








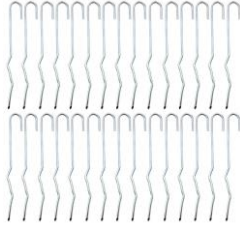

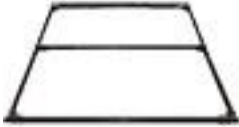


FENCE ENCLOSURE KIT WITH TOP 30' x 30'

(Poly, Steel Hex, Welded)

PARTS LIST			
 <p>1 3/8" 3 Way Flat Corner Fitting- Black</p> <p>FP1002 Qty: 4</p>	 <p>1 3/8" 3 Way Thru Fitting- Black</p> <p>FP1007 Qty: 1</p>	 <p>1 3/8" 4 Way Flat Side Fitting- Black</p> <p>FP1008 Qty: 12</p>	 <p>1 3/8" L Shape Thru Fitting- Black</p> <p>FP1004 Qty: 7</p>
 <p>1 3/8" 3 Way Flat Thru Fitting- Black</p> <p>FP1009 Qty: 12</p>	 <p>1 3/8" 5 Way Flat Corner Fitting- Black</p> <p>FP1003 Qty: 9</p>	 <p>1 3/8" Drive Cap for Ground Sleeves</p> <p>DE2810 Qty: 1</p>	 <p>8" Heavy Duty Self Locking Ties- 100 Pack</p> <p>DE2854 Qty: 5</p>
 <p>1 3/8" x 87" Black Powder Coated Galvanized Steel Pipe</p> <p>DE8353-087 Qty: 56</p>	 <p>1 3/8" x 107 3/4" Black Powder Coated Galvanized Steel Pipe</p> <p>DE8353-108 Qty: 26</p>	 <p>1 3/8" x 80" Black Powder Coated Galvanized Steel Pipe</p> <p>DE8353-108 Qty: 2</p>	 <p>1 3/8" x 32" Black Powder Coated Galvanized Steel Pipe</p> <p>DE8353-108 Qty: 1</p>

 <p>1 3/8" x 33" Black Powder Coated Galvanized Steel Pipe</p> <p>DE8353-108 Qty: 2</p>	 <p>1 3/8" Black Galvanized Ground Sleeves</p> <p>DE8195 Qty: 26</p>	 <p>12" Kinked Galvanized Ground Stakes- 30 Pack</p> <p>DE2878 Qty: 2</p>	 <p>100' Fence Roll (Poly, Steel Hex, Welded)</p> <p>Qty: 1</p>
 <p>3' Wide Gate Assembly Kit with Hardware</p> <p>GA7003 Qty:1</p>			

Step 1: Ground Sleeve Installation

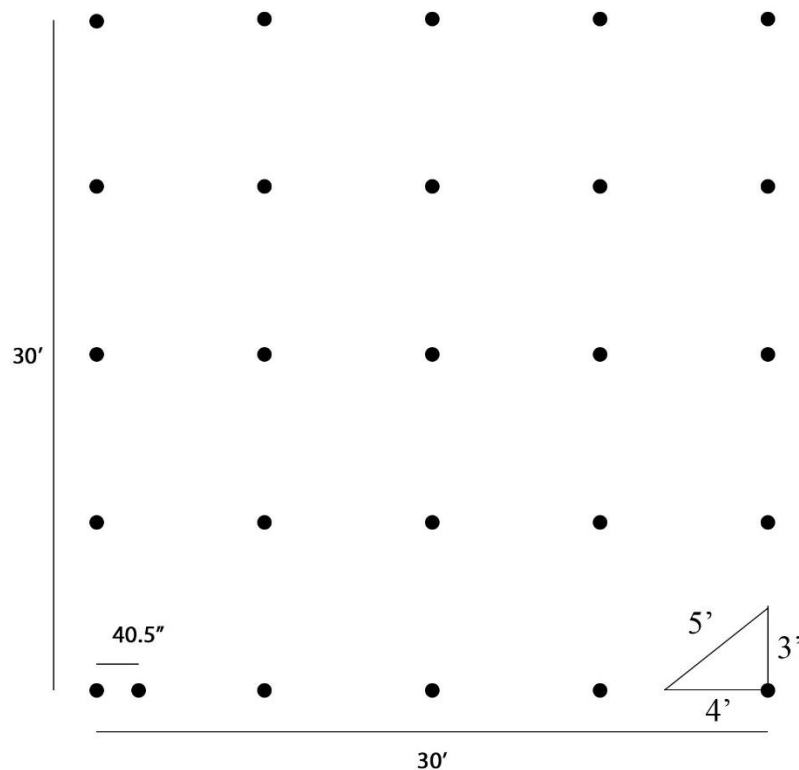
Parts Needed: (1) DE2810, (26) DE8195

You will need to make a series of measurements to ensure your sleeve placement is square. First, drive a ground sleeve into the ground at one of the corners of your enclosure. Run a string line in both directions from this corner. It is important to make sure your corner is square. We recommend using the 3-4-5 method (See below) to make sure your lines are square. Once your string lines are laid out you can drive your sleeves every 7.5' on center to establish one side of the enclosure. Repeat method for the other three sides.

