

Safety Data Sheet

Date of issue: 01/19/2026

Revised On 01/19/2026

1 Identification of the substance and manufacturer

Trade name:	TOOLMAKER'S LAYOUT INK REMOVER
Other means of identification	
Product code:	0006201559
Article category	
Recommended use:	Paint and coatings application.
Uses advised against:	Any that differs from the recommended use.
Manufacturer/Supplier:	Seymour of Sycamore 917 Crosby Avenue Sycamore, IL 60178 USA phone: 815-895-9101 www.seymourpaint.com
Emergency telephone number:	Seymour of Sycamore 3041 Dougall Avenue, Suite 503 Windsor, ONT N9E 1S3 CANADA phone: 800-435-4482 www.seymourpaint.com
	1-800-255-3924

2 Hazard(s) identification**Classification of the substance or mixture**

Aerosols 1	H222-H229	Extremely flammable aerosol. Pressurized container: may burst if heated.
Skin irritation 2	H315	Causes skin irritation.
Eye irritation 2A	H319	Causes serious eye irritation.
Reproductive toxicity 2	H361	Suspected of damaging fertility or the unborn child.
Specific target organ toxicity (single exposure) 3	H336	May cause drowsiness or dizziness.
Specific target organ toxicity (repeated exposure) 2	H373	May cause damage to organs through prolonged or repeated exposure.

Additional information:
GHS Hazard pictograms

GHS02 GHS07 GHS08

Signal word**Hazard statements**

Danger

Extremely flammable aerosol. Pressurized container: may burst if heated.
Causes skin irritation.
Causes serious eye irritation.
Suspected of damaging fertility or the unborn child.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Do not spray on an open flame or other ignition source.
Do not pierce or burn, even after use.
Do not breathe dust/fume/gas/mist/vapors/spray.
Avoid breathing fume/mist/vapors/spray.
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
Wear protective gloves.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin: Wash with plenty of water.
If inhaled: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/attention.
Call a poison center/doctor if you feel unwell.
Specific treatment (see on this label).
Get medical advice/attention if you feel unwell.
Take off contaminated clothing and wash it before reuse.
If skin irritation occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
Store in a well-ventilated place.
Store locked up.
Protect from sunlight. Do not expose to temperatures exceeding 122 °F (50 °C).
Dispose of contents/container in accordance with local/regional/national/international regulations.

3 Composition/information on ingredients**Chemical characterization: Mixtures****Chemical Description:** This product is a mixture of the substances listed below with nonhazardous additions.

Dangerous components:	
67-64-1	Acetone
108-88-3	Toluene
1330-20-7	xylene (mix)
74-98-6	propane
2807-30-9	Glycol Ether EP
106-97-8	n-butane

(Contd. on page 2)

Safety Data Sheet

Date of issue: 01/19/2026

Revised On 01/19/2026

Trade name: TOOLMAKER'S LAYOUT INK REMOVER

100-41-4 ethyl benzene

(Contd. of page 1)
1-5%**4 First-aid measures**

General information:	Symptoms of poisoning may occur even after several hours. Medical observation for at least 48 hours after the accident is recommended.
After inhalation:	Supply fresh air. If necessary, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
After skin contact:	Supply fresh air; consult doctor in case of complaints.
After eye contact:	Immediately wash with water and soap and rinse thoroughly.
After swallowing:	Remove contaminated clothing. Wash exposed area with soap and water.
Most important symptoms and effects:	Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
Indication of any immediate medical attention needed:	Rinse out mouth and then drink plenty of water.
	Rinse mouth with water. Do not induce vomiting.
	Dizziness
	No further relevant information available.

5 Fire-fighting measures

Extinguishing agents:	CO2, extinguishing powder or water spray. Fight larger fires with water spray.
Special hazards:	Can form explosive gas-air mixtures.
Protective equipment for firefighters:	A respiratory protective device may be necessary.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures:	Wear protective equipment. Keep unprotected persons away.
Methods and material for containment and cleaning up:	Use respiratory protective device against the effects of fumes/dust/aerosol.

7 Handling and storage

Precautions for safe handling	Use only in well ventilated areas.
Storage requirements:	Keep away from sources of heat and direct sunlight. Do not warehouse in subfreezing conditions. Store locked up.

