USING 54062 -- 3X

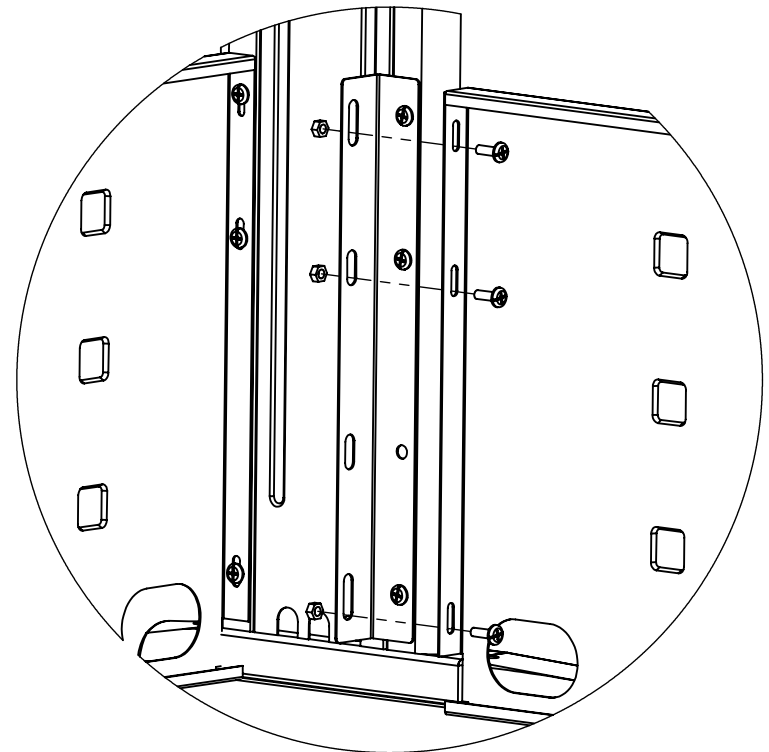


ALINE BRACKET HOLES WITH PRE-DRILLED HOLES 52855 -- 16X



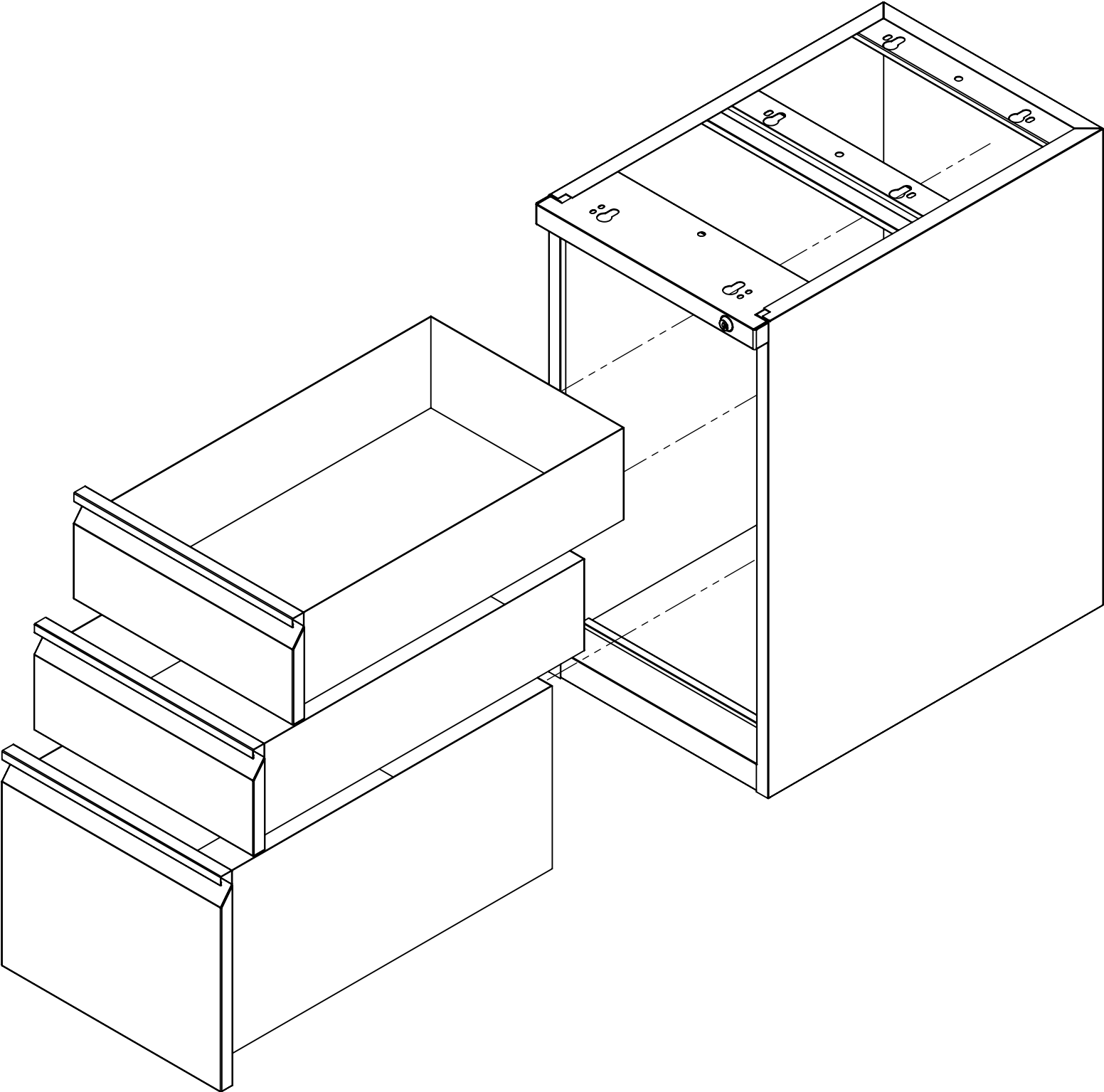


