


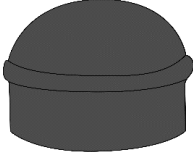



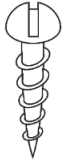



Dog Fence Top Rail Corner Post Installation Instructions

HARDWARE PARTS

<p>A</p> <p>QTY: 10</p>  <p>1 5/8" Brace Cup Black</p> <p>SKU: DE8144</p>	<p>B</p> <p>QTY: 10</p>  <p>1 5/8" Brace Band Black</p> <p>SKU: DE8080</p>	<p>C</p> <p>QTY: 10</p>  <p>Carriage Bolt w/Washer & Nut Hot Dip Galvanized - 5/16" x 1 1/2"</p> <p>SKU: DE8042</p>	<p>D</p> <p>QTY: 2</p>  <p>1 5/8" Black Dome Post Cap</p> <p>SKU: DE2886-1</p>
<p>E</p> <p>QTY: 6</p>  <p>17 Gauge 1 5/8" Black Powder Coated Galvanized Pipe</p> <p>(See below for measurements)</p>	<p>F</p> <p>QTY: 4</p>  <p>17 Gauge 1 5/8" Black Powder Coated Galvanized Pipe</p> <p>(See below for measurements)</p>	<p>G</p> <p>QTY: 6</p>  <p>Black Ground Sleeve for 1 5/8" Post</p> <p>SKU: DE8196</p>	<p>H</p> <p>QTY: 16</p>  <p>Self-Tapping Screw 3/4"</p> <p>SKU: DE9978-1</p>
<p>I</p> <p>QTY: 4</p>  <p>1 5/8" Loop Caps with 1 3/8" Loops</p> <p>SKU: DE8089</p>	<p>Recommended Tools (not included)</p> <p>Power Drill with 5/16" Drill Bit</p> <p>Socket Wrench 5/16" or Adjustable wrenches</p> <p>Sledgehammer</p> <p>Earth Auger/Digging Bar</p>		

Pipes Part List						
	6' Corner				5' Corner	
	Qty	Pipe Measurement	SKU	Qty	Pipe Measurement	SKU
Corner/Line Posts (E)	6	17 Gauge Black Powder Coated Galvanized Steel Pipe 1 5/8" x 84"	DE8358-084	6	17 Gauge Black Powder Coated Galvanized Steel Pipe 1 5/8" x 72"	DE8358-072
Brace Posts (F)	4	17 Gauge Black Powder Coated Galvanized Steel Pipe 1 5/8" x 96"	DE8358-096	4	17 Gauge Black Powder Coated Galvanized Steel Pipe 1 5/8" x 96"	DE8358-096
	4' Corner				3' Corner	
	Qty	Pipe Measurement	SKU	Qty	Pipe Measurement	SKU
Corner/Line Posts (E)	6	17 Gauge Black Powder Coated Galvanized Steel Pipe 1 5/8" x 60"	DE8358-060	6	17 Gauge Black Powder Coated Galvanized Steel Pipe 1 5/8" x 48"	DE8358-048
Brace Posts (F)	4	17 Gauge Black Powder Coated Galvanized Steel Pipe 1 5/8" x 96"	DE8358-096	4	17 Gauge Black Powder Coated Galvanized Steel Pipe 1 5/8" x 96"	DE8358-096

