


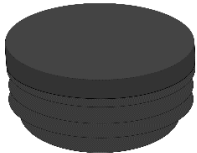




# Dog Fence Top Rail/Dual Rail Corner Installation Instructions

**Note:** These instructions are for **BOTH** top and dual rail fence systems. Extra components will be utilized for Dual Rail systems **ONLY**.

HARDWARE PARTS			
<b>A</b> QTY: 8  1 3/8" Brace Cup Black SKU: DE8141-1	<b>B</b> QTY: 8  1 5/8" Brace Band Black SKU: DE8080-1	<b>C</b> QTY: 18  Carriage Bolt w/Washer & Nut Hot Dip Galvanized - 5/16" x 1 1/2" SKU: DE8042	<b>D</b> QTY: 2  1 5/8" Black Vinyl Cap SKU: DE2886-1
<b>E</b> QTY: 2  17 Gauge 1 5/8" Black Powder Coated Galvanized Pipe (See below for measurements)	<b>F</b> QTY: 2  Black Ground Sleeve for 1 5/8" Post SKU: DE8196	<b>Recommended Tools (not included)</b> Power Drill with 5/16" Drill Bit Socket Wrench 5/16" or Adjustable wrenches Sledgehammer Earth Auger/Digging Bar	

Pipes Part List						
	6' Corner			5' Corner		
	Qty	Pipe Measurement	SKU	Qty	Pipe Measurement	SKU
<b>Corner Posts (E)</b>	2	17 Gauge Black Powder Coated Galvanized Steel Pipe 1 5/8" x 84"	DE8358-084	2	17 Gauge Black Powder Coated Galvanized Steel Pipe 1 5/8" x 72"	DE8358-072
	4' Corner			3' Corner		
	Qty	Pipe Measurement	SKU	Qty	Pipe Measurement	SKU
<b>Corner Posts (E)</b>	2	17 Gauge Black Powder Coated Galvanized Steel Pipe 1 5/8" x 60"	DE8358-060	2	17 Gauge Black Powder Coated Galvanized Steel Pipe 1 5/8" x 48"	DE8358-048

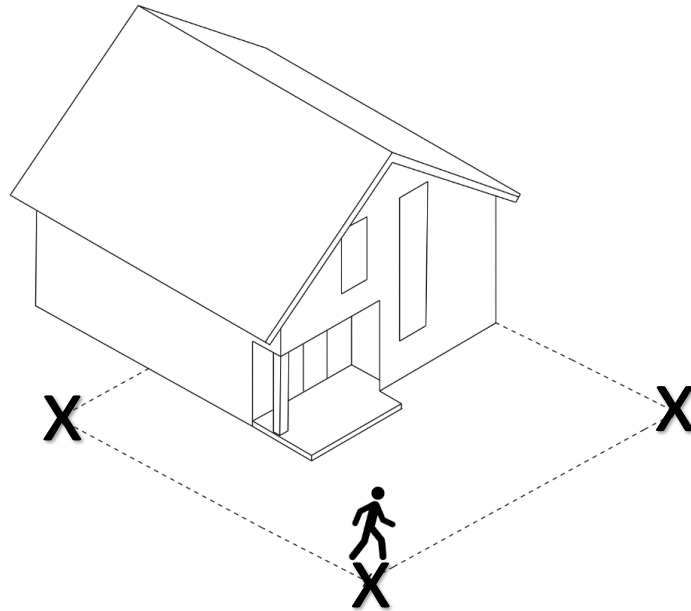
# Dog Fence Top Rail/Dual Rail Corner Installation Instructions

**Note:** These instructions are for **BOTH** top and dual rail fence systems. Extra components will be utilized for Dual Rail systems **ONLY**.

