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Technical Data Sheet

Permatex® Plastic Emblem & Trim Adhesive

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PRODUCT DESCRIPTION

S.I.N.: 834-300

Permatex® Plastic Emblem and Trim Adhesive is a fast-drying all-purpose automotive contact adhesive cement. This premium formula bonds together both interior and exterior applications including interior trim, vinyl moldings, plastic, and metal emblems. This flexible and waterproof adhesive provides a strong, long-lasting bond resistant to vibration and heat.

PRODUCT BENEFITS

- Dries Clear
- Strong, Long-Lasting bond
- Vibration, heat, and water resistant
- Bonds rubber, glass, metal, and plastic

TYPICAL APPLICATIONS

- Plastic and metal Emblems
- Interior rigid plastic
- Tail light lenses
- Vinyl moldings
- Automotive trim

DIRECTIONS FOR USE

1. Surfaces to be bonded must be clean, dry, and free of any oil or grease.
2. Apply a thin, even coat to the back of the emblem (apply to both surfaces for stronger bonding).
3. Wait 10 minutes for solvents to evaporate on the surfaces before setting in place.
4. Firmly set in place and apply pressure for several minutes.
5. Allow to dry for 30 minutes.
6. Remove any excess adhesive from assembly **before** the cement dries.

Note: This adhesive contains solvents that will attack or cause damage to some automotive surfaces. Before using, apply to a small hidden area, leave for 12 hours, and check for any damage to the surface.

PROPERTIES OF UNCURED MATERIAL

Chemical Type	Typical Value
Appearance	Synthetic rubber
Odor	Translucent
Specific Gravity	Solvent
Viscosity	0.73
Flash Point, TCC, °F	Flow similar to honey
	-10

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as an adhesive for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

Part Number	Container Size
80318 (DCD-19)	2 oz. tube, carded

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46° to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

NOTE

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