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## HIGH SOLIDS CAST BLAST

# 5-148 5 GALLON PAIL  
 #55-148 55 GALLON DRUM

Photo

A professional grade coating that restores rebuilt cast iron engine parts to their original luster. Good performance including resistance to normal, light cleaning solvents such as mineral spirits.

Not

Available

### Suggested Uses:

Rebuilt engines  
 Rebuilt cylinder blocks  
 Water pumps  
 All other cast iron parts

### Benefits:

Stops flash rusting  
 Non-abrasive  
 Excellent adhesion  
 Can be top coated

### Packaging:

UPC Code	#5-148	043281003346
Container	5 gallon pail (19 liters)	
Shipping Classification	limited quantity, UN 1263	
Hazard Class	3	
Flammability	WARNING! Flammable liquid and vapor	

### Properties:

Coverage	Up to 300 square feet
Cleanup	Paint/lacquer thinner
Flash point	40F
Solids Content	45%
VOC content	550 g/L
HAPS Content	41%
Viscosity	55-65 on a #4 Ford cup
Storage Temperature	40-100F
Application Temperature	50-90F
Abrasion Resistance	Good
Gasoline Resistance	No
Resin System	Acrylic lacquer
Heat Resistance	250F
Density	8.3 pounds per gallon
Shelf life	1 year

### Dry Time\*:

To touch	15 minutes
To recoat	Any time

\*At 72F, 50% humidity,  
 1.5 mil thickness

\*\*Curing/Recoat time is extended with  
 multiple coats and excessively thick  
 coats\*\*

**Gloss\*:** Low Lustre, 15-25

\*as measured on a 60 degree gloss  
 meter

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