Dog Fence Sleeved Corner Post Installation Instructions

1. Lay out your fence design, taking care to note where your corners are going to be placed within the system.

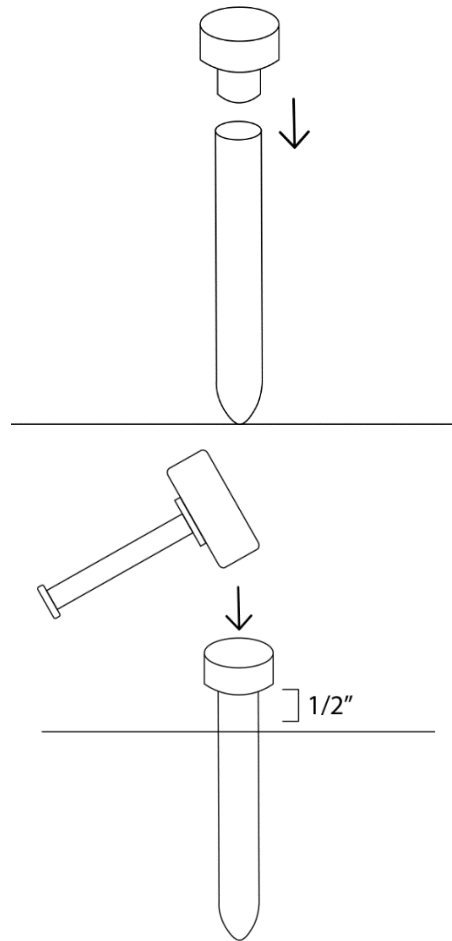
Note: Corners should be placed anywhere the fence is turning more than 45-degrees.

1.

2. Using a **DRIVE CAP (Sold Separately; SKU: DE2812)** and a sledgehammer, drive the **GROUND SLEEVES (G)** into the ground leaving $\frac{1}{2}$ " above ground to keep out debris and allow for securing the post. Care should be taken to ensure that the sleeves are as straight as possible.

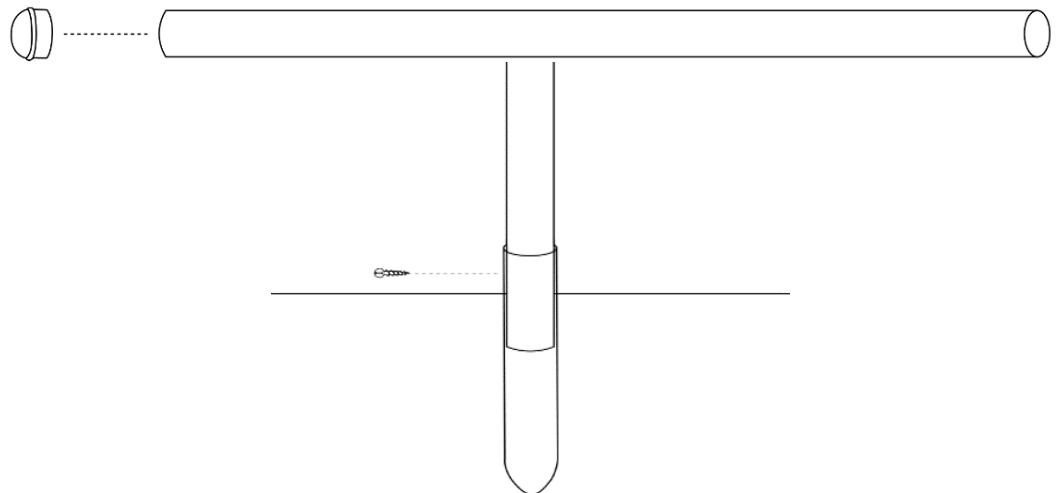
Note: On hard ground it may be necessary to use an **EARTH AUGER (Sold Separately; SKU: DE8189)** or **DIGGING BAR** to make a hole before driving the ground sleeves in.

2.



