

# TECHNICAL DATA SHEET



## **Acrylic Primer** #16-531 Light Gray

This acrylic primer is all purpose and provides excellent adhesion to substrates such as hard plastic, metal, wood, fiberglass, and melamine. This product is flexible, sandable, fast drying, and provides a rust resistant base for any number of topcoats.

### **Suggested Uses:**

**Bumpers** Mailboxes Automotive body panels Lawn furniture

#### Packaging:

**UPC Code** 043281000079

Cans per case 7 lbs. Shipping weight per case

16 fluid ounce can Container Label weight 12 ounces (340 grams) Shipping Classification limited quantity, UN 1950

Hazard Class 2.1

#### **Properties:**

Coverage Up to 15 square feet Cleanup Paint thinner or lacquer thinner Flammability Extremely Flammable

Flash point -4F 0.80 Specific Gravity Solids Content 16%

MIR value 0.68, cannot exceed 0.70

Storage Temperature 40-100F 50-90F Application Temperature Abrasion Resistance Good Heat Resistance 250F Resin System Acrylic

Shelf life Guaranteed for 2 years

Food contact rating

#### **Dry Time\*:**

To touch 10 minutes To topcoat 30 minutes

\*At 72F, 50% humidity, 1.5 mil thickness

\*\*Curing/Recoat time is extended with multiple coats and excessively thick coats\*\*

Gloss\*: Flat, <15

\*as measured on a 60 degree gloss

meter

#### Additional Information:

For maximum adhesion on plastic and melamine, sand lightly with fine sandpaper or steel wool prior to application.

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