



## DESCRIPTION

A high build primer surfacer, that is fast drying and flexible. Designed for priming steel, aluminum, fiberglass, and properly prepared plastics.

## SUBSTRATES

- Steel
- Aluminum
- SMC
- Fiberglass
- Sanded E-Coat
- Sanded OEM finishes
- Semi-rigid plastics

Aerosols should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames.

## SUBSTRATE PREPARATION

### METAL, ALUMINUM, FIBERGLASS, AND SMC

1. Clean the surface with Isopropyl alcohol.
2. Sand with P180-320 sandpaper.
3. Blow off and re-clean with isopropyl alcohol.
4. Apply 3 in 1 High Build Primer Surfacers.

Note: For fiberglass and SMC, do not oversaturate exposed fibers with isopropyl alcohol.

### RAW PLASTIC

1. Clean the surface with soap and water. Dry thoroughly.
2. Clean the surface with Isopropyl alcohol.
3. Sand with P240-320 sandpaper.
4. Blow off and re-clean with isopropyl alcohol.
5. Apply Seymour Adhesion Promoter.
6. Apply 3 in 1 High Build Primer Surfacers.

## APPLICATION

### ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT AS OUTLINED IN THE SDS AND PRODUCT LABEL.

1. Shake the can at least one minute after rattle is heard and occasionally during use.
2. Apply 2-3 coats at a distance of 6-10". \*
3. Allow 5-10 minutes flash between coats.
4. Allow to dry for 60 minutes before sanding.
5. Sand with P320-400 sandpaper.
6. Can be top coated with most refinish materials.

\*Recoat times are extended with more than 3 coats or excessively thick coats are applied.

## PROPERTIES

RTS weight solids	19.74%
RTS volume solids	13.83%
MIR	0.94 (Auto Body Primer MIR Limit in CA 0.95)
Coverage @2mils (theoretical)	approximately 10 sq ft.
Shelf life	2 years

## STORAGE

Aerosols should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames.

## DISCLAIMER

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as Seymour deems appropriate. Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.



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