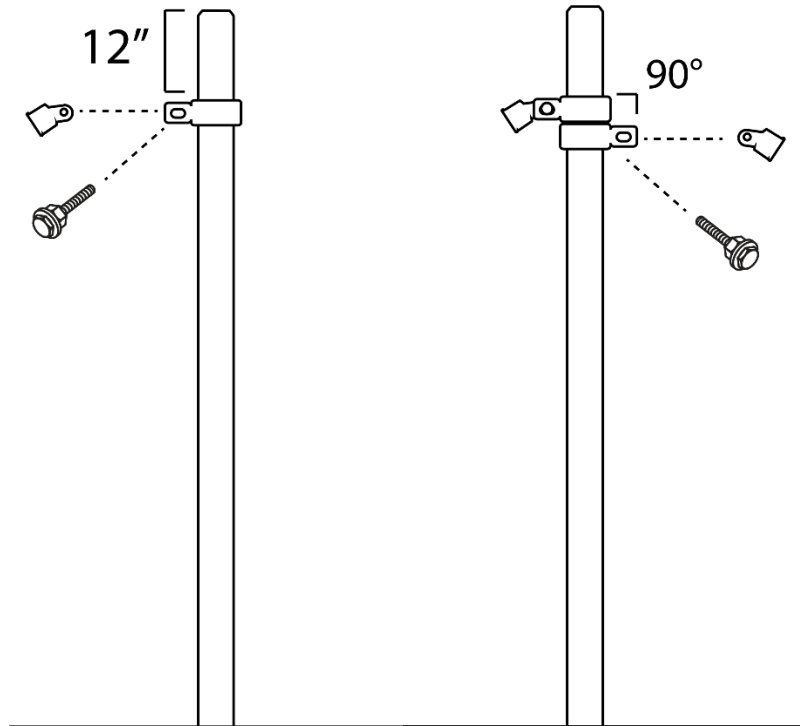
3. Insert the **DOME CAPS (D)** on the top of **two (2) CORNER POST (E)** before sliding into the **GROUND SLEEVES (G)**. Lock posts into place by screwing through the sleeve and into the post using a **SELF-TAPPING SCREW (H)**.

3.



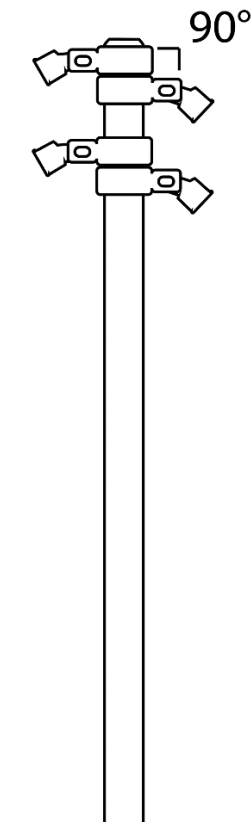
4. Slip **BRACE BAND (B)** and **BRACE CUP (A)** over the **CORNER POST (E)** and position them approximately 12" from the top of the **CORNER POST (E)**. When attaching the **BRACE CUP (A)** to the **BRACE BAND (B)**, position the cup so that the **BRACE POST (F)** will be on the **INSIDE** of the fence line. Use **CARRIAGE BOLT (C)** to hold the **BRACE BAND (B)** and **BRACE CUP (A)** in position. Do not fully tighten. After installing the first band, install the second band directly above first at a 90-degree angle to the first brace cup.

4.



5. Repeat **STEP 4**, attaching **two (2)** **BRACE BANDS (B)** and **BRACE CUPS (A)** to the top of the **CORNER POST (E)**. These cups are used to terminate top rail system. See **TOP RAIL INSTRUCTIONS** for more information.

5.