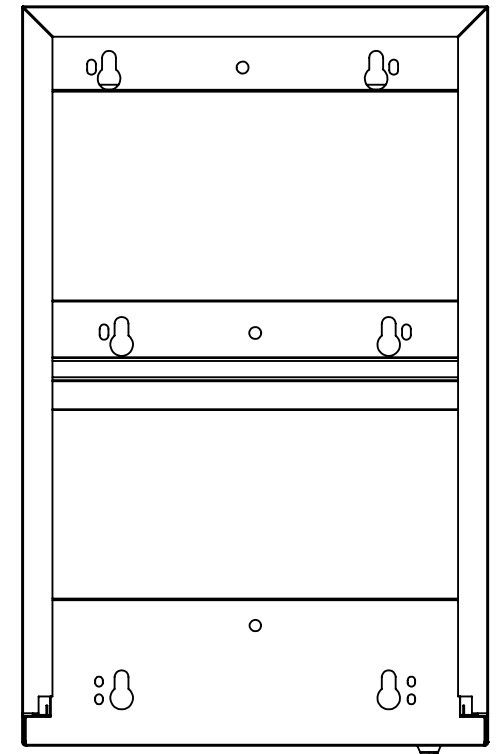
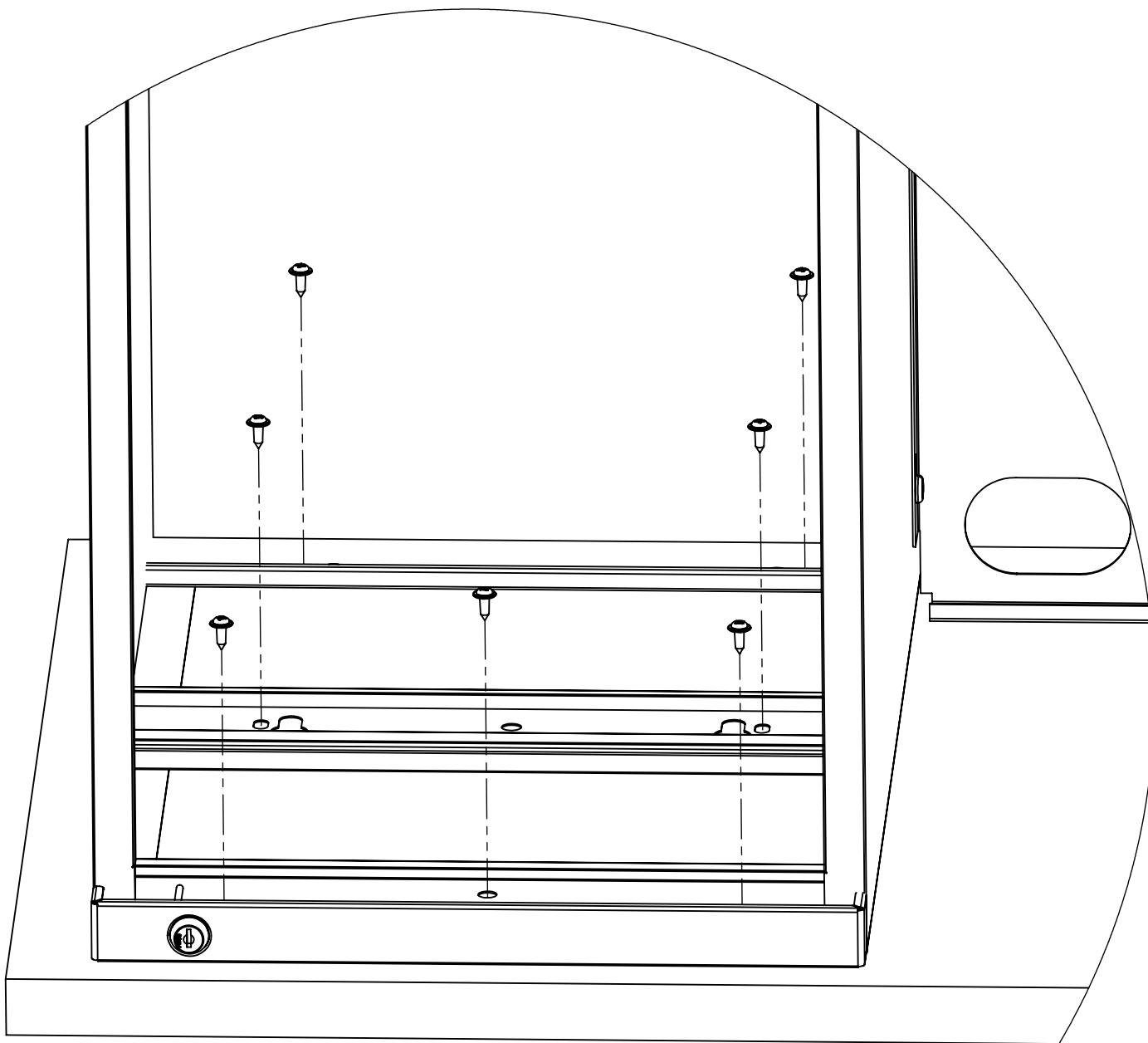
USE 3X 53111 NUT  
USE 3X 54062  
ATTACH TO BRACKET