1. Lay out your fence design, taking care to note where your corners are going to be placed within the system.

**Note:** Corners should be placed anywhere the fence is turning more than 45-degrees.

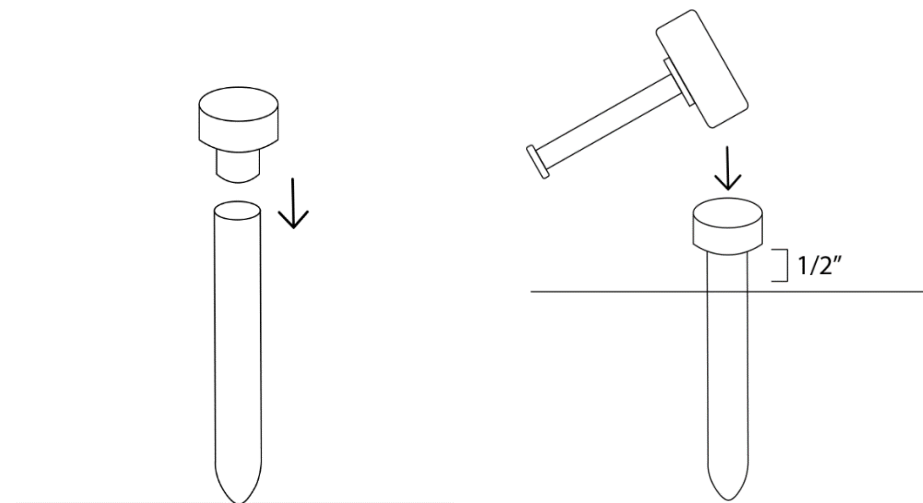
**1.**



2. Using a **DRIVE CAP (Sold Separately; SKU: DE2812)** and a sledgehammer, drive the **GROUND SLEEVES (F)** into the ground leaving  $\frac{1}{2}$ " above ground to keep out debris and allow for securing the post. Care should be taken to ensure that the sleeves are as straight as possible.

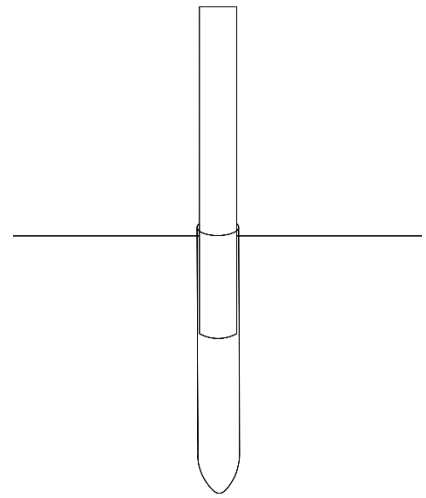
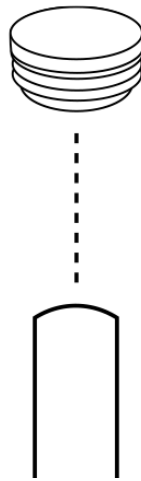
**Note:** On hard ground it may be necessary to use an **EARTH AUGER (Sold Separately; SKU: DE8189)** or **DIGGING BAR** to make a hole before driving the ground sleeves in.

**2.**



3. Insert the **VINYL CAPS (D)** on the top of the **CORNER POSTS (E)** before sliding the posts into the **GROUND SLEEVES (F)**.

3.

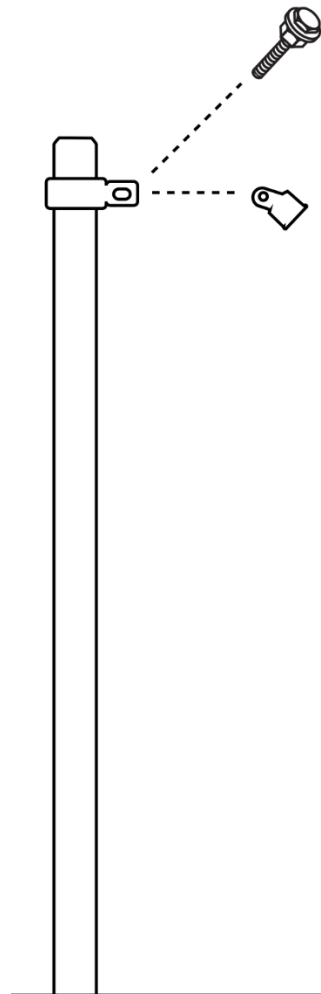


4. For Top Rail: Slip **BRACE BAND (B)** and **BRACE CUP (A)** over the **CORNER POST (E)** position them at the top of the **CORNER POST (E)**. When attaching the **BRACE CUP (A)** to the **BRACE BAND (B)**, position the cup so that it will be **in line** with the fence line. Use **CARRIAGE BOLT (C)** to hold the **BRACE BAND (B)** and **BRACE CUP (A)** in position. Do not fully tighten. After installing the first band, install the second band directly above first at a 90-degree angle to the first brace cup. These cups are used to terminate top rails at the corner. See **TOP RAIL INSTRUCTIONS** for more details.