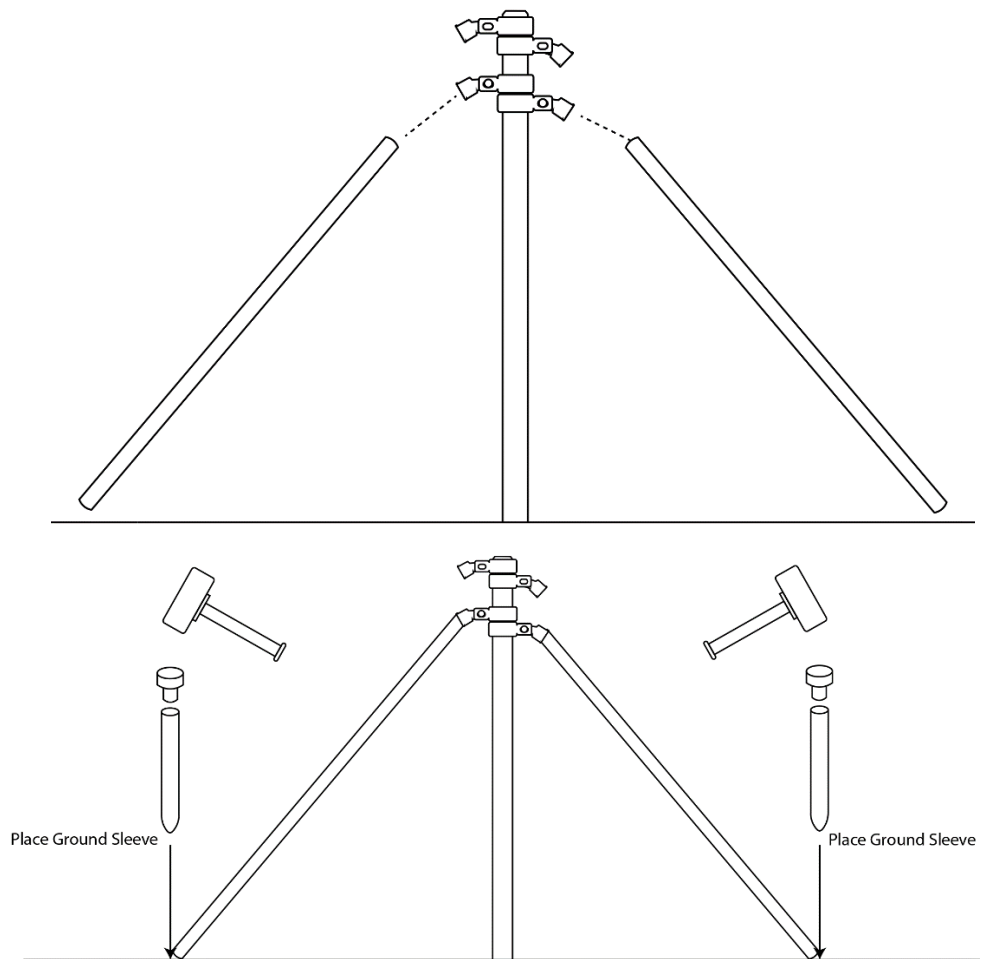


6. After the bands are installed, place your **BRACE POSTS (F)** into the **BRACE CUPS (A)** in line with the fence line. Use the table below to measure out from the post where to place your ground sleeve.

Fence Height	Distance from Post
3'	95"
4'	91"
5'	85.5"
6'	77.5"

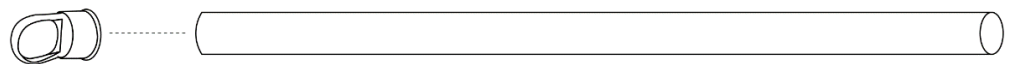
Note: The measurement to determine where the ground sleeve needs to go is an estimate. Measurement may change based off uneven terrain and final layout. Dry fit all parts together from **STEPS 4-7** before finalizing ground sleeve placement.

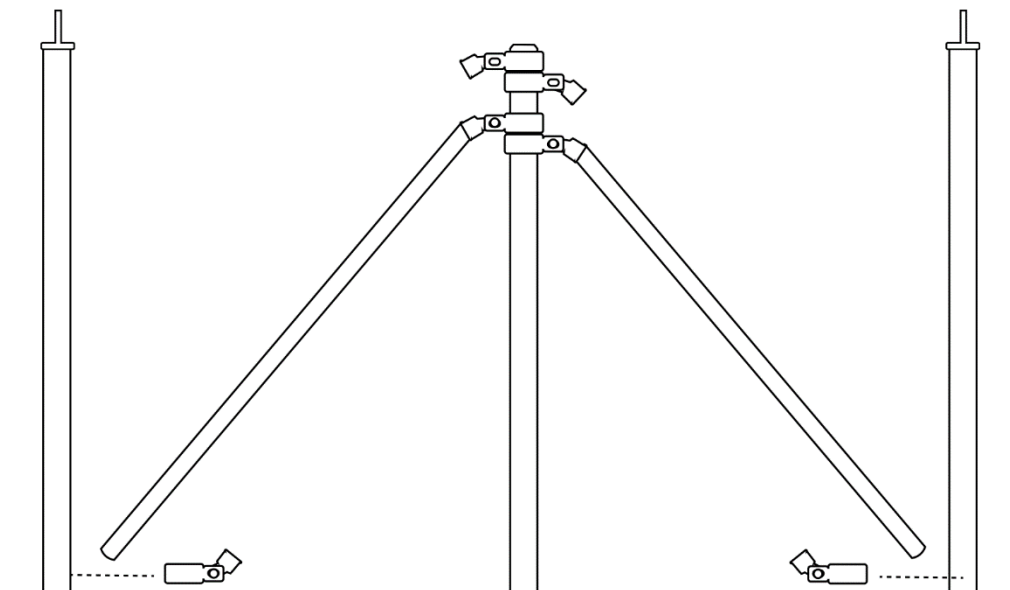
6.