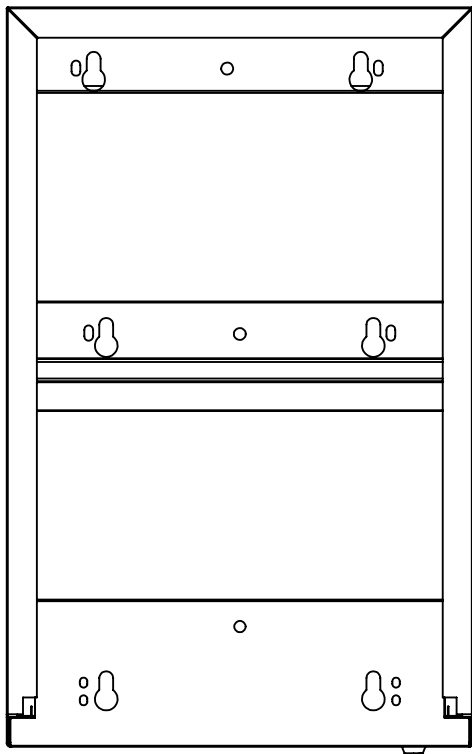
REMOVE DRAWERS TO HELP WITH INSTALL





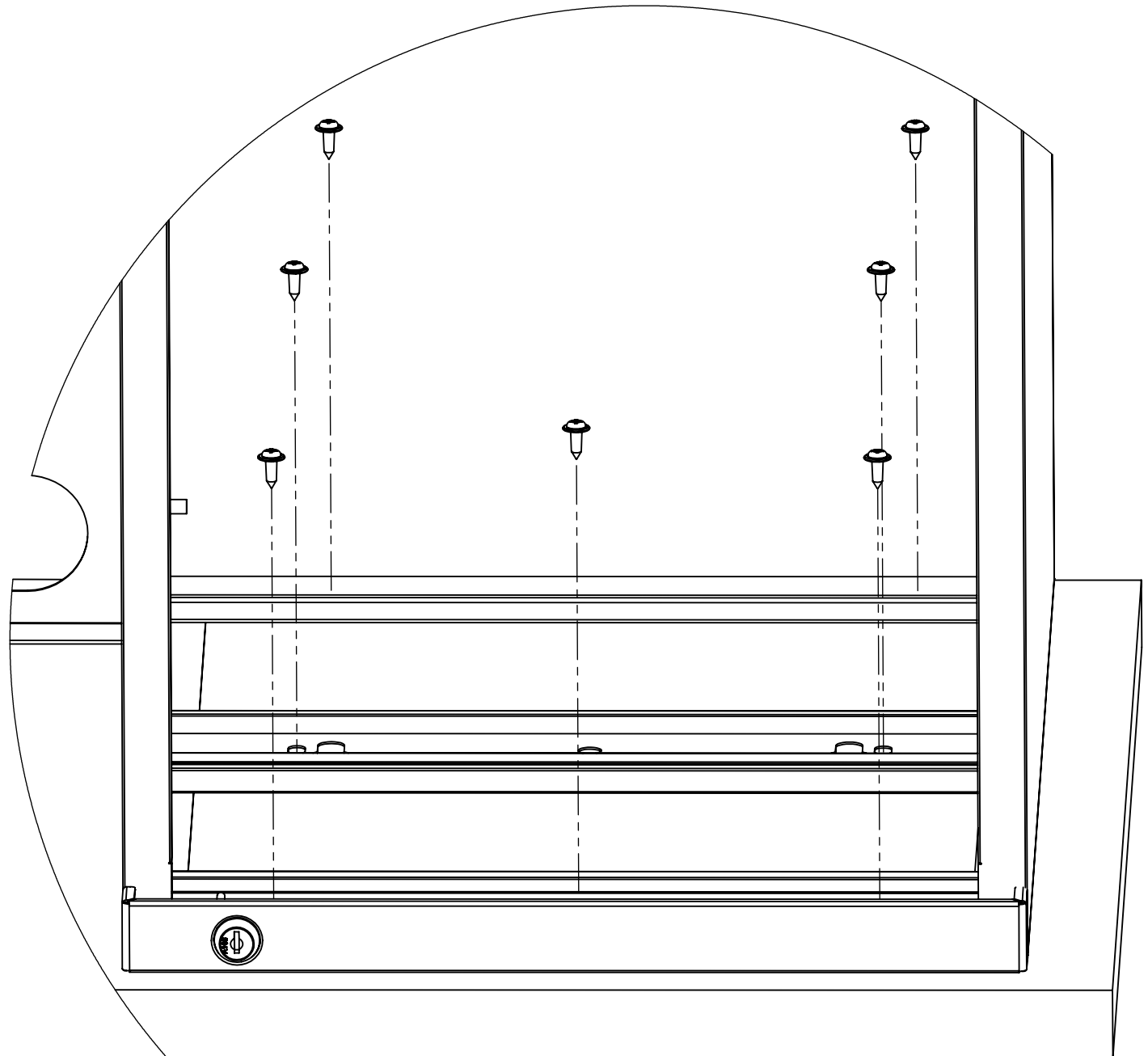
USE PRE-DRILLED HOLES  
TO MOUNT PEDESTAL

