

- Strip wire insulation in accordance with Chart 1 below.
- If oxidation is present, use a wire brush to clean the conductor.
- Use with fine-stranded, flexible and extra-flexible conductors.



### 1: WIRE INSTALLATION

CONNECTOR SIZE	HEX SIZE	STRIP LENGTH (IN)
#6	1/8"	11/16"
#1	3/16"	7/8"
3/0	3/16"	1"

### 2: TORQUE VALUES (LBF-IN)

CONNECTOR SIZE	WIRE SIZE - BUILDING WIRE CLASS B, C, D											
	3/0	2/0	1/0	#1	#2	#3	#4	#6	#8	#10	#12	#14
3/0	250	180	180	120	120	120	110					
#1				150	150	150	110	110	75	45		
#6								45	45	45	45	45

  

CONNECTOR SIZE	WIRE SIZE - FLEXIBLE WIRE CLASS G, H, I, K, M, DLO											
		2/0	1/0	#1	#2	#3	#4	#6	#8	#10	#12	#14
3/0		180	180	120	120							
#1					150	150	110	110	75	45		
#6								45	45	45	45	45