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## Technical Data Sheet

# Permatex® BODY SHOP® Heavy Duty Headliner & Carpet Adhesive

AAM Revised 11/02

### PRODUCT DESCRIPTION

S.I.N.: 834-300

Permatex® BODY SHOP® Heavy Duty Headliner & Carpet Adhesive is a high-strength and high temperature spray adhesive designed for repairing interior parts that have become detached or loosened. It is especially effective in repairing automotive headliners where standard spray adhesives fail. This is due to the high strength and temperature resistance of the product.

### PRODUCT BENEFITS

- Maintains high strength at temperatures up to 170°F(77°C)
- Resistant to extreme weather conditions
- Water resistant
- Dries clear
- VOC compliant

### TYPICAL APPLICATIONS

- Headliners
- Carpets
- Trunk linings
- Door panels
- For use on foam, fabrics, plastics and rubber

### DIRECTIONS FOR USE

1. Make sure all surfaces are clean, dry and free from any contaminants.
2. Shake can before use.
3. Turn nozzle to select spray pattern width; low medium or high.
4. Hold can 6 to 8 inches from work surface and apply 2 to 3 uniform overlapping coats. Allow a minimum of 5 minutes drying time between coats. Apply additional coats in opposite direction from the first. For stronger bonds, apply adhesive to both surfaces.



5. Allow adhesive to dry for at least 5 minutes, or until tacky, before setting.
6. Press surfaces together with uniform pressure,

eliminating air pockets. Bonds should be made within 30 minutes of application.

7. To prepare can for next use, invert and dispense until spray is free of adhesive.

### For Cleanup

1. Clean hands with a dry cloth or Permatex® Fast Orange® hand cleaner.

### PROPERTIES OF UNCURED MATERIAL

	Typical Value
Chemical Type	SIS Copolymer
Appearance	Aerosol spray
Odor	Solvent
Flash Point	Aerosol, contents under pressure, consult MSDS

### TYPICAL ENVIRONMENTAL RESISTANCE

Temperature Resistance (max)	Typical Values
Continuous, °C (°F)	71 (160)

### Chemical / Solvent Resistance

The product retains effective properties in contact with automotive fluids, such as motor oil, transmission fluids, alcohol and antifreeze solutions. Note: Not recommended for parts in contact with gasoline.

### GENERAL INFORMATION

**This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.**

**For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).**

### ORDERING INFORMATION

Part Number	Container Size
27828	20 oz. aerosol can

### STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46° to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

**NOTE**

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