7X -- 52855



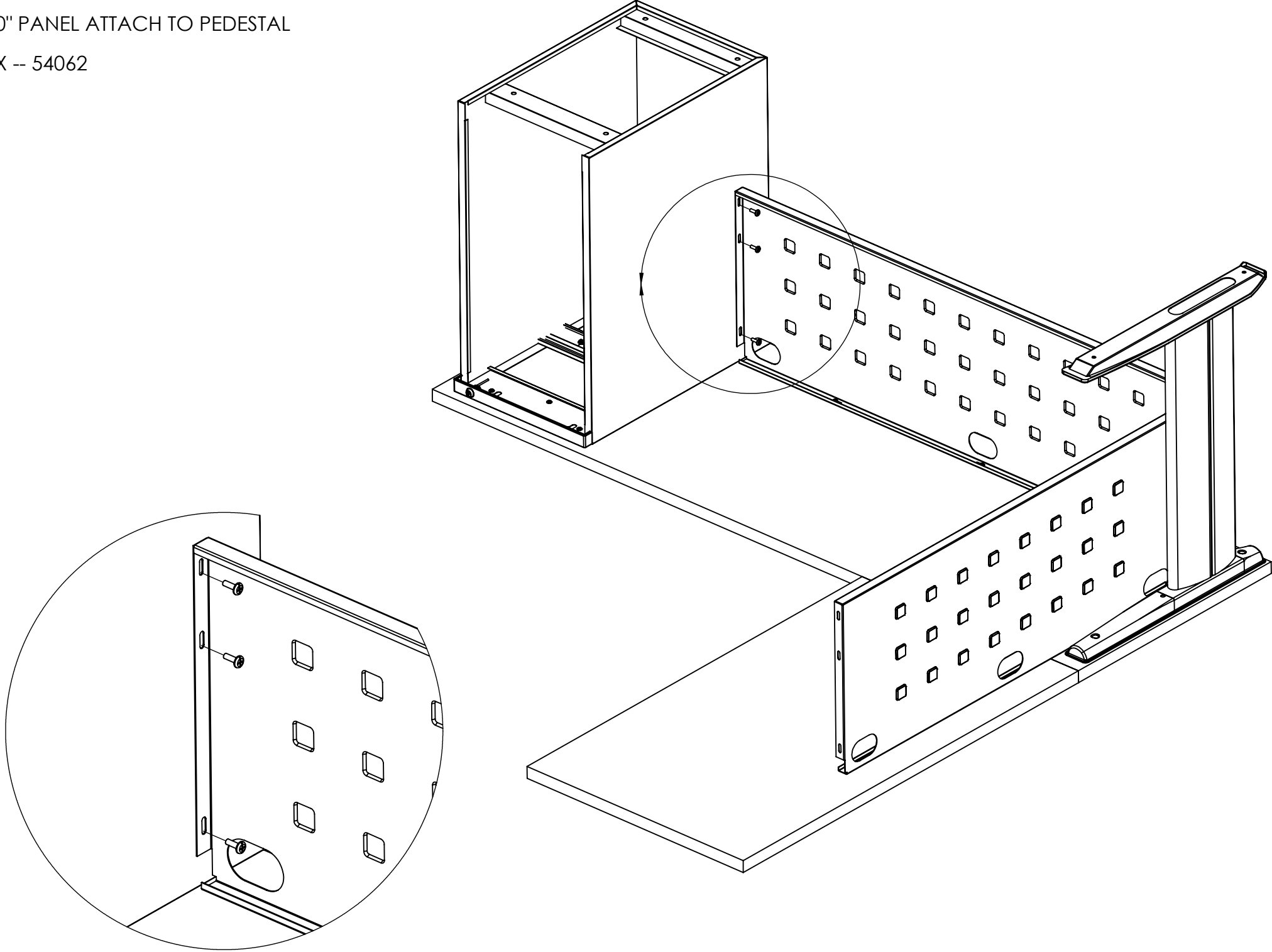
USE PRE-DRILLED HOLES  
TO MOUNT PEDESTAL