8 Exposure controls/personal protection**Components with limit values that require monitoring at the workplace:****67-64-1 Acetone**

PEL (USA)	Long-term value: 2400 mg/m ³ , 1000 ppm
REL (USA)	Long-term value: 590 mg/m ³ , 250 ppm
TLV (USA)	Short-term value: 1187 mg/m ³ , 500 ppm
	Long-term value: 594 mg/m ³ , 250 ppm

108-88-3 Toluene

PEL (USA)	Long-term value: 200 ppm
REL (USA)	Ceiling limit value: 300; 500* ppm
	*10-min peak per 8-hr shift
REL (USA)	Short-term value: 560 mg/m ³ , 150 ppm

TLV (USA)	Long-term value: 375 mg/m ³ , 100 ppm
	Long-term value: 20 ppm

1330-20-7 xylene (mix)

PEL (USA)	Long-term value: 435 mg/m ³ , 100 ppm
REL (USA)	Short-term value: 655 mg/m ³ , 150 ppm
TLV (USA)	Long-term value: 435 mg/m ³ , 100 ppm
	Long-term value: 20 ppm

74-98-6 propane

PEL (USA)	Long-term value: 1800 mg/m ³ , 1000 ppm
REL (USA)	Long-term value: 1800 mg/m ³ , 1000 ppm
TLV (USA)	see Appendix F Minimal oxygen content (D, EX)

(Contd. on page 3)

Safety Data Sheet

Date of issue: 01/19/2026

Revised On 01/19/2026

Trade name: TOOLMAKER'S LAYOUT INK REMOVER

(Contd. of page 2)

106-97-8 n-butane

REL (USA)	Long-term value: 1900 mg/m ³ , 800 ppm
TLV (USA)	Short-term value: 2370 mg/m ³ , 1000 ppm (EX)

100-41-4 ethyl benzene

EL (USA)	Long-term value: 20 ppm IARC 2B
PEL (USA)	Long-term value: 435 mg/m ³ , 100 ppm
REL (USA)	Short-term value: 545 mg/m ³ , 125 ppm Long-term value: 435 mg/m ³ , 100 ppm
TLV (USA)	Long-term value: 20 ppm OTO, BEI, A3

Ingredients with biological limit values:**67-64-1 Acetone**

BEI (USA)	25 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific)
-----------	--

108-88-3 Toluene

BEI (USA)	0.02 mg/L Medium: blood Time: prior to last shift of workweek Parameter: Toluene
	0.03 mg/L Medium: urine Time: end of shift Parameter: Toluene
	0.3 mg/g creatinine Medium: urine Time: end of shift Parameter: o-Cresol with hydrolysis (background)

1330-20-7 xylene (mix)

BEI (USA)	1.5 g/g creatinine Medium: urine Time: end of shift Parameter: Methylhippuric acids
-----------	--

100-41-4 ethyl benzene

BEI (USA)	0.15 g/g creatinine Medium: urine Time: end of shift at end of workweek Parameter: Sum of mandelic acid and phenylglyoxylic acid (nonspecific)
-----------	---

Hygienic protection:

Keep away from foodstuffs and animal feed. Wash hands after use.
Immediately remove all soiled and contaminated clothing.
Wash hands after use.
Store protective clothing separately.
Avoid contact with the eyes and skin.
Do not eat or drink while working.

Breathing equipment:

A respirator is generally not necessary when using this product outdoors or in large open areas. In cases where short and/or long term overexposure exists, a NIOSH approved respirator should be worn. If you suspect overexposure conditions exist, please consult an authority on chemical hygiene.

Hand protection:

Nitrile gloves.

Eye protection:

The glove material must be impermeable and resistant to the substance.

Tightly sealed goggles

9 Physical and chemical properties**Physical state**

Aerosol

Odor:

Aromatic

Odor threshold:

Not determined.

Melting point/Melting range

Undetermined.

Boiling point:

-44 °C (-47.2 °F)

Flammability:

Extremely flammable.

Lower Explosion Limit:

1.8 Vol %

Upper Explosion Limit:

11.5 Vol %

Flash point:

-19 °C (-2.2 °F)

Flammability (solid, gas):

Extremely flammable.

Decomposition temperature:

Not determined.

pH-value:

Not determined.

Viscosity:

Not determined.