Once all sides are complete, you can set the inside sleeves by running string lines from one side to the opposite side of each row to create a grid. Place a sleeve every 7.5' along the lines. See Diagram 1.

The gate post sleeve should be installed 40 1/2" from the other gate post sleeve measuring from the outside to the outside. The gate can be installed on any post by swapping the hardware from what is shown in the APPENDIX DIAGRAM.

DIAGRAM 1- SLEEVE PLACMENT USING THE 3-4-5 METHOD



It will be helpful to have extra hands available to make this step easier.

Step 2: Vertical Support Installation

Parts Needed: (26) DE8353-108

Slide the 107 3/4" pipes into the ground sleeves

Step 3: Enclosure Top Frame Attachment

(4) FP1002, (1) FP1007, (12) FP1008, (7) FP1004, (12) FP1009, (9) FP1003, (56) DE8353-087

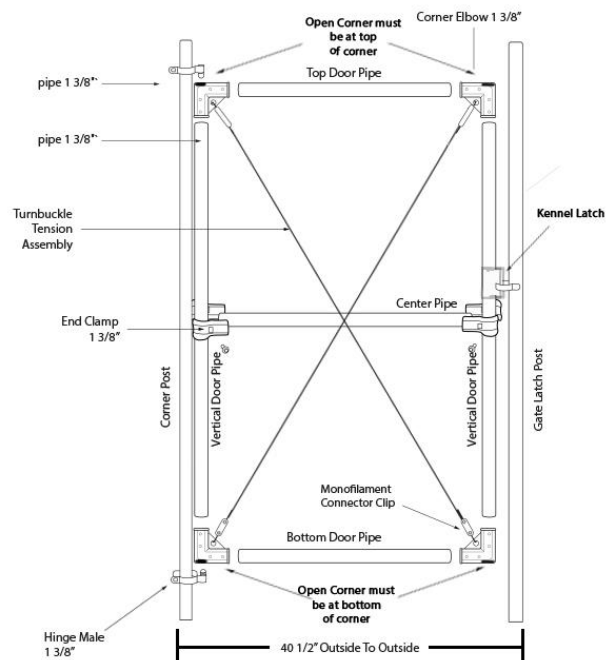
Assemble the top frame of the enclosure on top of the vertical support posts. It may be possible to add the frame in sections rather than individual fittings and pipes. Use the attached APPENDIX DIAGRAM for guidance on assembly.

Step 5: Assemble and Install Gate

Parts Needed: (1) GA7003

Gate Parts

- (2) 1 3/8" Dia. Vertical Gate Pipe
- (2) 1 3/8" Dia. Horizontal Gate Pipe
- (1) 1 3/8" Dia. Center Gate Pipe
- (2) 1 3/8" End Clamps
- (2) Access Gate Turnbuckle Tension Assembly
- (4) 1 3/8" Kennel Corner Elbows
- (2) 1/8" Monofilament Clips
- (2) 5/16" x2" Carriage Bolt
- (1) Kennel Latch
- (2) 1 3/8" Kennel Hinge
- (16) Self Tapping Screws



Assemble the gate using the included gate posts. The top and bottom horizontal gate frame posts will be 1 3/8" x 33". The 2 vertical gate posts are 1 3/8" x 80". Insert these posts into the 4 corner elbows making sure the 80" post is in the side with the open end of the elbow. You should be able to see all the way down the inside of the 80" pipe and out the other end after the elbows are installed.

Measure to find the center of your vertical sides and attach the center support post using the end clamps and 5/16" x 2" carriage bolts.

Hook one of the turnbuckles located on the ends of the tension wire in the center hole of the corner bracket on the top left of your gate. Fully extend the threads on the monofilament connector clip and feed one tension wire through the opening on the clip. Loop the wire through the corner bracket on the bottom right. Feed the wire back through the connector clip. Take slack out of the wire and tighten the connector clip securely. Repeat on other side. Measure diagonally from corner to corner to make sure both directions are the same length. You can square up the gate, if necessary, by adjusting the turnbuckles.

Install the male hinges loosely on the corner post closest to your gate support post. Attach the male hinge at the base of the support post at the desired height and tighten the hinge. Drop gate panel onto the male hinge and hold in place while attaching the top male hinge by sliding the male end into the opening of the corner. Tighten down the bolts to lock the hinges in place.

Install kennel latch at the desired height on the gate panel. The latch should be installed so that it is lifted to open the gate.

Step 6: Attach Fence

Parts Needed: Fencing, (10) DE2854, (2) DE2878

Unroll the fence along the perimeter of the fence using zip ties to attach the fencing to the posts and gate frame. Use approx. 7 ties per post. Run fencing along the top of the enclosure starting at one of the 15' wide sides and heading towards the back of the enclosure. Unroll along the top of the enclosure and secure using zip ties. The top will need two rows of fencing to complete.

The entire perimeter of the enclosure base is staked down with kinked stakes every 2 feet.

APPENDIX DIAGRAM

