SUBMITTAL RECORD	
JOB	
LOCATION	
SUBMITTED TO	
SUBMITTAL PREPARED BY	
APPROVED BY	



# Specification Form Stainless DDFDC Flexible Duct Connector

#### DESCRIPTION

DATE\_

All air duct installations for heating, cooling or ventilation are attached to mechanical equipment containing a fan or blower. Vibrations, noises and rattles resulting from operation of the fan or blower are transmitted into the metal ducts which carry the noises throughout the system.

In order to isolate the vibration and noises to the source, an air - tight flexible joint, consisting of a fabric which is attached to sheet metal on both side, must be inserted between the equipment and the ductwork. This vibration isolator is called a "Flexible Duct Connector".





FABRIC COMPARISONS	Excelon®4	Neoprene	Durolon	Teflon	
Continuous Temp. Range	-40°F. to 180°F.	-40°F. to 200°F.	-40°F. to 250°F.	-150°F. to 500°F.	
Color	Black	Black	White	Grey Outside/ Beige Inside	
Weight Per Square Yard	22	30	30±2 oz.	16.5	
Leakage Resistance <sup>1</sup>	350	595	250	650	
Tear Strength <sup>2</sup>	100/100	12/12	20/20	50/30	
Tensile Strength <sup>3</sup>	240/220	500/450	475/375	400/300	
ASTM E84 (Flame/Smoke)	10/250	10/55	10/120	0/5	
NFPA 701	Yes	Yes	Yes	No	
Base Fabric	Woven Nylon/	Woven Fiberglass	Woven Fiberglass	Fiberglass/Stain Weave	
	Polyester Blend				
Coating	Vinyl	Neoprene	Hypalon	Teflon	
Features	High Tear Strength	General Purpose	Excellent Ozone and	High Temperature Resistance	
	High Abrasion		Weathering Resistance	High Corrosion Resistance	
	Resistance		Best Overall Acid	Excellent Chemical	
			Resistance	Resistance	
Metal-Fab	MBXSS333 (#10231)	MFNSS333 (#10232)	MFDSS333 (#10234)	MCTSS333 (#10292)	
3x3x3					
Grip Loc <sup>+</sup>					
TDC/TDF	MBXSS444 (#10259)	MFNSS444 (#10260)	MFD316SS444 (#10276)	MCTSS444 (#10293)	
4x4x4	MBX316SS444 (#10275)				
Grip Loc					
TDC/TDF	MBXSS464 (#10262)	N/A	N/A	N/A	
4x6x4					
Grip Loc					

All stainless steel Flexible Duct Connector is manufactured by Duro Dyne with stainless steel type 304 stainless except those with 316 in the description (#10275 & #10276), .015 in thickness, with a 2B finish.

\*304 stainless steel: Item # 10231, 10232, 10234, 10259, 10260, 10262, 10292 and 10293

\*316 stainless steel: Item # 10275, 10276

#### Notes

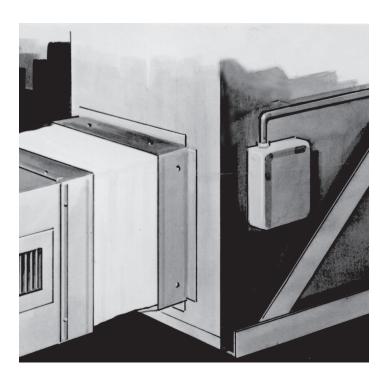
- 1. Leakage resistance as per Federal Test Standard 191 Method #5512. Results in P.S.I. (To convert inches of water multiply P.S.I. x 27.176.).
- 2. Tear strength in tongue pounds as per Federal Test Standard 191 Method #5134.1 (warp/fill).
- 3. Tensile strength in grab pounds as per Federal Test Standard 191 Method #5100 (warp/fill).
- 4. Standard Excelon is not LA city approved. Use Excelon-LA when LA city approval is necessary. (See Specification Form Excelon-LA 203)

## SUGGESTED SPECIFICATION

### Vibration Isolating Flexible Duct Connector For Heating, Cooling & Exhaust Supplies & Returns.

At the inlet and discharge of a	ıll aır handlıng equipment( unless other	wise noted) furnish and install vibration is	olators. Vibration isolators shall be
a coated woven fabric named	and shall be "Underwriters I	Laboratories Classified".	
Vibration isolators shall have	a tear strength of not less then	, an abrasion resistance of not less th	nan, and a continuous
temperature range of	Vibration isolators shall be preasse	embled metal to exposed fabric to metal. F	Sabric and metal shall be joined by
means of a double lock seam			

Vibration isolators shall be code (called Flexible Duct Connectors) as manufactured by Duro Dyne Corporation, Bay Shore, N.Y.