Solubility:

Not determined.

(Contd. on page 4)

Safety Data Sheet

Date of issue: 01/19/2026

Revised On 01/19/2026

Trade name: TOOLMAKER'S LAYOUT INK REMOVER

(Contd. of page 3)

Vapor pressure at 20 °C (68 °F):	233 hPa (174.8 mm Hg)
Relative Density:	Between 0.77 and 0.85 (Water equals 1.00)
Vapor density	Not determined.
Particle characteristics	Not applicable.
Appearance:	Aerosol.
Ignition temperature:	Product is not self-igniting.
Danger of explosion:	In use, may form flammable/explosive vapour-air mixture.
Evaporation rate	Not applicable.
Partition coefficient: n-octanol/water:	Not determined.

10 Stability and reactivity

Reactivity:	Stable at normal temperatures.
Conditions to avoid:	Do not allow can to exceed 120 degrees Fahrenheit. Do not warehouse in subfreezing temperatures.
Chemical stability:	Not fully evaluated.
Possibility of hazardous reactions:	No dangerous reactions known.
Incompatible materials:	No further relevant information available.
Hazardous decomposition:	No dangerous decomposition products known.

11 Toxicological information**LD/LC50 values that are relevant for classification:****1330-20-7 xylene (mix)**

Oral	LD50	8,700 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rabbit)
Inhalative	LC50/4 h	6,350 mg/l (rat)

100-41-4 ethyl benzene

Oral	LD50	3,500 mg/kg (rat)
Dermal	LD50	17,800 mg/kg (rabbit)

Information on toxicological effects: No data available.**Skin effects:** Irritant to skin and mucous membranes.**Eye effects:** Irritating effect.**Sensitization:** No sensitizing effects known.**12 Ecological information****Aquatic toxicity:**

Hazardous for water, do not empty into drains.

Persistence and degradability:

The product is degradable after prolonged exposure to natural weathering processes.

Other information:

This product does not contain any chlorofluorocarbons (CFC's), hydrochlorofluorocarbons (HCFC's), perfluorocarbons (PFC's), heavy metals (chromium, lead, cadmium), per and polyfluoroalkyl substances (PFA's), or chlorinated solvents.

Bioaccumulative potential:

No further relevant information available.

Mobility in soil:

No further relevant information available.

Other adverse effects:

No further relevant information available.

13 Disposal considerations

Dispose of in accordance with local, state, and federal regulations. Do not puncture, incinerate, or compact. Partially empty cans must be disposed of responsibly. Do not heat or cut empty containers with electric or gas torches.

Recommendation: Completely empty cans should be recycled.**Recommended cleansing agent:** Water, if necessary with cleansing agents.**14 Transport information**

UN-Number	UN1950
DOT	UN1950
DOT	UN1950
ADR	Aerosols, flammable
Transport hazard class(es):	1950 Aerosols
Class	2.1 Gases
Marine pollutant:	No
Special marking (IATA):	--
Packaging Group:	
Special precautions for user:	Warning: Gases
EMS Number:	F-D,S-U
UN "Model Regulation":	UN1950, Aerosols, 2.1

(Contd. on page 5)

Safety Data Sheet

Date of issue: 01/19/2026

Revised On 01/19/2026

Trade name: TOOLMAKER'S LAYOUT INK REMOVER

(Contd. of page 4)

15 Regulatory information**SARA Section 355 (extremely hazardous substances):**

None of the ingredients in this product are listed.

SARA Section 313 (Specific toxic chemical listings):

108-88-3 Toluene

1330-20-7 xylene (mix)

100-41-4 ethyl benzene

Toxic Substances Control Act**(TSCA):**

All ingredients are found on the inventory list of substances.

Canadian Domestic Substances List**(DSL):**

All ingredients are listed or exempted.

Consumer Product Safety**Commission (CPSC):**

This product complies with 16 CFR 1303 and does not contain more than 90 ppm of lead.

California Proposition 65 chemicals known to cause cancer:

100-41-4 ethyl benzene

Prop 65 chemicals known to cause birth defects or reproductive harm:

108-88-3 Toluene

EPA:

67-64-1 Acetone

I

1330-20-7 xylene (mix)

I

100-41-4 ethyl benzene

D

16 Other information**Contact:**

Regulatory Affairs