7X -- 52855



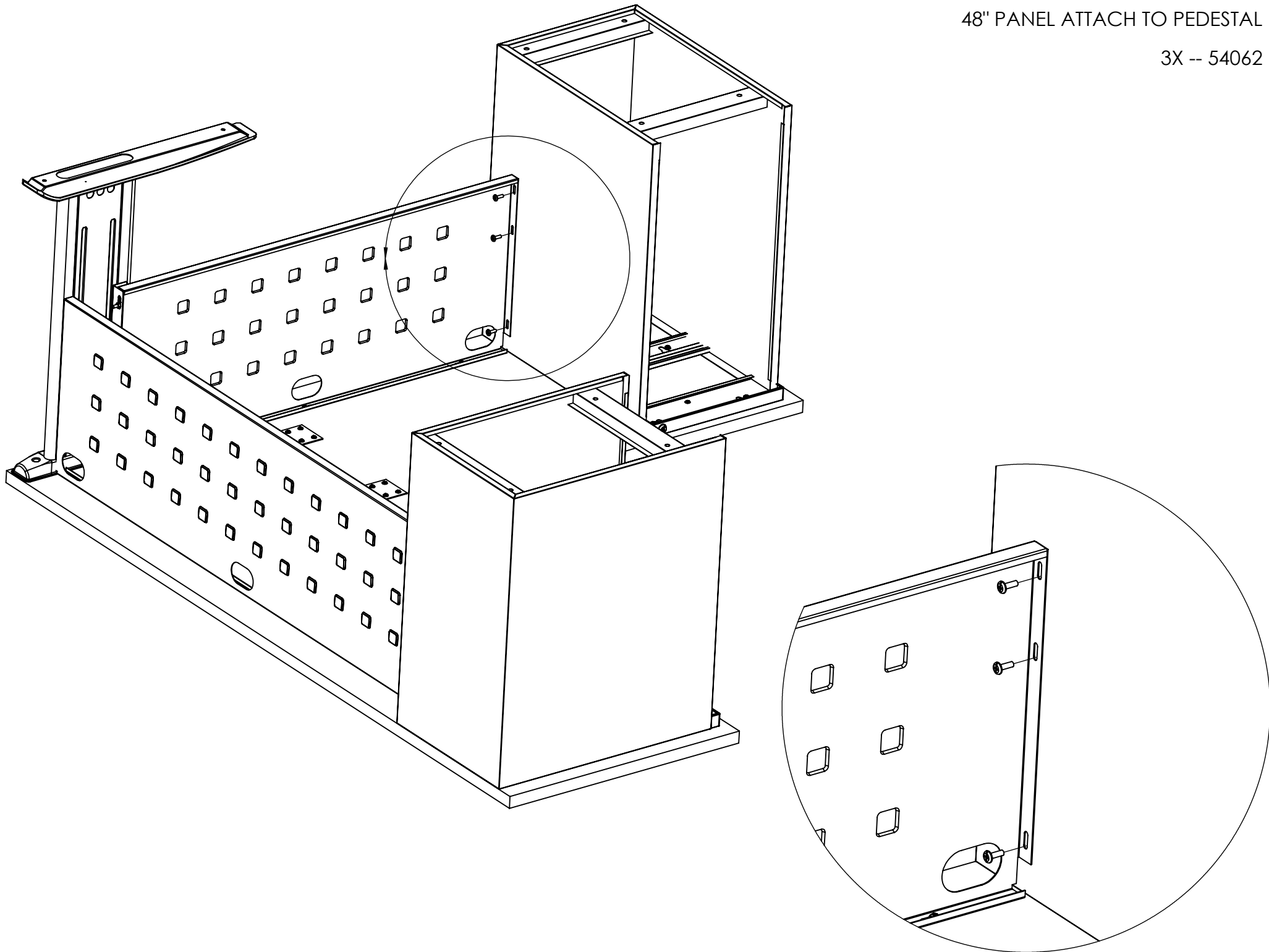
60" PANEL ATTACH TO PEDESTAL

3X -- 54062

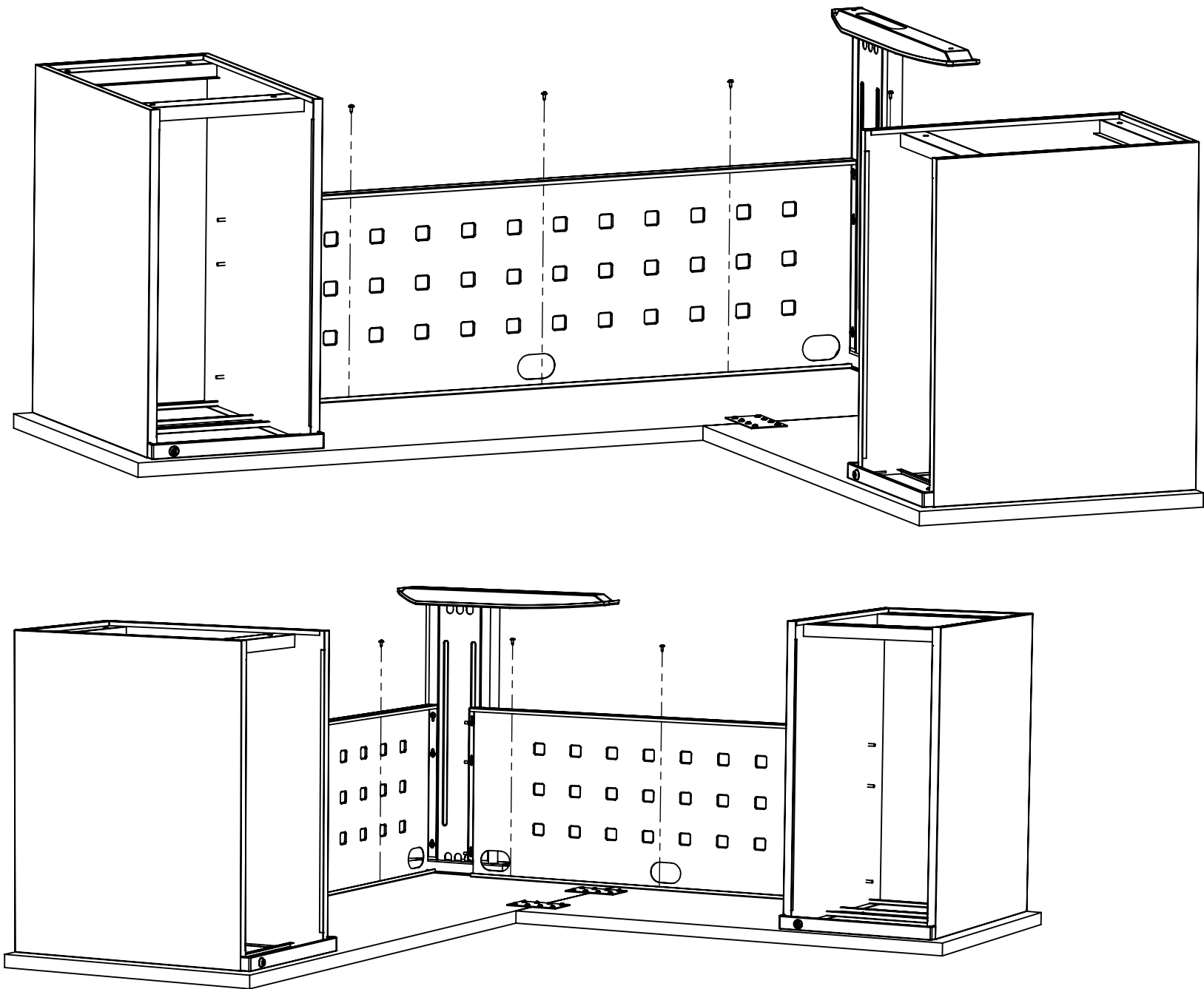