7. Once the **GROUND SLEEVES (G)** are in place, insert **LOOP CAPS (I)** into the top of the **LINE POSTS (E)** before inserting the **LINE POSTS (E)** into the **GROUND SLEEVES (G)** (See **STEP 3** for more information). Attach a **BRACE BAND (B)** and **BRACE CUP (A)**, see **STEP 4**, to the **BOTTOM** of both **LINE POSTS (E)**.

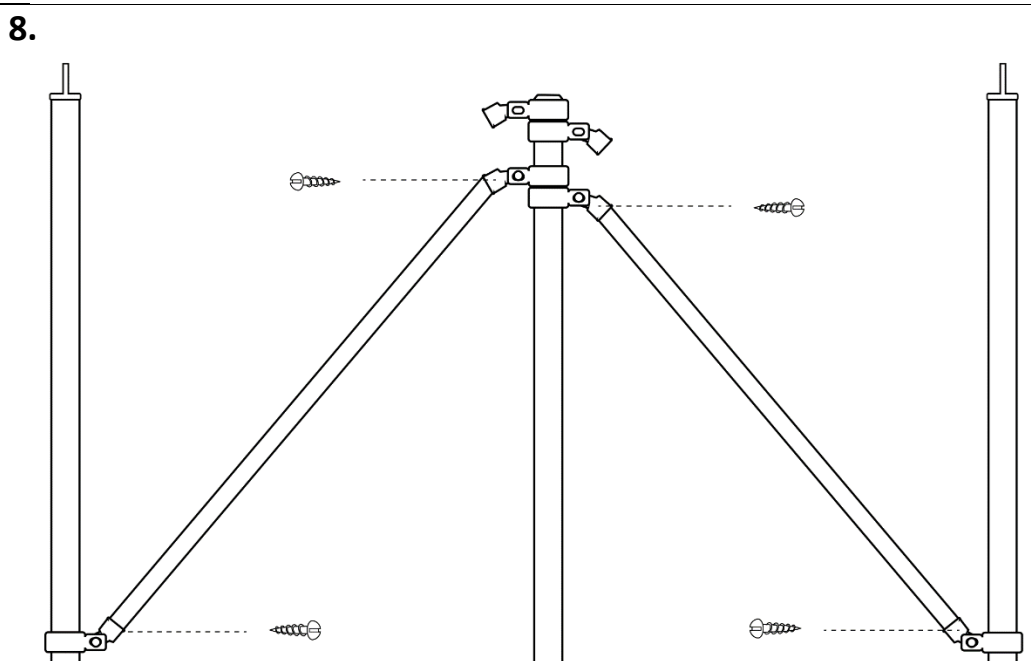
7.





8. Insert the **BRACE POST (F)** into the bottom **BRACE CUP (A)** of the **LINE POST (E)**. Secure the **BRACE POST (F)** by drilling a **SELF-TAPPING SCREW (H)** through both **BRACE CUPS (A)** and **BRACE POST (E)**. Once secured, tighten the **CARRIAGE BOLT (C)** on both **BRACE BANDS (B)**.

Note: Based on the height of your system, you will have to adjust the bottom **BRACE BAND AND CUP** to account for the angle of the **BRACE POST (F)**.



Birds Eye View

