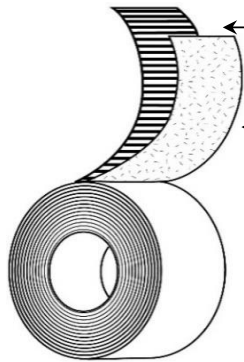


6403-84

Rubber Transfer Tape



Release Liner

Liner:

84# Polycoated Kraft

Adhesive

Adhesive:

Rubber (I918)

Applications

- General purpose bonding to foams and other low-surface energy materials

Features

Benefits

- | | |
|---|--|
| <ul style="list-style-type: none"> • Rubber Adhesive • 84# Polycoated Kraft Liner | <ul style="list-style-type: none"> • High peel strength • Excellent initial tack • Good shear strength • Provides dimensional stability and aids in processing and application • Moisture resistant |
|---|--|

Typical Test Values

| | Standard UOM | Metric UOM | Test Method |
|---|--------------|-------------|--------------------------|
| Adhesive Thickness | 3.0 mils | 0.076 mm | PSTC 133 |
| Liner Thickness | 6.6 mils | 0.168 mm | PSTC 133 |
| Adhesion to Steel | 173 oz/in | 18.93 N/cm | PSTC 101 Mod - 1 mil PET |
| Shear Strength (1" x 1" x 1Kg @ 72 °F) | 7+ Days | | PSTC 107 Mod |
| Loop Tack | 214 oz/in | 23.41 N/cm | PSTC 16 |
| Laminating Temperature | 68 to 100 °F | 20 to 38 °C | |
| Service Temperature | 30 to 150 °F | -1 to 66 °C | |

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

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