48" PANEL ATTACH TO PEDESTAL

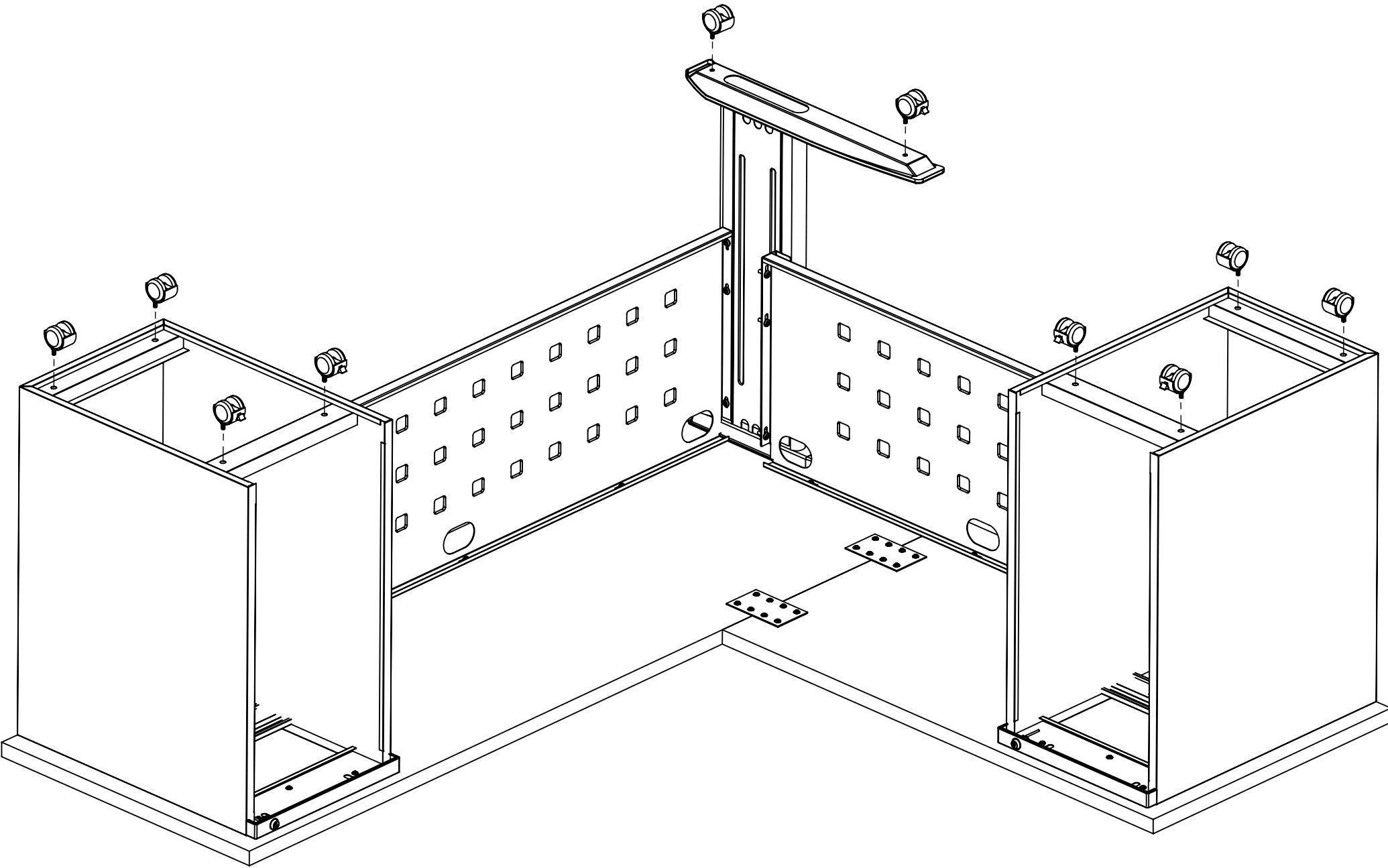
3X -- 54062



60" PANEL ATTACH TO WORKSURFACE  
