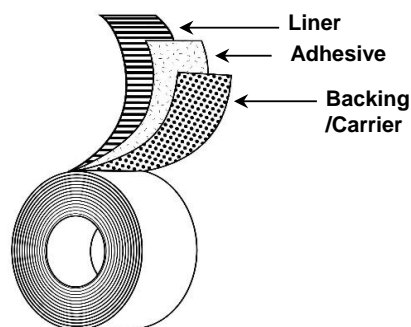


PRELIMINARY



6171-1SC-74

Single-Coated Foam Tape



Liner: 74# Polycoated Kraft

Liner Side Adhesive: Rubber (I920)

Backing/Carrier: 6lb Density White Closed-Cell Cross-Linked PE Foam

Applications

- Mounting signs, wire clips, moldings, reflectors, molded and extruded plastics, hardware, etc.
- Gaskets and seals
- Cushioning and gap sealing applications

Features

- Rubber Adhesive
- PE Foam Carrier
- 74# Polycoated Kraft Liner

Benefits

- Moderate tack
- Excellent shear strength
- Bonds well to certain LSE substrates
- Facilitates gap filling for bonding to irregular surfaces
- Closed cell foam resists water/oil absorption
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	39.0 mils	0.991 mm	PSTC 133
Carrier Thickness	32.0 mils	0.813 mm	PSTC 133
Liner Side Adhesive Thickness	1.5 mils	0.038 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Liner Side)	>96* oz/in	>10.50 N/cm	PSTC 101 Mod - 1 mil PET
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	30 to 150 °F	-1 to 66 °C	

*Adhesive peel strength supercedes cohesive strength of the foam carrier.

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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