# All Listed Duro Dyne Flexible Duct Connector Fabrics are designed to meet the following specifications:

- 1. MIL-C-20696B Para. 4.4.3. (Oil Resistance).
- 2. MIL-C-20696B Para. 4.4.4. (Hydro Carbon Resistance).
- 3. NFPA701 Tests for Flame Propagation of Fabrics and film (except Teflon).
- 4. California State Fire Marshal Approved.
- 5. Los Angeles City Approved. (See note 1 below)
- 6. Denver City Approved.

# CHEMICAL RESISTANCE

- (X = Extremely Resistant)
- (~ = Not Recommended)
- ( O = No Data Available)

·	Excelon	-eopien	Duralon	Tellon		<b>Excelon</b>	<b>Reopresse</b>	Durdon	Tellon
Chemical	&XC	Her.	Dur	Tell	Chemical	\$ AC	400,	Dur	Je.
Acetic Acid	~	X	X	X	Hydrofluoric Acid (100%)	~	X	X	X
Aluminum Chloride	X	X	X	X	Hydrogen Peroxide	X	~	X	NR
Aluminum Sulfate	X	X	X	X	Hydrogen Sulfide	X	X	X	X
Ammonia (Anhyd)	X	X	X	X	Lactic Acid	~	X	X	X
Ammonium Hydroxide	X	X	X	X	Linseed Oil	~	X	X	O
Ammonium Sulfate	X	X	X	X	Magnesium Chloride	~	X	X	X
Barium Sulfide	X	X	X	X	Maleic Acid	X	~	X	O
Black Sulfate Liquor	X	X	X	X	Methyl Alcohol	~	X	X	X
Boric Acid	X	X	X	X	Methyl Cellosolve	~	X	X	O
Butyl Alcohol	~	X	X	X	Mineral Oil	X	X	X	X
Cadmium Plating Solution	X	~	~	O	Naptha	~	~	~	X
Calcium Chloride	X	X	X	X	Nickel Chloride	X	X	X	X
Calcium Hypochlorite	X	~	X	X	Nickel Sulfate	X	X	X	X
Chlorine Water	X	~	~	O	Nitric Acid (40%)	X	~	X	X
Chromic Acid	X	~	X	X	Oleic Acid	X	~	~	X
Chromium Plating Solution	X	O	O	0	Oleum	~	~	X	X
Citric Acid	X	X	X	X	Oxalic Acid	X	X	X	X
Copper Chloride	X	X	X	X	Phosphoric Acid (85%)	~	X	X	X
Copper Sulfate	X	X	X	X	Pickling Solution	X	~	X	O
Cottonseed Oil	X	X	X	0	Potassium Chloride	X	X	X	0
Diacetone Alcohol	~	X	X	O	Potassium Cyanide	X	X	X	X
Disodium Phosphate	X	~	~	O	Potassium Dichromate	X	X	X	X
Ethyl Alcohol	~	X	X	X	Potassium Hydroxide (40%)	X	X	X	X
Ethylene Glycol	~	X	X	X	Potassium Sulfate	X	X	X	X
Ferric Chloride	X	X	X	X	Propyl Alcohol	~	X	X	0
Ferric Sulfate	X	X	X	X	Sodium Chloride	X	X	X	X
Fluroboric Acid	X	X	X	0	Sodium Hydroxide (40%)	~	X	X	X
Formaldehyde (40%)	X	X	X	X	Sodium Hypochlorite	~	~	X	X
Formic Acid	X	X	X	X	Steam	~	X	~	X
Glucose	X	X	X	X	Sulfur Dioxide (Liquid)	~	X	X	X
Glycerine	~	X	X	X	Sulfuric Acid (50%)	X	~	X	X
Heptane	~	X	X	X	Sulfuric Acid (over 50%)	~	~	X	X
Hexane	~	X	X	X	Tannic Acid	X	X	X	X
Hydrobromic Acid (40%)	~	X	X	X	Vinegar	X	X	X	X
Hydrochloric Acid (conc)	~	X	X	X	,gui	21	71	71	
11, and different field (cone)		71	71	21					