48" PANEL ATTACH TO WORKSURFACE  
5X -- 52855



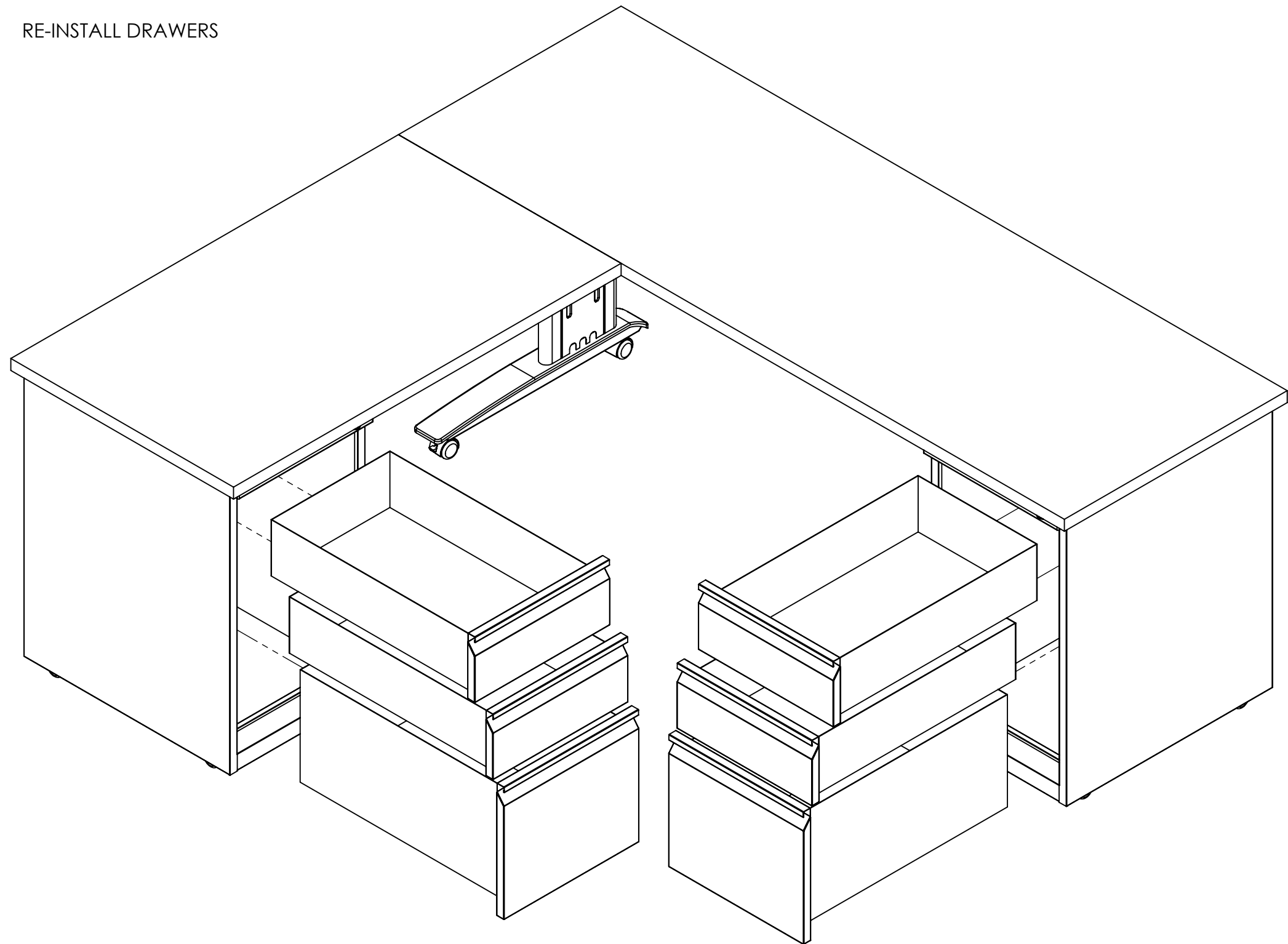
ADD CASTERS TO PEDESTALS AND FOOT



LOCKING CASTERS LOCATED ON DRAWER SIDE (FRONT SIDE)

FLIP DESK OVER - 2 PERSON MIN

RE-INSTALL DRAWERS





COMPLETE UNIT