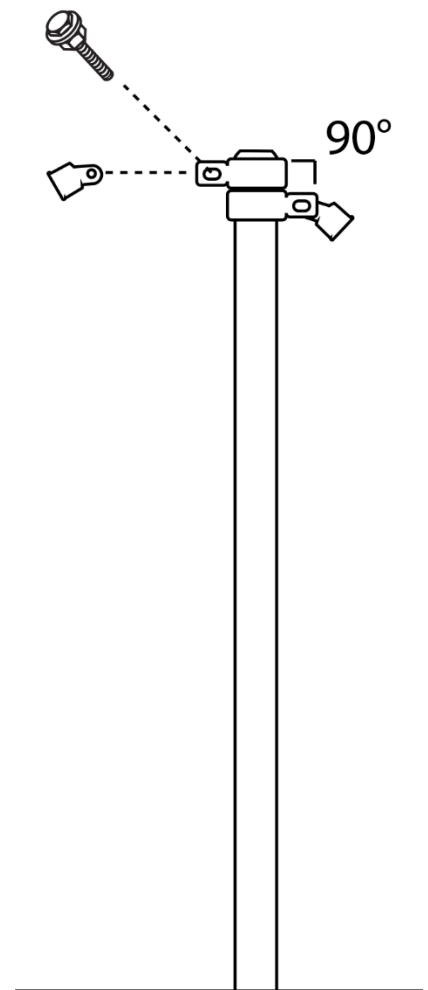
### Top Rail

4-a.

Step 1



Step 2

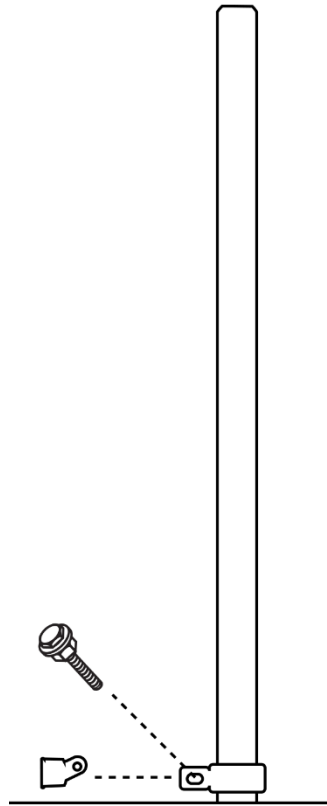


4. For Dual Rail: Slip **TWO BRACE BANDS (B)** and **BRACE CUPS (A)** over the **CORNER POST (E)** position them at the bottom of the **CORNER POST (E)**. position the cup so that it will be **in line** with the fence line. Use **CARRIAGE BOLT (C)** to hold the **BRACE BANDS (B)** and **BRACE CUPS (A)** in position. Do not fully tighten. These cups are used to terminate bottom rails at the corner. See **DUAL RAIL INSTRUCTIONS** for more details. Refer to **STEP 4-a** to install the top rail bands.

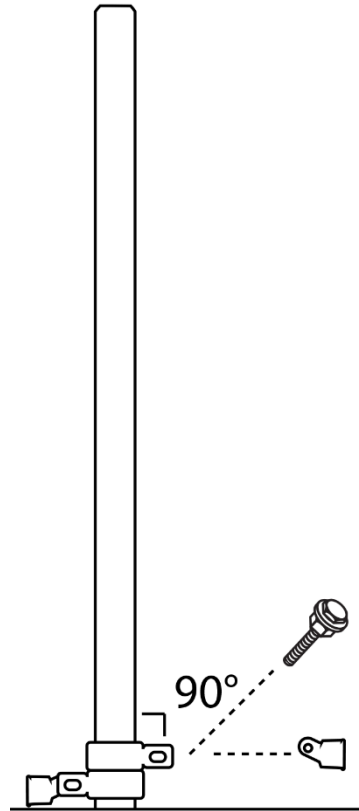
## Dual Rail

4-b.

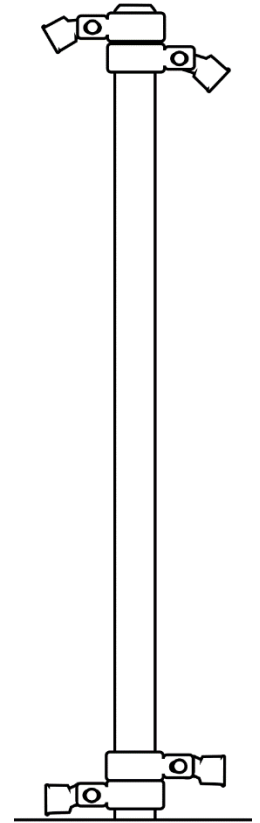
Step 1



Step 2



Step 3



## Birds Eye View

