POLARIS®

INSTALLATION INSTRUCTIONS BLACK IPLDS SERIES Stacked

- Strip wire insulation in accordance with Chart 1 below.
- If oxidation is present, use a wire brush to clean the conductor.
- Connector is pre-filled with an oxide inhibitor gel.
- Insert each conductor into a different connector port. The bottom row of ports will accept one conductor from either side.

NOTE: Wire insulation on a properly installed conductor must extend at least 3/8" into the connector port.

Secure pressure screws per the torque value given in Chart 2 below.



1: WIRE INSTALLATION

CONNECTOR SIZE	HEX SIZE	STRIP LENGTH (IN)		
		ТОР	воттом	
350*	5/16"	1-5/8"	3-1/8"	
500*	5/16"	1-3/4"	3-1/4"	
600*	5/16"	1-1/2"	3-1/4"	
750	3/8"	1-3/4"	3-3/8"	
IPLDS7502-1/010				
1/0	3/16"	1-1/4"	2-3/4"	
750	5/16"	-	2-3/4"	

^{*}Parallel Rated for up to four (4) parallel conductors for higher amperage needs.

2: TORQUE VALUES (LBF-IN)

WIRE RANGE (MCM/AWG)	CONNECTOR SIZE					
	750	600	500	350	1/0	
750 - 600	550	550				
500	550	450	450			
400	550	450	450			
350	550	400	400	400		
250	550	360	360	360		
4/0-3/0	550	250	250	250		
2/0	550	180	180	180		
1/0	550	180	180	180	80	
#1		150	150	150	65	
#2 - #3		150	150	150	65	
#4-#6		150	110	110	55	
#8				75	45	
#10 - #12				35	25	

