

SPRUCE PRIMERS



A fast drying spray primer that provides maximum rust protection and adhesion for a finishing top coat. Can be used with lacquer, enamel, and acrylic paints. Provides excellent resistance to heat and corrosion while being sandable. VOC compliant. For best results, sand lightly with fine sandpaper or steel wool prior to applying finish coat.

Suggested Uses:

Wood and metal
 Machinery
 Engine blocks
 Lawn furniture
 Vehicle parts

Packaging:

Cans per case	12
Shipping weight per case	14 lbs.
Container	16 fluid ounce can
Label weight	12 ounces (340 grams)
Shipping Classification	limited quantity, UN 1950
Hazard Class	2.1

Properties:

Coverage	Up to 15 square feet
Cleanup	Paint or lacquer thinner
Flammability	Extremely Flammable
Flash point	-4F
Specific Gravity	0.80
Solids Content	23%
MIR value	0.68, cannot exceed 0.70
HAPs content	11%
Storage Temperature	40-100F
Application Temperature	50-90F
Heat Resistance	250F
Resin System	Phenolic
Shelf life	Guaranteed for 2 years
Food contact rating	No

Dry Time*:

To touch	5 minutes
To topcoat	20 minutes

*At 72F, 50% humidity,
 1.5 mil thickness

**Curing/Recoat time is extended with
 multiple coats and excessively thick coats**

Gloss*: Flat, <15

*as measured on a 60 degree gloss meter

Available Colors:

<u>Part #</u>	<u>Description</u>	<u>UPC Code</u>
98-15	Light Gray	043281002462
98-16	Black	043281002479
98-26	Red Iron Oxide	043281002547

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